

# **PROBLEM SUMMARY**

# Area [45018327] Machine Id IH-65205 HPU FRAMO AUXILIARY

Auxiliary Hydraulic System Fluid NOT GIVEN (--- GAL)

# COMPONENT CONDITION SUMMARY



# RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

Customer Id: TERHAM Sample No.: PC0062025 Lab Number: 02582113 Test Package: MAR 2



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To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



PROBLEMATIC TEST RESULTS							
Sample Status				SEVERE	NORMAL	NORMAL	
Particles >4µm		ASTM D7647	>5000	62738	885	956	
Particles >6µm		ASTM D7647	>1300	<b>e</b> 27271	151	245	
Particles >14µm		ASTM D7647	>160	• 3560	10	13	
Particles >21µm		ASTM D7647	>40	<b>e</b> 1115	2	4	
Particles >38µm		ASTM D7647	>10	<mark>人</mark> 38	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>e</b> 23/22/19	17/14/10	17/15/11	
White Metal	scalar	Visual*	NONE	🔺 VLITE	NONE	NONE	
Debris	scalar	Visual*	NONE	🔺 light	NONE	NONE	
PrtFilter					no image	no image	

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We suppert that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Check For Visual Metal			?	We advise that you check for visible metal particles in the oil.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

# **HISTORICAL DIAGNOSIS**



# 11 Jun 2023 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





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# 19 Apr 2023 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are





# **OIL ANALYSIS REPORT**

Sample Rating Trend

# [45018327] **IH-65205 HPU FRAMO AUXILIARY** Component

**Auxiliary Hydraulic System** NOT GIVEN (--- GAL)

# DIAGNOSIS

# Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

### 🔺 Wear

Moderate concentration of visible metal present. Cylinder wear is indicated.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

# Particle Filter (Magn: 100 x)

Report Id: TERHAM [WCAMIS] 02582113 (Generated: 09/18/2023 20:29:26) Rev: 1



SAMPLE INFORI	VIATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0062025	PC	PC0052473
Sample Date		Client Info		04 Aug 2023	11 Jun 2023	19 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	NORMAL
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	2	2
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	0
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	4	4	4
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	historv1	historv2
Deven					4	0
Boron	ppm	ASTM D5185(m)		<1	1	0
Barium	ppm	ASTM D5185(m)		0	0	0
Mongonooo	ppm			0	0	0
Magaaaium	ppm			-1	-1	0
Calcium	ppm	AGTM D5105(III)		4	< 1 A	2
Phoenhorue	ppm	ASTM D5185(m)		354	4	2/0
Zinc	nnm	ASTM D5185(m)		43	39	38
Sulfur	nnm	ASTM D5185(m)		3201	3288	3130
Lithium	ppm	ASTM D5185(m)		~1	~1	~1
Litiliti	ррш				<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>62738</b>	885	956
Particles >6µm		ASTM D7647	>1300	<b>e</b> 27271	151	245
Particles >14µm		ASTM D7647	>160	93560	10	13
Particles >21µm		ASTM D7647	>40	🛑 1115	2	4
Particles >38µm		ASTM D7647	>10	<mark>▲</mark> 38	0	0
Particles >71µm		ASTM D7647	>3	1	0	0
		100 4400 (-)	10/17/11	-	17/14/10	
Oil Cleanliness		ISO 4406 (C)	>19/17/14	23/22/19	17/14/10	1//15/11

Acid Number (AN) mg KOH/g ASTM D974\*

0.20 0.23

Contact/Location: Josh Hynes - TERHAM

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# **OIL ANALYSIS REPORT**





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE		NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	🔺 LIGHT	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		42.4	42.3	42.5
Visc @ 100°C	cSt	ASTM D7279(m)		7	7	7
Viscosity Index (VI)	Scale	ASTM D2270*		124	124	123
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color						
Bottom						

PrtFilter





no image

no image