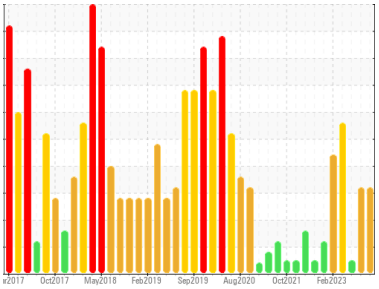
PROBLEM SUMMARY

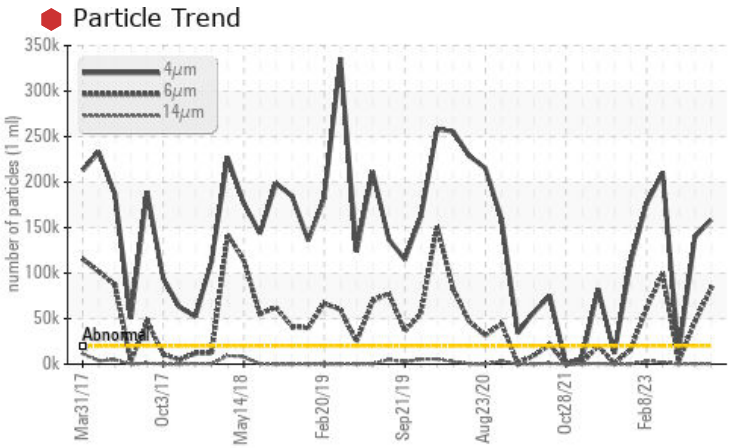
Sample Rating Trend



ISO

Area
1311
Machine Id
CRUSHER LUBE SYSTEM
Component
Gear Lube System
Fluid
PETRO CANADA ENDURATEX EP 320 (1703 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	NORMAL
Particles >4µm		ASTM D7647	>20000	**158581**	139768	11243
Particles >6µm		ASTM D7647	>5000	**82768**	46779	3174
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**24/24/16**	24/23/16	21/19/13

Customer Id: INCVOS
Sample No.: PC0070103
Lab Number: 02582966
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
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wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

21 Jun 2023 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

29 Apr 2023 Diag: Wes Davis

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

07 Mar 2023 Diag: Kevin Marson

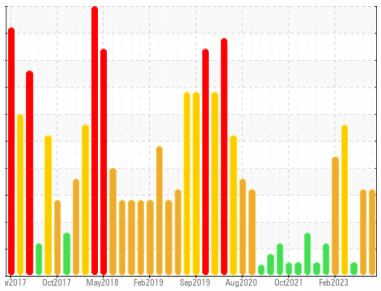
ISO

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >4µm are severely high.. Particles >14µm are abnormally high. Free water present. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
1311
Machine Id
CRUSHER LUBE SYSTEM
Component
Gear Lube System
Fluid
PETRO CANADA ENDURATEX EP 320 (1703 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0070103**	PC0040490	PC0057685
Sample Date		Client Info		**02 Sep 2023**	21 Jun 2023	29 Apr 2023
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	**26**	14	8
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>10	**2**	<1	0
Titanium	ppm	ASTM D5185(m)		**<1**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**5**	1	<1
Lead	ppm	ASTM D5185(m)	>100	**8**	7	7
Copper	ppm	ASTM D5185(m)	>50	**16**	19	20
Tin	ppm	ASTM D5185(m)	>10	**3**	3	3
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	55	**11**	6	7
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**<1**	<1	0
Magnesium	ppm	ASTM D5185(m)	0	**5**	2	2
Calcium	ppm	ASTM D5185(m)	0	**5**	3	<1
Phosphorus	ppm	ASTM D5185(m)	240	**222**	231	243
Zinc	ppm	ASTM D5185(m)	1	**5**	5	4
Sulfur	ppm	ASTM D5185(m)	13700	**8149**	8726	9030
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

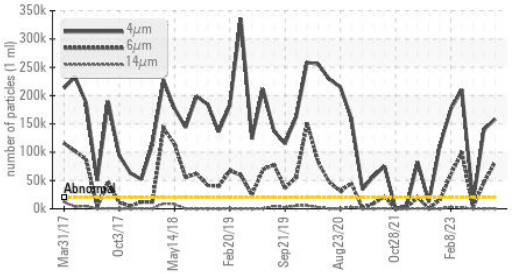
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**12**	5	2
Sodium	ppm	ASTM D5185(m)		**2**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **158581**	▲ 139768	11243
Particles >6µm		ASTM D7647	>5000	⬢ **82768**	⬢ 46779	3174
Particles >14µm		ASTM D7647	>640	**514**	472	60
Particles >21µm		ASTM D7647	>160	**6**	23	7
Particles >38µm		ASTM D7647	>40	**1**	0	0
Particles >71µm		ASTM D7647	>10	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	⬢ **24/24/16**	⬢ 24/23/16	21/19/13

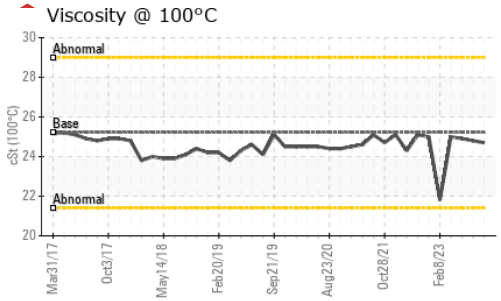
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.4	**0.63**	0.74	0.71

OIL ANALYSIS REPORT

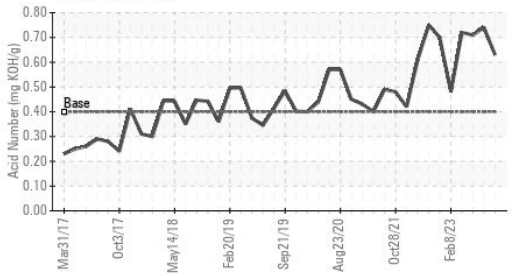
Particle Trend



Viscosity @ 100°C



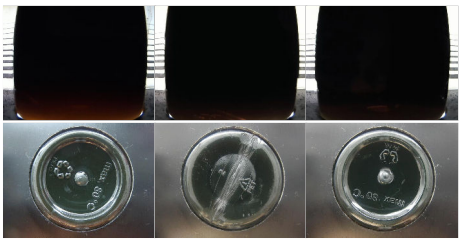
Acid Number



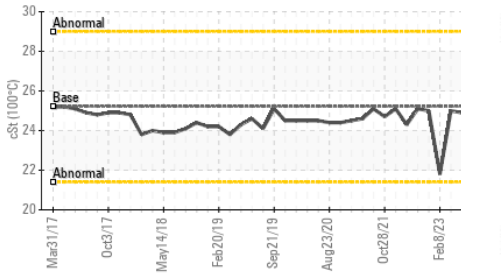
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	325	**320**	320	321
Visc @ 100°C	cSt	ASTM D7279(m)	25.22	**24.7**	24.8	24.9
Viscosity Index (VI)	Scale	ASTM D2270*	100	**98**	99	99

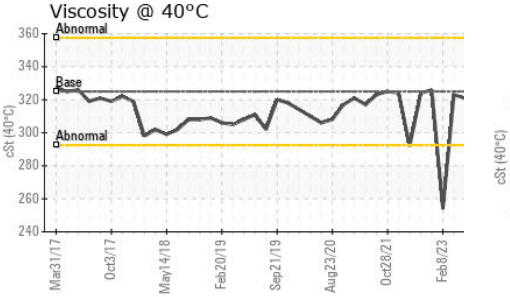
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



Viscosity @ 100°C

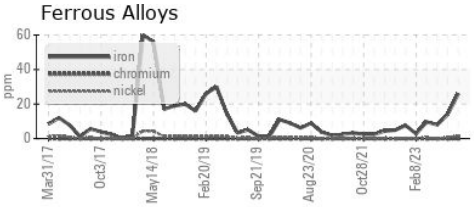


Viscosity @ 40°C

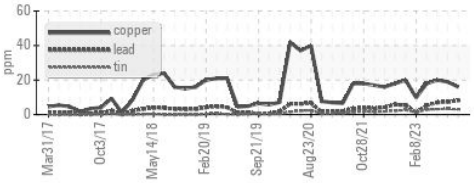


GRAPHS

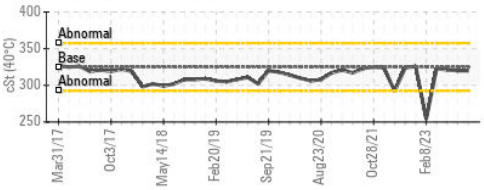
Ferrous Alloys



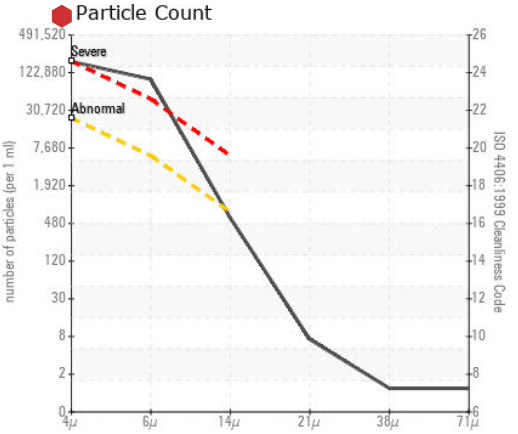
Non-ferrous Metals



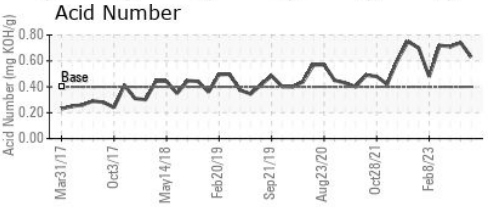
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0070103 **Received** : 15 Sep 2023
Lab Number : 02582966 **Diagnosed** : 18 Sep 2023
Unique Number : 5644031 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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