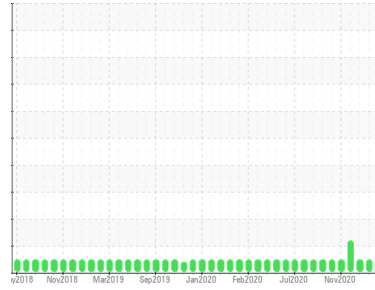


Area
Aft Machinery Space
Machine Id
Compressor Service Air (A) - Crank Case (S/N Sample Tag KA-63201A-S1)
Component
Centrifugal Compressor
Fluid
PETRO CANADA TURBOFLO XL32 (189 LTR)



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info	PC0061561	PC0052028	PC
Sample Date	Client Info	11 Aug 2023	17 May 2023	12 Mar 2023
Machine Age	hrs	2100	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS method limit/base current history1 history2

PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >50	4	6	6
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m)	0	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >25	0	0	<1
Lead	ppm	ASTM D5185(m) >25	0	0	<1
Copper	ppm	ASTM D5185(m) >50	<1	0	0
Tin	ppm	ASTM D5185(m) >15	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185(m) 0	<1	<1	<1
Barium	ppm	ASTM D5185(m) 0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m) 0	0	<1	<1
Magnesium	ppm	ASTM D5185(m) 0	0	<1	<1
Calcium	ppm	ASTM D5185(m) 0	<1	0	0
Phosphorus	ppm	ASTM D5185(m) 5	18	16	17
Zinc	ppm	ASTM D5185(m) 0	4	3	3
Sulfur	ppm	ASTM D5185(m) 750	667	646	664
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS method limit/base current history1 history2

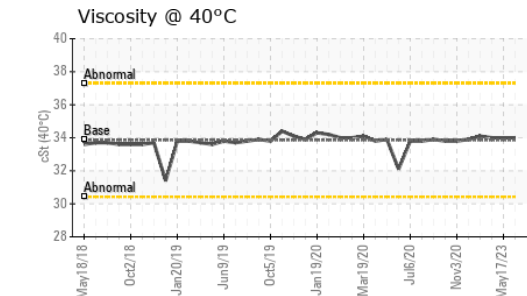
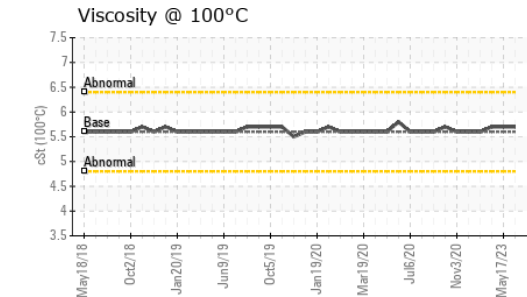
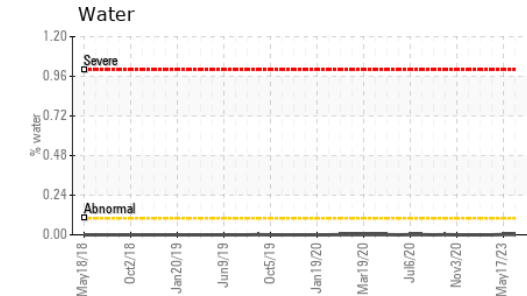
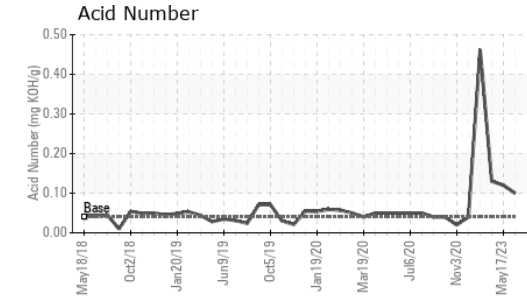
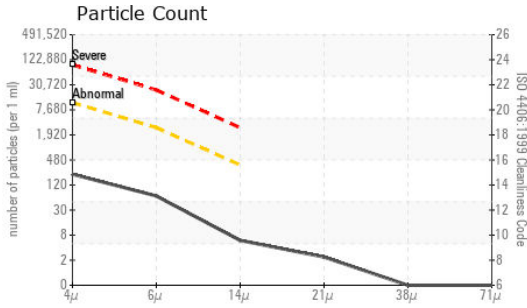
Silicon	ppm	ASTM D5185(m) >25	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	<1	1	1
Potassium	ppm	ASTM D5185(m) >20	<1	<1	<1
Water	%	ASTM D6304* >0.1	0.002	0.002	0.00
ppm Water	ppm	ASTM D6304* >1000	20.1	15.1	0.00

FLUID CLEANLINESS method limit/base current history1 history2

Particles >4µm	ASTM D7647	>10000	192	131	809
Particles >6µm	ASTM D7647	>2500	58	53	256
Particles >14µm	ASTM D7647	>320	5	9	24
Particles >21µm	ASTM D7647	>80	2	3	8
Particles >38µm	ASTM D7647	>20	0	1	1
Particles >71µm	ASTM D7647	>4	0	0	0

Oil Cleanliness	ISO 4406 (c)	>20/18/15	15/13/10	14/13/10	17/15/12
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OIL ANALYSIS REPORT

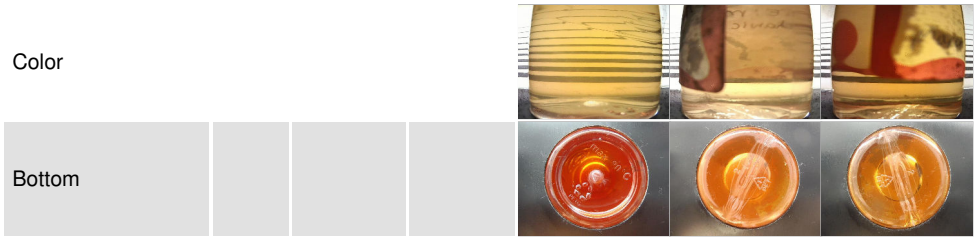


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	0.10	0.12	0.13

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	33.86	34.0	34.0	34.0
Visc @ 100°C	cSt	ASTM D7279(m)	5.60	5.7	5.7	5.7
Viscosity Index (VI)	Scale	ASTM D2270*	101	107	107	107

SAMPLE IMAGES



Color

Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0061561 **Received** : 13 Sep 2023
Lab Number : **02582114** **Diagnosed** : 14 Sep 2023
Unique Number : 5643179 **Diagnostician** : Kevin Marson
Test Package : MAR 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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