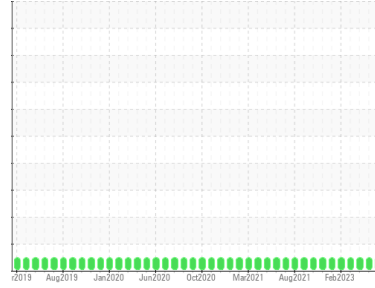


Area  
**Framo [450183127]**  
Machine Id  
**HPU Framo B Hyd. Power (S/N Sample Tag IH-65204-S1)**  
Component  
**Hydraulic System**  
Fluid  
**CASTROL HYSPIN AWH-M ISO 46 (27000 LTR)**



**DIAGNOSIS**

**Recommendation**  
Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

**Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION** method limit/base current history1 history2

Sample Number	Client Info	<b>PC0062021</b>	PC	PC
Sample Date	Client Info	<b>04 Aug 2023</b>	10 Jun 2023	14 May 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

**WEAR METALS** method limit/base current history1 history2

PQ	ASTM D8184*		<b>0</b>	0	0
Iron	ppm ASTM D5185(m)	>20	<b>2</b>	2	2
Chromium	ppm ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m)	>10	<b>0</b>	0	<1
Titanium	ppm ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm ASTM D5185(m)	>10	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Copper	ppm ASTM D5185(m)	>20	<b>4</b>	4	4
Tin	ppm ASTM D5185(m)	>10	<b>0</b>	0	0
Antimony	ppm ASTM D5185(m)		<b>0</b>	0	<1
Vanadium	ppm ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)		<b>0</b>	0	0

**ADDITIVES** method limit/base current history1 history2

Boron	ppm ASTM D5185(m)		<b>&lt;1</b>	<1	0
Barium	ppm ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm ASTM D5185(m)		<b>0</b>	0	0
Calcium	ppm ASTM D5185(m)		<b>4</b>	4	2
Phosphorus	ppm ASTM D5185(m)		<b>358</b>	334	354
Zinc	ppm ASTM D5185(m)		<b>42</b>	39	40
Sulfur	ppm ASTM D5185(m)		<b>3220</b>	3127	3255
Lithium	ppm ASTM D5185(m)		<b>&lt;1</b>	<1	<1

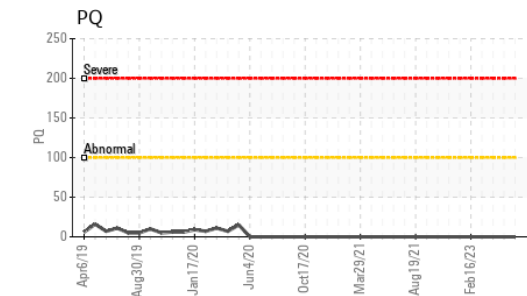
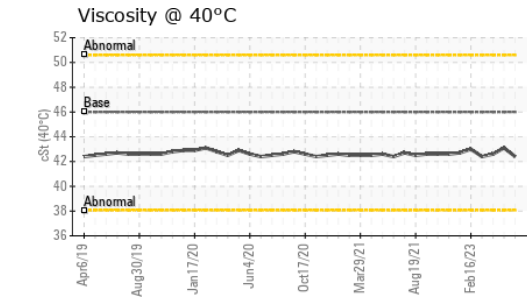
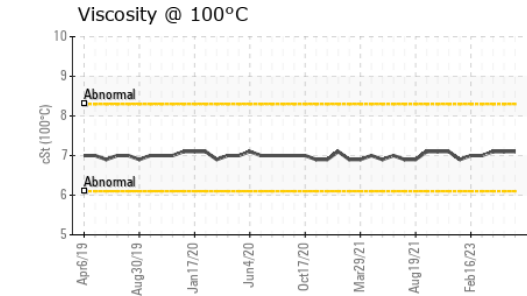
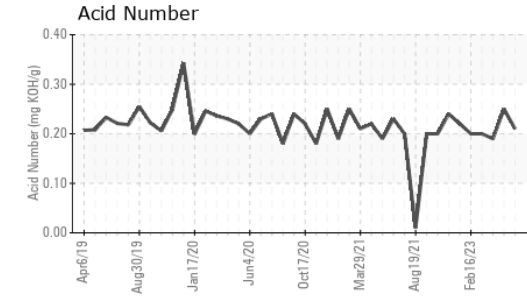
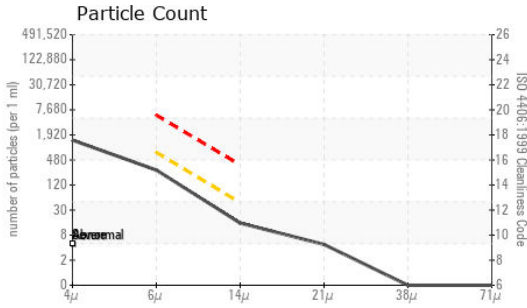
**CONTAMINANTS** method limit/base current history1 history2

Silicon	ppm ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm ASTM D5185(m)		<b>&lt;1</b>	<1	0
Potassium	ppm ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1

**FLUID CLEANLINESS** method limit/base current history1 history2

Particles >4µm	ASTM D7647		<b>1262</b>	325	183
Particles >6µm	ASTM D7647	>640	<b>242</b>	44	45
Particles >14µm	ASTM D7647	>40	<b>13</b>	4	6
Particles >21µm	ASTM D7647	>10	<b>4</b>	1	2
Particles >38µm	ASTM D7647	>3	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/16/12	<b>17/15/11</b>	16/13/9	15/13/10

# OIL ANALYSIS REPORT

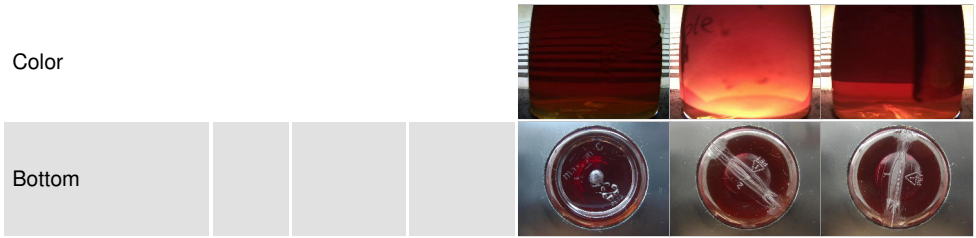


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.21</b>	0.25	0.19

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	<b>42.4</b>	43.1	42.6
Visc @ 100°C	cSt	ASTM D7279(m)		<b>7.1</b>	7.1	7.1
Viscosity Index (VI)	Scale	ASTM D2270*	150	<b>128</b>	125	127

## SAMPLE IMAGES



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0062021 **Received** : 13 Sep 2023  
**Lab Number** : **02582109** **Diagnosed** : 14 Sep 2023  
**Unique Number** : 5643174 **Diagnostician** : Kevin Marson  
**Test Package** : MAR 2 ( Additional Tests: KV100, PQ, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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