PROBLEM SUMMARY

BIAGNOSTICS

HANSEN 211A

Component Reduction Gear Fluid PETRO CANADA ENDURATEX EP 220 (84 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS						
Sample Status			ATTENTION			
Particles >4µm	ASTM D7647	>20000	<u> </u>			
Particles >6µm	ASTM D7647	>5000	A 7328			
Oil Cleanliness	ISO 4406 (c)	>21/19/16	A 22/20/16			

Customer Id: ARCWIN Sample No.: PC0077142 Lab Number: 02582960 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED	RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

Machine Id **HANSEN 211A**

Component **Reduction Gear**

Fluid PETRO CANADA ENDURATEX EP 220 (84 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0077142		
Sample Date		Client Info		01 Aug 2023		
Machine Age	yrs	Client Info		1		
Oil Age	yrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	7		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	5		
Lead	ppm	ASTM D5185(m)	>100	0		
Copper	ppm	ASTM D5185(m)	>50	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	11		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)	0	<1		
Magnesium	ppm	ASTM D5185(m)	0	<1		
Calcium	ppm	ASTM D5185(m)	0	17		
Phosphorus	ppm	ASTM D5185(m)	270	263		
Zinc	ppm	ASTM D5185(m)	0	3		
Sulfur	ppm	ASTM D5185(m)	11200	7480		
Lithium	ppm	ASTM D5185(m)		1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	4		
Sodium	ppm	ASTM D5185(m)		0		
		(/		3		
Potassium	ppm	ASTM D5185(m)	>20	3 <1		
Potassium FLUID CLEANL	ppm .INESS	ASTM D5185(m) method	>20 limit/base	3 <1 current	 history1	history2
Potassium FLUID CLEANI Particles >4µm	ppm .INESS	ASTM D5185(m) method ASTM D7647	>20 limit/base >20000	3 <1 current ▲ 21149	 history1	 history2
Potassium FLUID CLEANL Particles >4µm Particles >6µm	ppm _INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647	>20 limit/base >20000 >5000	3 <1 current ▲ 21149 ▲ 7328	 history1 	 history2
Potassium FLUID CLEANL Particles >4µm Particles >6µm Particles >14µm	ppm _INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >20000 >5000 >640	3 <1 <u>current</u> ▲ 21149 ▲ 7328 630	 history1 	 history2
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm .INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >20000 >5000 >640 >160	3 <1 current ▲ 21149 ▲ 7328 630 107	 history1 	 history2
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm -INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >20000 >5000 >640 >160 >40	3 <1	 history1 	 history2
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm .INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >20000 >5000 >640 >160 >40 >10	3 <1 current ▲ 21149 ▲ 7328 630 107 4 3	 history1 	 history2
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness	ppm _INESS	ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	>20 limit/base >20000 >5000 >640 >160 >40 >10 >21/19/16	3 <1 current ▲ 21149 ▲ 7328 630 107 4 3 ▲ 22/20/16	 history1 	 history2
Potassium FLUID CLEANI Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm Particles >71μm Oil Cleanliness FLUID DEGRAE	ppm _INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method	>20 limit/base >20000 >5000 >640 >160 >40 >10 >10 >21/19/16 limit/base	3 <1 current ▲ 21149 ▲ 7328 630 107 4 3 ▲ 22/20/16 current	 history1 history1	 history2 history2

Acid Number (AN)

mg KOH/g ASTM D974* 0.40

Contact/Location: Terry Summerfield - ARCWIN

Report Id: ARCWIN [WCAMIS] 02582960 (Generated: 09/18/2023 09:34:48) Rev: 1

ISO



OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
ellow Metal	scalar	Visual*	NONE	NONE		
recipitate	scalar	Visual*	NONE	NONE		
ilt	scalar	Visual*	NONE	NONE		
ebris	scalar	Visual*	NONE	NONE		
and/Dirt	scalar	Visual*	NONE	NONE		
ppearance	scalar	Visual*	NORML	NORML		
dor	scalar	Visual*	NORML	NORML		
mulsified Water	scalar	Visual*	>0.1	NEG		
ree Water	scalar	Visual*		NEG		
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
isc @ 40°C	cSt	ASTM D7279(m)	220	232		
isc @ 100°C	cSt	ASTM D7279(m)	19.35	20.3		
iscosity Index (VI)	Scale	ASTM D2270*	99	101		
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
				1		-
`olor					no imago	no imago
,0101			1		noimage	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count		
iron			491,520	Severe		T ²⁶
chromium			122,880	f • • •		-24
			30,720	Abnormal		-22
			7 690			20
1/23			1/23 1 ml)			720
Aug			Bny 1,920			-18
Non-ferrous Metal	s		·단종 480			-16
copper 1			5 5 120			-14
			quinc			
			- 30			12
			8			-10
1/23			£2/[2			-8
BnA			Aug ¹			
Viscosity @ 40°C			4	Acid Number	14μ 21μ	38µ 71µ
Abnormal			(문 물	Rana		
Race			Q 0.40	Q		
Desc.			는 U.30 물 0.20			
Abnormal			P 0.10	1		
			00.0 V			
Aug 1/			Aug1/	Aug 1/		
WearCheck - C8-11 PC0077142 I	75 Apple Received	by Line, Bur	lington, ON L Sep 2023	7L 5H9 Archer	DANIELS MIDLANI 5550 MAPLE	COMPANY (AD
644025	Diagnos	tician : We	sep 2023 s Davis			CA N9C 0E
ND 2 (Additional T	ests: KV	100, VI)			Contact: Ter	ry Summerfie

ISO 17025:2017 Accredited Laboratory

Lab Number

Unique Number Test Package

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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