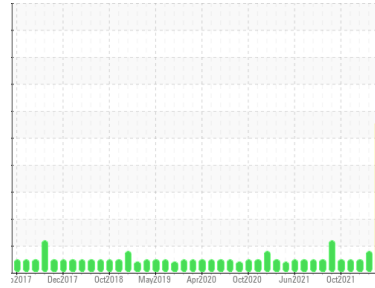
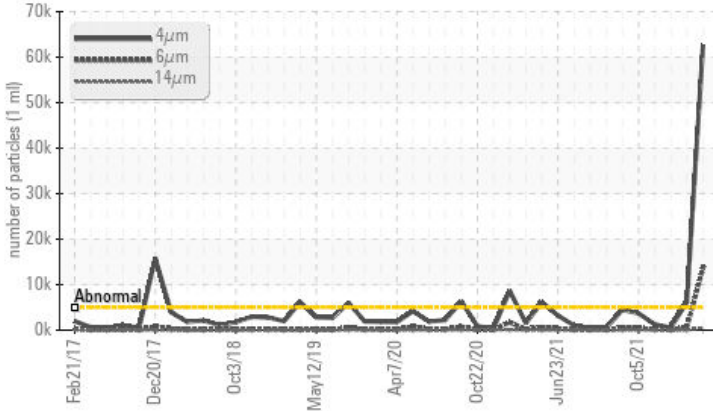


Area
Cranes [450185704]
Machine Id
Crane - Fwd Hydraulic Slewing (S/N Sample Tag MA-04003-S2)
Component
Hydraulic System
Fluid
PETRO CANADA ATF DEXRON III/MERCON (800 LTR)



COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ATTENTION	NORMAL
Particles >4µm	ASTM D7647	>5000		62678	6167	527
Particles >6µm	ASTM D7647	>1300		13527	592	89
Particles >14µm	ASTM D7647	>160		490	12	14
Particles >21µm	ASTM D7647	>40		102	3	3
Oil Cleanliness	ISO 4406 (c)	>19/17/14		23/21/16	20/16/11	16/14/11
White Metal	scalar	Visual*	NONE	LTMOD	NONE	NONE
PrtFilter					no image	no image

Customer Id: TERHAM
Sample No.: PC
Lab Number: 02582167
Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1
(289)291-4641 x4641
Bill.Quesnel@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Check For Visual Metal	---	---	?	We advise that you check for visible metal particles in the oil.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

02 May 2023 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



29 Nov 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



27 Nov 2021 Diag: Kevin Marson

NORMAL

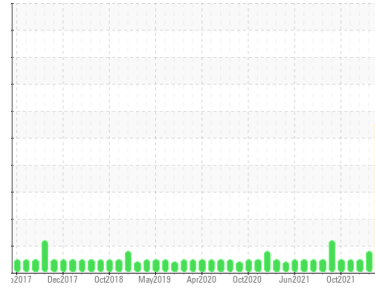


Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
Cranes [450185704]
Machine Id
Crane - Fwd Hydraulic Slewing (S/N Sample Tag MA-04003-S2)
Component
Hydraulic System
Fluid
PETRO CANADA ATF DEXRON III/MERCON (800 LTR)



DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

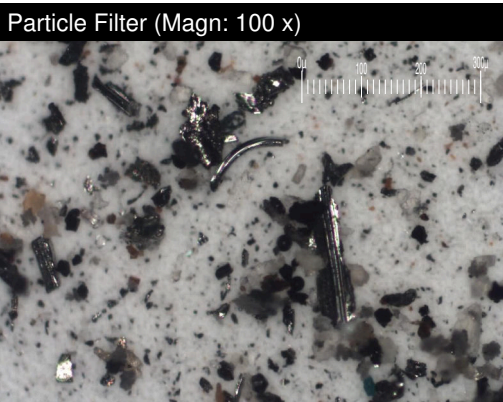
Moderate concentration of visible metal present. Cylinder wear is indicated.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PC	PC0053008	PC0040126
Sample Date	Client Info		13 Aug 2023	02 May 2023	29 Nov 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	ATTENTION	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >20	3	2	2
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m) >10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >10	<1	<1	<1
Lead	ppm	ASTM D5185(m) >20	4	4	5
Copper	ppm	ASTM D5185(m) >20	6	5	5
Tin	ppm	ASTM D5185(m) >10	<1	<1	<1
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 130	77	74	82
Barium	ppm	ASTM D5185(m) 1.0	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m) 0.0	0	0	<1
Manganese	ppm	ASTM D5185(m)	0	<1	0
Magnesium	ppm	ASTM D5185(m) 1.0	1	1	<1
Calcium	ppm	ASTM D5185(m) 20	61	59	48
Phosphorus	ppm	ASTM D5185(m) 280	294	276	271
Zinc	ppm	ASTM D5185(m) 10	117	91	102
Sulfur	ppm	ASTM D5185(m) 440	832	800	786
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

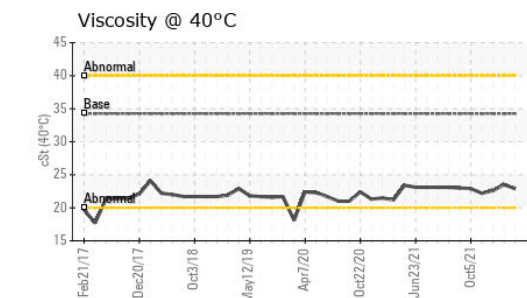
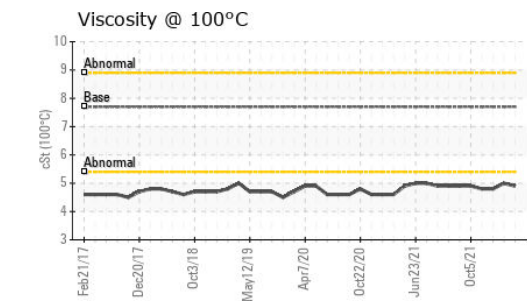
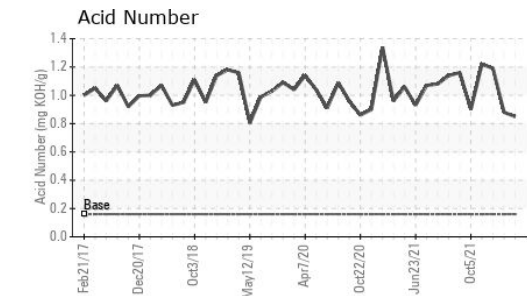
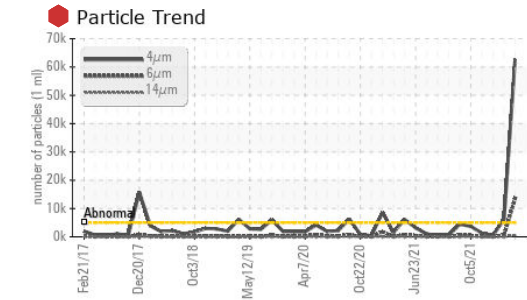
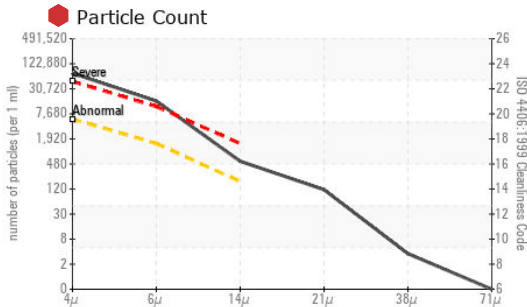
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	4	4	2
Sodium	ppm	ASTM D5185(m)	3	2	2
Potassium	ppm	ASTM D5185(m) >20	1	1	2

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	62678	6167	527
Particles >6µm	ASTM D7647	>1300	13527	592	89
Particles >14µm	ASTM D7647	>160	490	12	14
Particles >21µm	ASTM D7647	>40	102	3	3
Particles >38µm	ASTM D7647	>10	3	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	23/21/16	20/16/11	16/14/11

OIL ANALYSIS REPORT



FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN) mg KOH/g	ASTM D974*	0.16	0.85	0.88	1.19

VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar Visual*	NONE	▲ LTMOD	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	NONE	NONE
Appearance	scalar Visual*	NORML	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar Visual*		NEG	NEG	NEG

FLUID PROPERTIES

method	limit/base	current	history1	history2	
Visc @ 40°C	cSt ASTM D7279(m)	34.26	22.9	23.5	22.6
Visc @ 100°C	cSt ASTM D7279(m)	7.7	4.9	5	4.8
Viscosity Index (VI)	Scale ASTM D2270*	210	142	144	137

SAMPLE IMAGES

method	limit/base	current	history1	history2	
Color					
Bottom					
PrtFilter				no image	no image



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC
Lab Number : **02582167**
Unique Number : 5643232
Test Package : MAR 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, KV100, PQ, PrtFilter, VI)

Suncor - Terra Nova Projects
 Scotia Centre, 235 Water Strret
 St. John's, NL
 CA A1C 1B6
 Contact: Josh Hynes
 joshhynes@suncor.com
 T: (709)778-3575
 F: (709)724-2835

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.