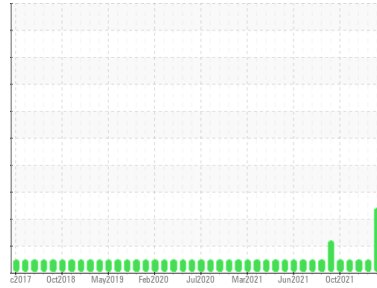


# PROBLEM SUMMARY

Sample Rating Trend

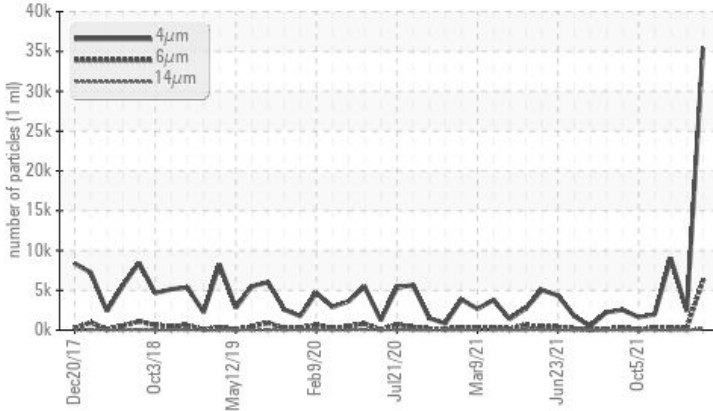
**VISUAL METAL**

Area  
**Cranes [450185704]**  
 Machine Id  
**Crane - Fwd Hydraulic Luffing (S/N Sample Tag MA-04003-S1)**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA ATF DEXRON III/MERCON (800 LTR)**



## COMPONENT CONDITION SUMMARY

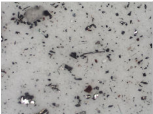
### ▲ Particle Trend



## RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300		<b>▲ 6224</b>	253	233
Particles >14µm	ASTM D7647	>160		<b>▲ 168</b>	15	9
Oil Cleanliness	ISO 4406 (c)	>--/17/14		<b>▲ 22/20/15</b>	18/15/11	20/15/10
White Metal	scalar	Visual*	NONE	<b>▲ VLITE</b>	NONE	NONE
PrtFilter					no image	no image

Customer Id: TERHAM  
 Sample No.: PC  
 Lab Number: 02582166  
 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1  
 (289)291-4641 x4641  
[Bill.Quesnel@wearcheck.com](mailto:Bill.Quesnel@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check For Visual Metal	---	---	?	We advise that you check for visible metal particles in the oil.

## HISTORICAL DIAGNOSIS

### 02 May 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 29 Nov 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 27 Nov 2021 Diag: Kevin Marson

NORMAL

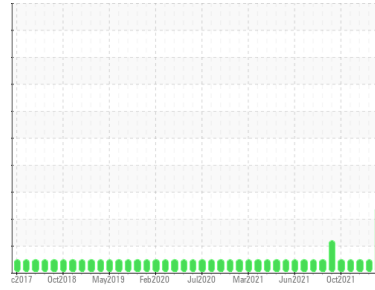


Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area  
**Cranes [450185704]**  
Machine Id  
**Crane - Fwd Hydraulic Luffing (S/N Sample Tag MA-04003-S1)**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA ATF DEXRON III/MERCON (800 LTR)**



**DIAGNOSIS**

**Recommendation**  
We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

**Wear**  
Moderate concentration of visible metal present. Cylinder wear is indicated.

**Contamination**  
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

**Fluid Condition**  
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PC</b>	PC0053010	PC0040136
Sample Date	Client Info	<b>13 Aug 2023</b>	02 May 2023	29 Nov 2021
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	NORMAL

**WEAR METALS**

method	limit/base	current	history1	history2
PQ	ASTM D8184*	<b>0</b>	0	0
Iron	ppm	<b>3</b>	2	2
Chromium	ppm	<b>0</b>	0	0
Nickel	ppm	<b>&lt;1</b>	<1	<1
Titanium	ppm	<b>0</b>	0	0
Silver	ppm	<b>0</b>	0	0
Aluminum	ppm	<b>&lt;1</b>	<1	<1
Lead	ppm	<b>4</b>	4	4
Copper	ppm	<b>6</b>	5	5
Tin	ppm	<b>&lt;1</b>	<1	<1
Antimony	ppm	<b>0</b>	<1	0
Vanadium	ppm	<b>0</b>	0	0
Beryllium	ppm	<b>0</b>	0	0
Cadmium	ppm	<b>0</b>	0	0

**ADDITIVES**

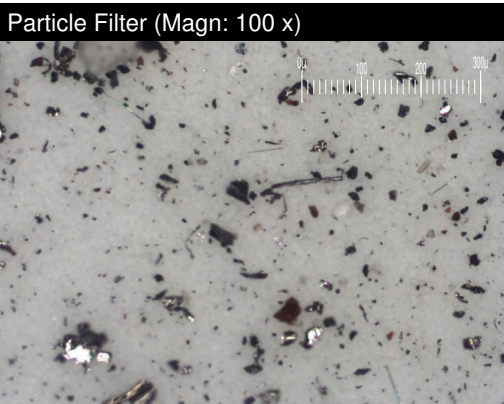
method	limit/base	current	history1	history2
Boron	ppm	<b>76</b>	73	82
Barium	ppm	<b>&lt;1</b>	<1	<1
Molybdenum	ppm	<b>0</b>	0	<1
Manganese	ppm	<b>0</b>	<1	0
Magnesium	ppm	<b>2</b>	<1	<1
Calcium	ppm	<b>61</b>	59	48
Phosphorus	ppm	<b>286</b>	276	269
Zinc	ppm	<b>116</b>	91	102
Sulfur	ppm	<b>826</b>	803	772
Lithium	ppm	<b>&lt;1</b>	<1	<1

**CONTAMINANTS**

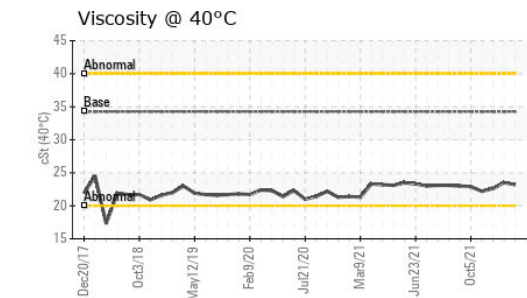
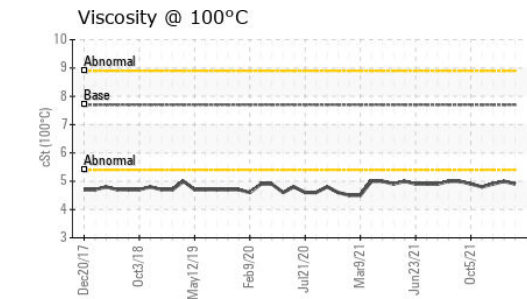
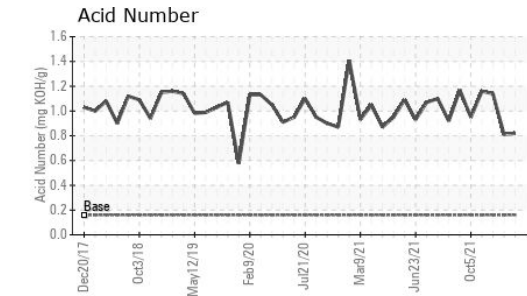
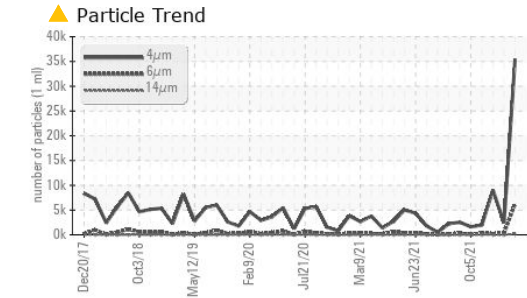
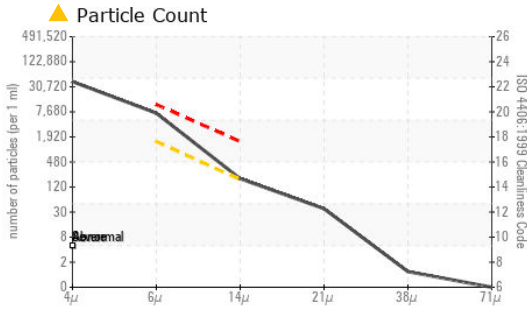
method	limit/base	current	history1	history2
Silicon	ppm	<b>4</b>	4	3
Sodium	ppm	<b>2</b>	2	2
Potassium	ppm	<b>2</b>	1	1

**FLUID CLEANLINESS**

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>35453</b>	2409	9036
Particles >6µm	ASTM D7647	<b>6224</b>	253	233
Particles >14µm	ASTM D7647	<b>168</b>	15	9
Particles >21µm	ASTM D7647	<b>32</b>	5	3
Particles >38µm	ASTM D7647	<b>1</b>	1	0
Particles >71µm	ASTM D7647	<b>0</b>	1	0
Oil Cleanliness	ISO 4406 (c)	<b>22/20/15</b>	18/15/11	20/15/10



# OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.16	<b>0.82</b>	0.81	1.14

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ <b>VLITE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	34.26	<b>23.2</b>	23.5	22.6
Visc @ 100°C	cSt	ASTM D7279(m)	7.7	<b>4.9</b>	5	4.9
Viscosity Index (VI)	Scale	ASTM D2270*	210	<b>139</b>	144	146

## SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter					



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC  
**Lab Number** : 02582166  
**Unique Number** : 5643231  
**Test Package** : MAR 2 ( Additional Tests: Bottom, BottomAnalysis, FilterPatch, KV100, PQ, PrtFilter, VI )  
**Received** : 13 Sep 2023  
**Diagnosed** : 18 Sep 2023  
**Diagnostician** : Bill Quesnel

**Suncor - Terra Nova Projects**  
 Scotia Centre, 235 Water Strret  
 St. John's, NL  
 CA A1C 1B6  
 Contact: Josh Hynes  
 joshhynes@suncor.com  
 T: (709)778-3575  
 F: (709)724-2835

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.