

PROBLEM SUMMARY

Fwd Machinery Space [450204395]

Pump - Fire Water (Stbd) - Gearbox (S/N Sample Tag PA-71001B-S2)

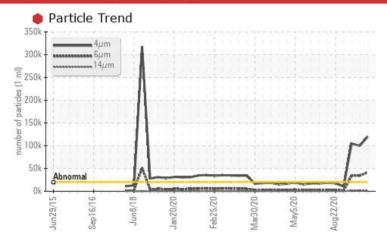
Starboard Gearbox

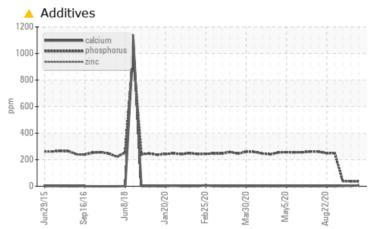
PETRO CANADA ENDURATEX EP 220 (98 LTR)





COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

| PROBLEMATION | C TEST | 「RESULT | S | | | |
|-----------------|--------|---------------|-----------|-----------------|-------------------|------------------|
| Sample Status | | | | SEVERE | ABNORMAL | ABNORMAL |
| Phosphorus | ppm | ASTM D5185(m) | 270 | △ 37 | △ 37 | △ 38 |
| Sulfur | ppm | ASTM D5185(m) | 11200 | △ 3671 | △ 3639 | △ 3712 |
| Particles >4µm | | ASTM D7647 | >20000 | 119748 | <u>▲</u> 104807 | △ 99980 |
| Particles >6μm | | ASTM D7647 | >5000 | 41927 | ▲ 34283 | ▲ 34012 |
| Particles >14µm | | ASTM D7647 | >640 | 1272 | <u> </u> | <u> </u> |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | 24/23/17 | <u>4</u> 24/22/18 | 2 4/22/18 |

Customer Id: TERHAM Sample No.: PC0061610 Lab Number: 02582278 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description Change Filter ? We recommend you service the filters on this component. Resample ? Resample in 30-45 days to monitor this situation. The air breather requires service. If unrated, we recommend that you replace with a ? **Check Breathers** suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather Check Fluid Source ? Confirm the source of the lubricant being utilized for top-up/fill. Check Seals Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

30 Jan 2023 Diag: Kevin Marson

ADDITIVES



We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14µm are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >21µm are notably high. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

30 Jan 2023 Diag: Kevin Marson

ADDITIVES



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >6µm are abnormally high. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



13 Nov 2020 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Fwd Machinery Space [450204395]

Pump - Fire Water (Stbd) - Gearbox (S/N Sample Tag PA-71001B-S2)

Starboard Gearbox

PETRO CANADA ENDURATEX EP 220 (98 LTR)



DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

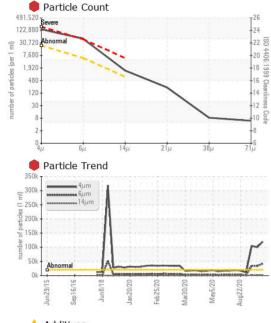
Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| LIN) | | n2015 Sep20 | 16 Jun2018 Jan2020 | Feb2020 Mar2020 May2020 | Aug2020 | |
|-----------------|---------|---------------|--------------------|-------------------------|-------------------|-------------------|
| SAMPLE INFOR | RMATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | PC0061610 | PC | PC |
| Sample Date | | Client Info | | 30 Aug 2023 | 30 Jan 2023 | 30 Jan 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | SEVERE | ABNORMAL | ABNORMAL |
| WEAR METAI | _S | method | limit/base | current | history1 | history2 |
| PQ | | ASTM D8184* | | 0 | 0 | 0 |
| Iron | ppm | ASTM D5185(m) | >150 | 5 | 4 | 4 |
| Chromium | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >10 | 0 | <1 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >5 | <1 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185(m) | >80 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) | >8 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | >5 | 0 | <1 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 60 | 4 | 6 | 6 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 0 | <1 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) | 0 | 6 | 3 | 3 |
| Phosphorus | ppm | ASTM D5185(m) | 270 | ▲ 37 | ▲ 37 | ▲ 38 |
| Zinc | ppm | ASTM D5185(m) | 0 | 5 | 3 | 3 |
| Sulfur | ppm | ASTM D5185(m) | 11200 | <u>▲</u> 3671 | △ 3639 | ▲ 3712 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINA | NTS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >20 | 2 | 2 | 2 |
| Sodium | ppm | ASTM D5185(m) | | <1 | 0 | 0 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | 0 | 0 |
| FLUID CLEAN | ILINESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >20000 | <u> </u> | <u>▲</u> 104807 | 99980 |
| Particles >6µm | | ASTM D7647 | >5000 | 41927 | ▲ 34283 | △ 34012 |
| Particles >14μm | | ASTM D7647 | >640 | 1272 | <u> </u> | △ 1555 |
| Particles >21µm | | ASTM D7647 | >160 | 195 | ^ 290 | ▲ 324 |
| Particles >38µm | | ASTM D7647 | >40 | 7 | 7 | 5 |
| Particles >71μm | | ASTM D7647 | >10 | 5 | 3 | 0 |
| 0" 01 " | | ISO 4406 (c) | >21/19/16 | 2 4/23/17 | <u>4</u> 24/22/18 | <u>4</u> 24/22/18 |
| Oil Cleanliness | | 130 4400 (0) | /21/10/10 | <u> </u> | <u></u> | |



OIL ANALYSIS REPORT



| FLUID DEGRA | AOITAC | method | limit/base | current | history1 | history2 |
|-------------------------|----------|------------|------------|---------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.40 | 0.12 | 0.16 | 0.20 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | VLITE | VLITE | VLITE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |
| FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |

| FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
|----------------------|-------|---------------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 220 | 212 | 213 | 212 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 19.35 | 18.6 | 18.7 | 18.7 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 99 | 97 | 97 | 98 |

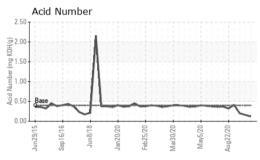
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|---------------------|--------------------------|----------------|---|---|----------------|-------------|---|
| 800- | waaaaaa Zil) (| | | | | | |
| 600- | | - 1 | | | | | |
| 400- | | - 11 | | | | | |
| 200000 | and the land of the land | 1 | | | ********** | | |
| 200- | | | | | | 1 | |
| 200 - 0 O Jun 29/15 | Sep16/16 | Jun8/18 | - | - | - | THE RESERVE | - |

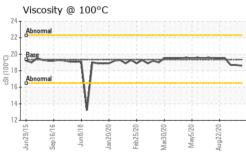
Color

SAMPLE IMAGES

Bottom









CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5643343

: PC0061610 : 02582278

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received

: 13 Sep 2023 Diagnosed : 15 Sep 2023 Diagnostician : Kevin Marson

Test Package : IND 2 (Additional Tests: KV100, PQ, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects Scotia Centre, 235 Water Strret St. John's, NL

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