

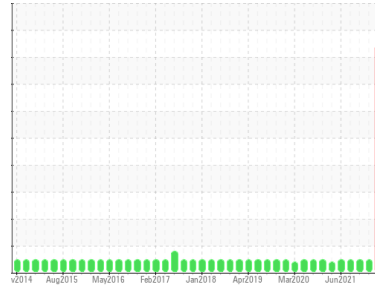
# PROBLEM SUMMARY

Sample Rating Trend

ISO

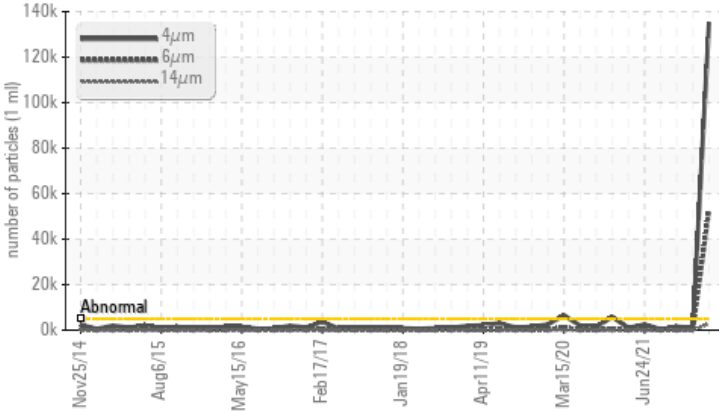


Area  
**Cranes**  
Machine Id  
**Crane - Mid - Hydraulic System (Hoisting) (S/N Sample Tag MA-04002-S3)**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA ATF DEXRON III/MERCON (800 LTR)**



## COMPONENT CONDITION SUMMARY

### Particle Trend



## RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. **DISCLAIMER:** Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

## PROBLEMATIC TEST RESULTS

| Sample Status   |              |           | SEVERE            | NORMAL   | NORMAL   |
|-----------------|--------------|-----------|-------------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000     | 🔴 <b>134981</b>   | 1118     | 1509     |
| Particles >6µm  | ASTM D7647   | >1300     | 🔴 <b>52873</b>    | 135      | 121      |
| Particles >14µm | ASTM D7647   | >160      | 🔴 <b>2788</b>     | 8        | 8        |
| Particles >21µm | ASTM D7647   | >40       | 🔴 <b>531</b>      | 2        | 3        |
| Particles >38µm | ASTM D7647   | >10       | 🟡 <b>18</b>       | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 🔴 <b>24/23/19</b> | 17/14/10 | 18/14/10 |
| Debris          | scalar       | Visual*   | 🟡 <b>LIGHT</b>    | NONE     | NONE     |

Customer Id: TERHAM  
Sample No.: PC0052590  
Lab Number: 02582133  
Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

| Action            | Status | Date | Done By | Description  |
|-------------------|--------|------|---------|--|
| Change Filter     | ---    | ---  | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.   |
| Resample          | ---    | ---  | ?       | Resample in 30-45 days to monitor this situation.  |
| Alert             | ---    | ---  | ?       | We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. <b>DISCLAIMER:</b> Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified. |
| Check Breathers   | ---    | ---  | ?       | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.   |
| Check Dirt Access | ---    | ---  | ?       | We advise that you check all areas where contaminants can enter the system.  |
| Filter Fluid      | ---    | ---  | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.   |

## HISTORICAL DIAGNOSIS

**14 Jun 2023 Diag: Kevin Marson**

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**05 Oct 2021 Diag: Kevin Marson**

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**02 Aug 2021 Diag: Kevin Marson**

NORMAL

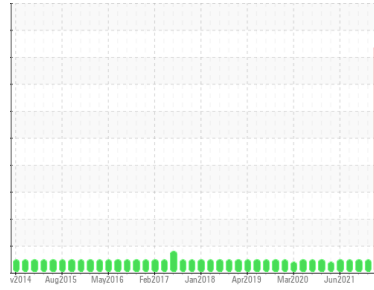


Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area  
**Cranes**  
Machine Id  
**Crane - Mid - Hydraulic System (Hoisting) (S/N Sample Tag MA-04002-S3)**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA ATF DEXRON III/MERCON (800 LTR)**



## DIAGNOSIS

### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. **DISCLAIMER:** Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>PC0052590</b>   | PC0052189   | PC416835    |
| Sample Date   | Client Info | <b>12 Aug 2023</b> | 14 Jun 2023 | 05 Oct 2021 |
| Machine Age   | hrs         | Client Info        | 0           | 0           |
| Oil Age       | hrs         | Client Info        | 0           | 0           |
| Oil Changed   | Client Info | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             | <b>SEVERE</b>      | NORMAL      | NORMAL      |

## WEAR METALS

| method    | limit/base  | current           | history1     | history2 |    |
|-----------|-------------|-------------------|--------------|----------|----|
| PQ        | ASTM D8184* | <b>0</b>          | 0            | 0        |    |
| Iron      | ppm         | ASTM D5185(m) >20 | <b>5</b>     | 2        | 1  |
| Chromium  | ppm         | ASTM D5185(m) >10 | <b>0</b>     | 0        | 0  |
| Nickel    | ppm         | ASTM D5185(m) >10 | <b>&lt;1</b> | <1       | <1 |
| Titanium  | ppm         | ASTM D5185(m)     | <b>0</b>     | 0        | 0  |
| Silver    | ppm         | ASTM D5185(m)     | <b>0</b>     | 0        | <1 |
| Aluminum  | ppm         | ASTM D5185(m) >10 | <b>&lt;1</b> | <1       | <1 |
| Lead      | ppm         | ASTM D5185(m) >20 | <b>2</b>     | 1        | 2  |
| Copper    | ppm         | ASTM D5185(m) >20 | <b>3</b>     | 3        | 3  |
| Tin       | ppm         | ASTM D5185(m) >10 | <b>&lt;1</b> | <1       | <1 |
| Antimony  | ppm         | ASTM D5185(m)     | <b>0</b>     | 0        | 0  |
| Vanadium  | ppm         | ASTM D5185(m)     | <b>0</b>     | 0        | 0  |
| Beryllium | ppm         | ASTM D5185(m)     | <b>0</b>     | 0        | 0  |
| Cadmium   | ppm         | ASTM D5185(m)     | <b>0</b>     | 0        | 0  |

## ADDITIVES

| method     | limit/base | current           | history1     | history2 |     |
|------------|------------|-------------------|--------------|----------|-----|
| Boron      | ppm        | ASTM D5185(m) 130 | <b>81</b>    | 81       | 91  |
| Barium     | ppm        | ASTM D5185(m) 1.0 | <b>8</b>     | 7        | 8   |
| Molybdenum | ppm        | ASTM D5185(m) 0.0 | <b>0</b>     | <1       | 0   |
| Manganese  | ppm        | ASTM D5185(m)     | <b>0</b>     | 0        | 0   |
| Magnesium  | ppm        | ASTM D5185(m) 1.0 | <b>&lt;1</b> | <1       | <1  |
| Calcium    | ppm        | ASTM D5185(m) 20  | <b>36</b>    | 34       | 35  |
| Phosphorus | ppm        | ASTM D5185(m) 280 | <b>315</b>   | 292      | 294 |
| Zinc       | ppm        | ASTM D5185(m) 10  | <b>144</b>   | 129      | 113 |
| Sulfur     | ppm        | ASTM D5185(m) 440 | <b>822</b>   | 769      | 775 |
| Lithium    | ppm        | ASTM D5185(m)     | <b>&lt;1</b> | <1       | <1  |

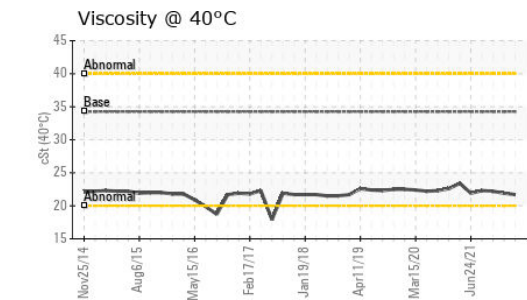
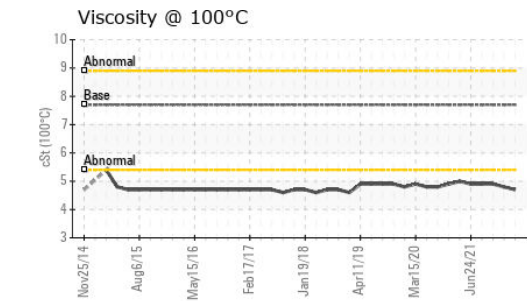
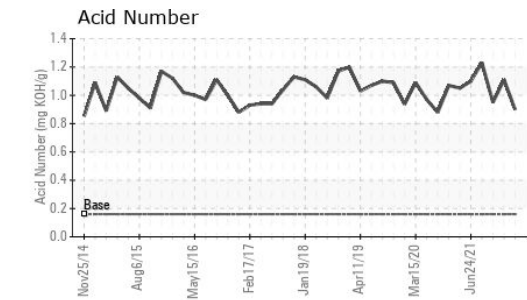
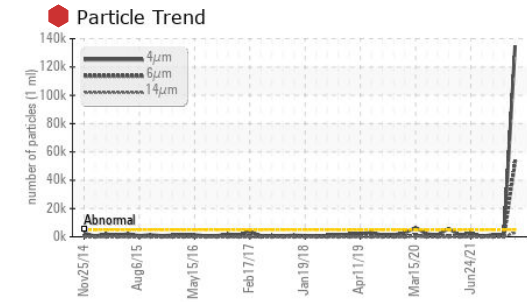
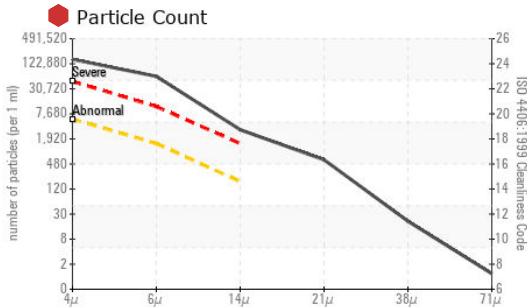
## CONTAMINANTS

| method    | limit/base | current           | history1 | history2 |    |
|-----------|------------|-------------------|----------|----------|----|
| Silicon   | ppm        | ASTM D5185(m) >15 | <b>2</b> | 1        | 1  |
| Sodium    | ppm        | ASTM D5185(m)     | <b>4</b> | 2        | 2  |
| Potassium | ppm        | ASTM D5185(m) >20 | <b>1</b> | <1       | <1 |

## FLUID CLEANLINESS

| method          | limit/base   | current   | history1        | history2 |          |
|-----------------|--------------|-----------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000     | <b>134981</b>   | 1118     | 1509     |
| Particles >6µm  | ASTM D7647   | >1300     | <b>52873</b>    | 135      | 121      |
| Particles >14µm | ASTM D7647   | >160      | <b>2788</b>     | 8        | 8        |
| Particles >21µm | ASTM D7647   | >40       | <b>531</b>      | 2        | 3        |
| Particles >38µm | ASTM D7647   | >10       | <b>18</b>       | 0        | 0        |
| Particles >71µm | ASTM D7647   | >3        | <b>1</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | <b>24/23/19</b> | 17/14/10 | 18/14/10 |

# OIL ANALYSIS REPORT



## FLUID DEGRADATION

| method                    | limit/base | current | history1    | history2 |      |
|---------------------------|------------|---------|-------------|----------|------|
| Acid Number (AN) mg KOH/g | ASTM D974* | 0.16    | <b>0.90</b> | 1.11     | 0.95 |

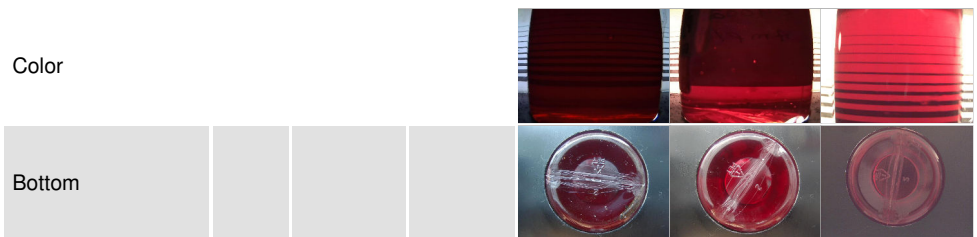
## VISUAL

| method           | limit/base     | current | history1       | history2 |       |
|------------------|----------------|---------|----------------|----------|-------|
| White Metal      | scalar Visual* | NONE    | <b>NONE</b>    | NONE     | NONE  |
| Yellow Metal     | scalar Visual* | NONE    | <b>NONE</b>    | NONE     | NONE  |
| Precipitate      | scalar Visual* | NONE    | <b>NONE</b>    | NONE     | NONE  |
| Silt             | scalar Visual* | NONE    | <b>VLITE</b>   | NONE     | NONE  |
| Debris           | scalar Visual* | NONE    | <b>▲ LIGHT</b> | NONE     | NONE  |
| Sand/Dirt        | scalar Visual* | NONE    | <b>NONE</b>    | NONE     | NONE  |
| Appearance       | scalar Visual* | NORML   | <b>NORML</b>   | NORML    | NORML |
| Odor             | scalar Visual* | NORML   | <b>NORML</b>   | NORML    | NORML |
| Emulsified Water | scalar Visual* | >0.05   | <b>NEG</b>     | NEG      | NEG   |
| Free Water       | scalar Visual* |         | <b>NEG</b>     | NEG      | NEG   |

## FLUID PROPERTIES

| method               | limit/base        | current | history1    | history2 |      |
|----------------------|-------------------|---------|-------------|----------|------|
| Visc @ 40°C          | cSt ASTM D7279(m) | 34.26   | <b>21.7</b> | 21.9     | 22.2 |
| Visc @ 100°C         | cSt ASTM D7279(m) | 7.7     | <b>4.7</b>  | 4.8      | 4.9  |
| Viscosity Index (VI) | Scale ASTM D2270* | 210     | <b>139</b>  | 145      | 151  |

## SAMPLE IMAGES



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0052590 **Received** : 13 Sep 2023  
**Lab Number** : **02582133** **Diagnosed** : 14 Sep 2023  
**Unique Number** : 5643198 **Diagnostician** : Kevin Marson  
**Test Package** : MAR 2 ( Additional Tests: KV100, PQ, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**Suncor - Terra Nova Projects**  
 Scotia Centre, 235 Water Strret  
 St. John's, NL  
 CA A1C 1B6  
 Contact: Josh Hynes  
 joshhynes@suncor.com  
 T: (709)778-3575  
 F: (709)724-2835