

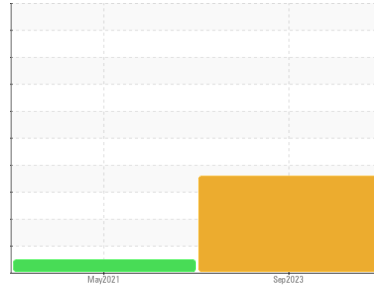
OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Area
Haul Truck
Machine Id
HT5028
Component
Front Left Wheel Hub
Fluid
PETRO CANADA TRAXON 85W140 (13 LTR)



DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

PQ levels are abnormal. Iron and chromium ppm levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 80W90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PC0051330	PC0047101	---
Sample Date	Client Info		19 Sep 2023	31 May 2021	---
Machine Age	hrs	Client Info	6528	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			ABNORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		▲ 186	---	---
Iron	ppm	ASTM D5185(m) >500	▲ 626	116	---
Chromium	ppm	ASTM D5185(m) >8	▲ 7	<1	---
Nickel	ppm	ASTM D5185(m) >5	<1	<1	---
Titanium	ppm	ASTM D5185(m)	0	0	---
Silver	ppm	ASTM D5185(m)	0	<1	---
Aluminum	ppm	ASTM D5185(m) >5	<1	1	---
Lead	ppm	ASTM D5185(m) >5	0	<1	---
Copper	ppm	ASTM D5185(m) >50	3	12	---
Tin	ppm	ASTM D5185(m)	0	0	---
Antimony	ppm	ASTM D5185(m) >5	0	<1	---
Vanadium	ppm	ASTM D5185(m)	0	0	---
Beryllium	ppm	ASTM D5185(m)	0	0	---
Cadmium	ppm	ASTM D5185(m)	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 243	35	46	---
Barium	ppm	ASTM D5185(m) 0	2	0	---
Molybdenum	ppm	ASTM D5185(m)	0	<1	---
Manganese	ppm	ASTM D5185(m)	6	2	---
Magnesium	ppm	ASTM D5185(m) 0	1	1	---
Calcium	ppm	ASTM D5185(m) 0	16	24	---
Phosphorus	ppm	ASTM D5185(m) 988	682	638	---
Zinc	ppm	ASTM D5185(m) 0	14	12	---
Sulfur	ppm	ASTM D5185(m) 24530	20986	21837	---
Lithium	ppm	ASTM D5185(m)	<1	<1	---

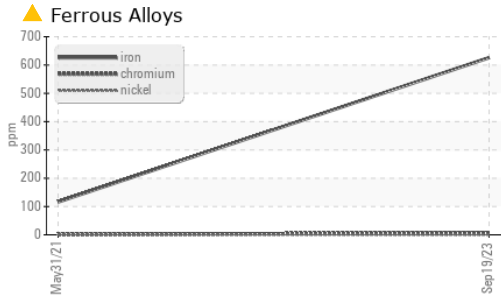
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	7	3	---
Sodium	ppm	ASTM D5185(m)	<1	<1	---
Potassium	ppm	ASTM D5185(m) >20	0	0	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	Visual* NONE	NONE	LIGHT	---
Yellow Metal	scalar	Visual* NONE	NONE	NONE	---
Precipitate	scalar	Visual* NONE	NONE	NONE	---
Silt	scalar	Visual* NONE	NONE	NONE	---
Debris	scalar	Visual* NONE	NONE	NONE	---
Sand/Dirt	scalar	Visual* NONE	NONE	NONE	---
Appearance	scalar	Visual* NORML	NORML	NORML	---
Odor	scalar	Visual* NORML	NORML	NORML	---
Emulsified Water	scalar	Visual* >0.2	NEG	NEG	---
Free Water	scalar	Visual*	NEG	NEG	---

OIL ANALYSIS REPORT



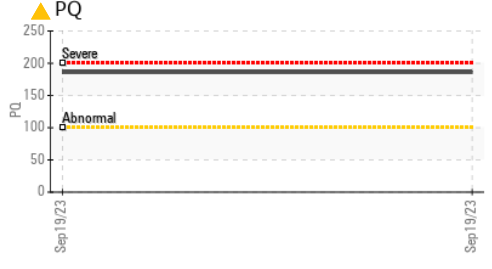
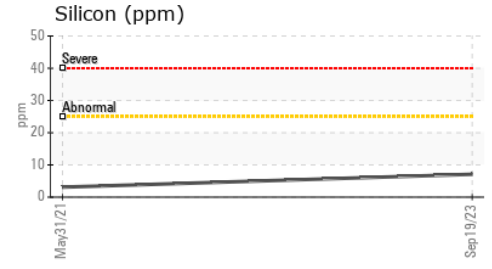
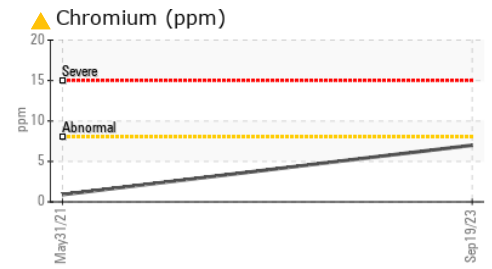
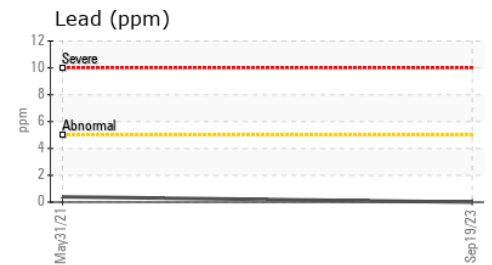
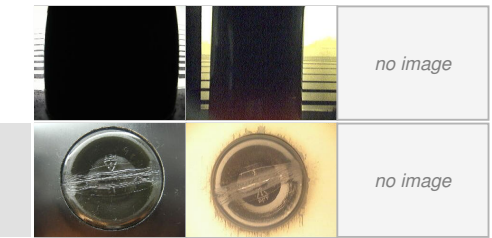
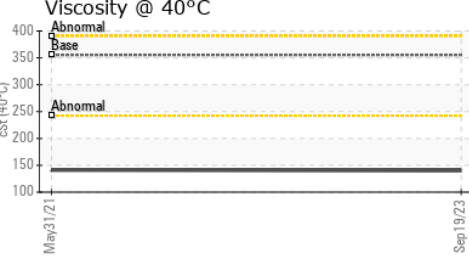
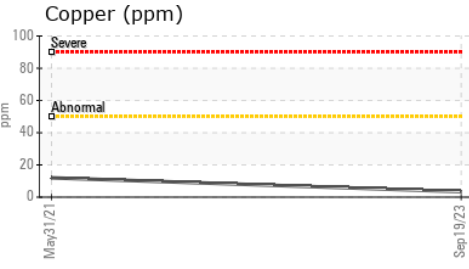
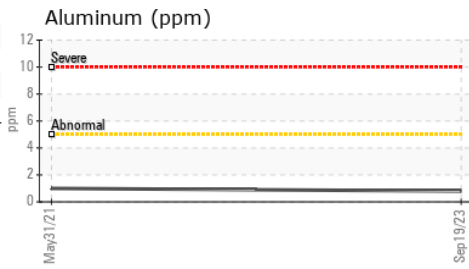
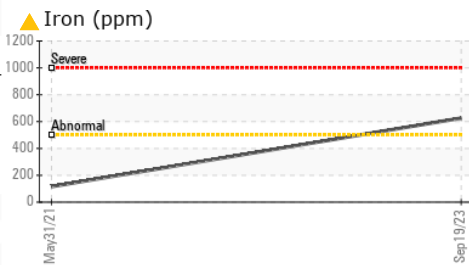
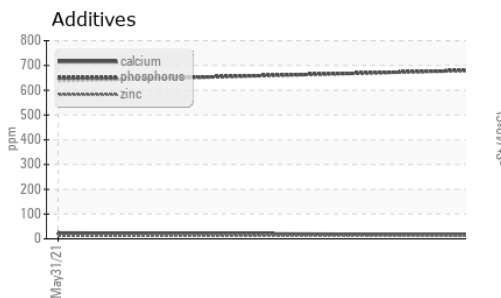
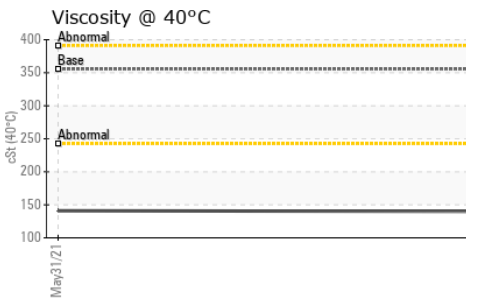
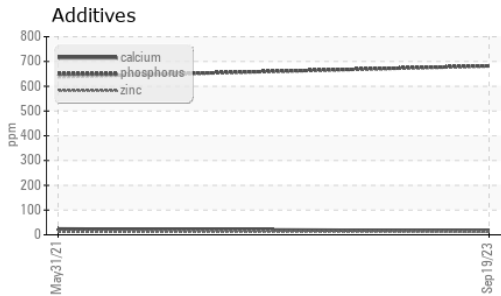
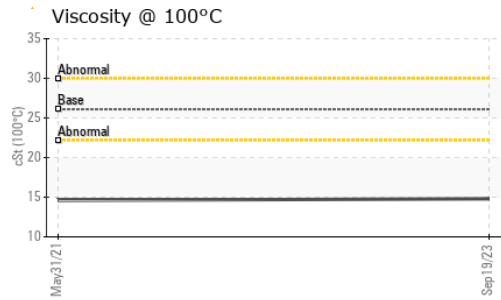
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	355.4	140	141	---
Visc @ 100°C	cSt	ASTM D7279(m)	26.1	14.8	14.6	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	105	102	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image

Color

Bottom

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0051330 **Received** : 22 Sep 2023
Lab Number : 02584731 **Diagnosed** : 25 Sep 2023
Unique Number : 5645796 **Diagnostician** : Bill Quesnel
Test Package : MOB 1 (Additional Tests: KV100, PQ, VI)

Lakeshore Gold Timmins West
 Timmins, ON
 CA
 Contact: Adam Koscielak
 adam.koscielak@HFSinclair.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.