

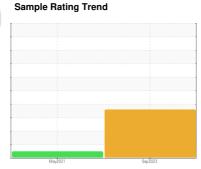
OIL ANALYSIS REPORT

Haul Truck Machine Id HT5028

Component

Front Right Wheel Hub

PETRO CANADA TRAXON 85W140 (13 LTR)





DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

PQ levels are abnormal. Chromium and iron ppm levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination

There is no indication of any contamination in the oil.

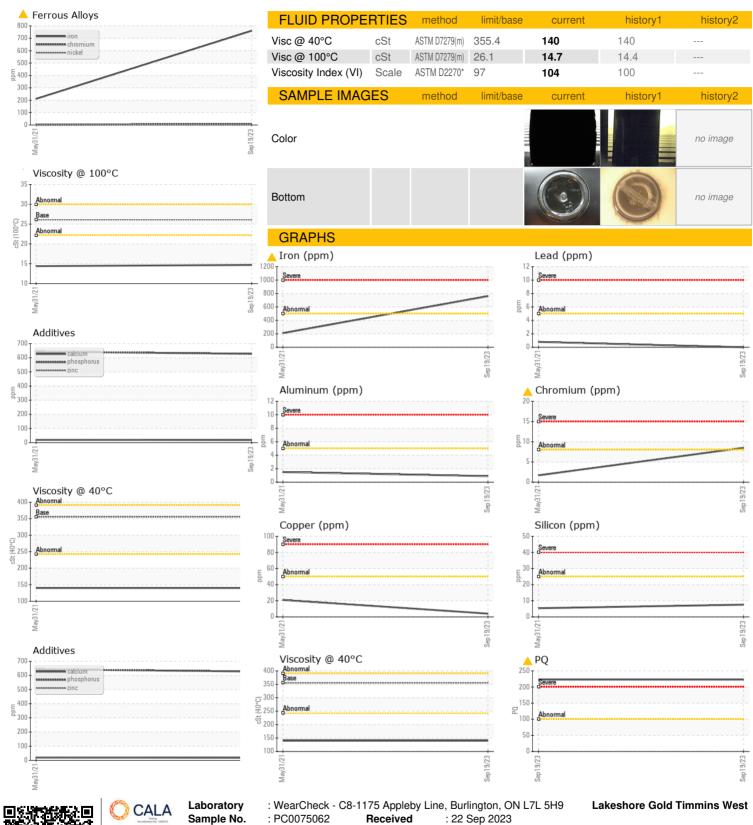
Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 80W90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

XUN 85W 14U (13	LIN		May2021	Sep2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0075062	PC0047107	
Sample Date		Client Info		19 Sep 2023	31 May 2021	
Machine Age	hrs	Client Info		6528	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	NORMAL	
WEAR METALS	3	method	limit/base	current	history1	history2
PQ		ASTM D8184*		223		
Iron	ppm	ASTM D5185(m)	>500	<u>^</u> 761	211	
Chromium	ppm	ASTM D5185(m)	>8	<u>^</u> 8	2	
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	
Titanium	ppm	ASTM D5185(m)		<1	0	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>5	<1	2	
Lead	ppm	ASTM D5185(m)	>5	0	<1	
Copper	ppm	ASTM D5185(m)	>50	4	21	
Tin	ppm	ASTM D5185(m)		0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	243	8	46	
Barium	ppm	ASTM D5185(m)	0	2	0	
Molybdenum	ppm	ASTM D5185(m)		0	<1	
Manganese	ppm	ASTM D5185(m)		7	3	
Magnesium	ppm	ASTM D5185(m)	0	1	2	
Calcium	ppm	ASTM D5185(m)	0	18	19	
Phosphorus	ppm	ASTM D5185(m)	988	627	643	
Zinc	ppm	ASTM D5185(m)	0	16	21	
Sulfur	ppm	ASTM D5185(m)	24530	21398	20838	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	8	5	
Sodium	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	0	<1	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	LTMOD	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	VLITE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
Free Water	scalar	Visual*		NEG		y: L <u>uc</u> Belanger



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Sample No. Lab Number **Unique Number**

: PC0075062

: 5645797

: 02584732

Received Diagnosed

: 25 Sep 2023 Diagnostician : Bill Quesnel Test Package : MOB 1 (Additional Tests: KV100, PQ, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Timmins, ON CA

Contact: Adam Koscielak adam.koscielak@HFSinclair.com

T: F: