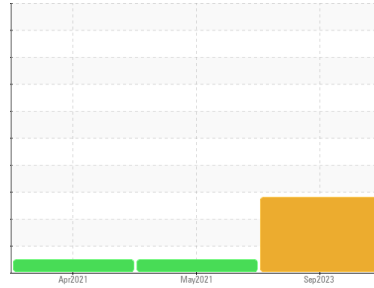


OIL ANALYSIS REPORT



Area
Haul Truck
Machine Id
HT5028
Component
Front Differential
Fluid
PETRO CANADA TRAXON 85W140 (59 LTR)

Sample Rating Trend



DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

PQ levels are abnormal. Iron ppm levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 80W90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PC0075059	PC0047104	PC0046597
Sample Date	Client Info		19 Sep 2023	31 May 2021	27 Apr 2021
Machine Age	hrs	Client Info	6528	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		▲ 315	---	---
Iron	ppm	ASTM D5185(m) >500	▲ 834	251	188
Chromium	ppm	ASTM D5185(m) >10	10	2	2
Nickel	ppm	ASTM D5185(m) >10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	<1	0	<1
Silver	ppm	ASTM D5185(m)	0	<1	<1
Aluminum	ppm	ASTM D5185(m) >25	<1	2	6
Lead	ppm	ASTM D5185(m) >25	0	1	1
Copper	ppm	ASTM D5185(m) >100	4	26	20
Tin	ppm	ASTM D5185(m) >10	0	0	<1
Antimony	ppm	ASTM D5185(m) >5	0	0	<1
Vanadium	ppm	ASTM D5185(m)	0	<1	<1
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 243	8	47	44
Barium	ppm	ASTM D5185(m) 0	2	0	<1
Molybdenum	ppm	ASTM D5185(m)	0	<1	<1
Manganese	ppm	ASTM D5185(m)	8	3	3
Magnesium	ppm	ASTM D5185(m) 0	<1	2	4
Calcium	ppm	ASTM D5185(m) 0	19	21	29
Phosphorus	ppm	ASTM D5185(m) 988	632	649	636
Zinc	ppm	ASTM D5185(m) 0	17	25	22
Sulfur	ppm	ASTM D5185(m) 24530	21400	20326	20262
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

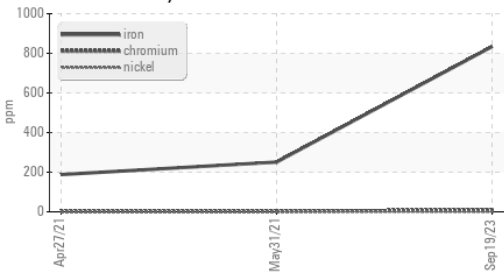
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >75	8	6	17
Sodium	ppm	ASTM D5185(m)	<1	<1	3
Potassium	ppm	ASTM D5185(m) >20	0	<1	2

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	Visual* NONE	NONE	LTMOD	VLITE
Yellow Metal	scalar	Visual* NONE	NONE	NONE	NONE
Precipitate	scalar	Visual* NONE	NONE	NONE	NONE
Silt	scalar	Visual* NONE	NONE	NONE	VLITE
Debris	scalar	Visual* NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	Visual* NONE	NONE	NONE	NONE
Appearance	scalar	Visual* NORML	NORML	NORML	NORML
Odor	scalar	Visual* NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual* >.2	NEG	NEG	NEG
Free Water	scalar	Visual*	NEG	NEG	NEG

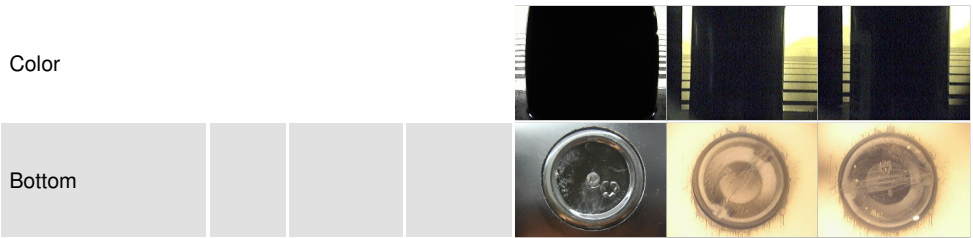
OIL ANALYSIS REPORT

▲ Ferrous Alloys

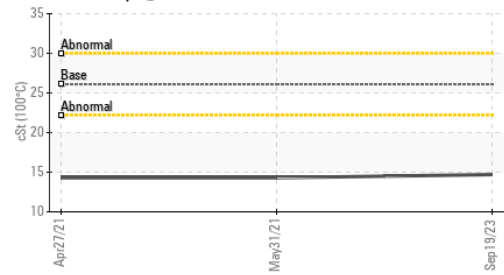


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	355.4	140	139	137
Visc @ 100°C	cSt	ASTM D7279(m)	26.1	14.7	14.3	14.3
Viscosity Index (VI)	Scale	ASTM D2270*	97	104	100	102

SAMPLE IMAGES

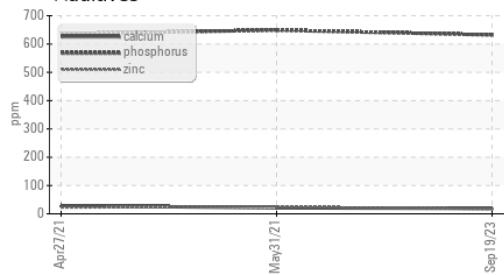


● Viscosity @ 100°C

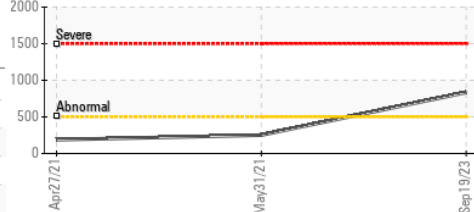


GRAPHS

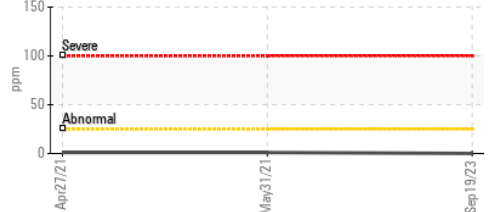
Additives



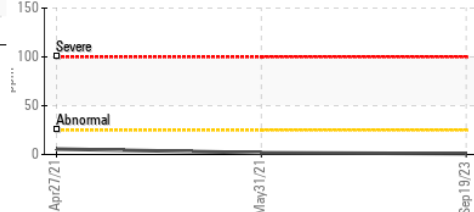
▲ Iron (ppm)



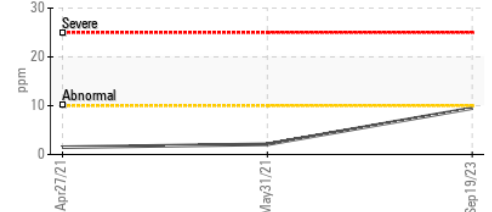
Lead (ppm)



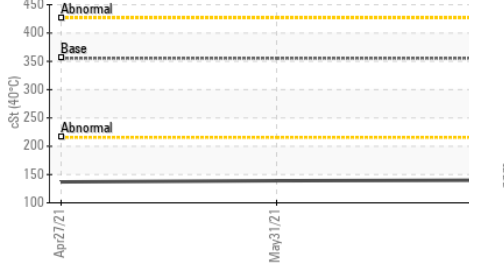
Aluminum (ppm)



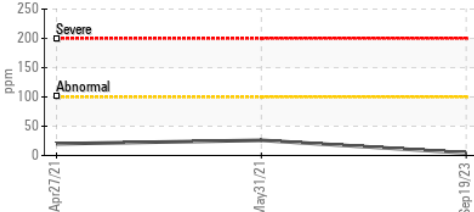
Chromium (ppm)



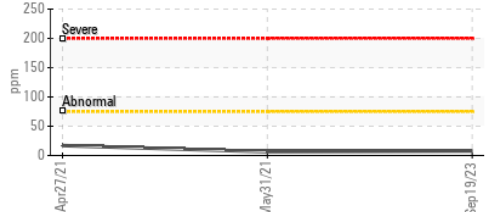
● Viscosity @ 40°C



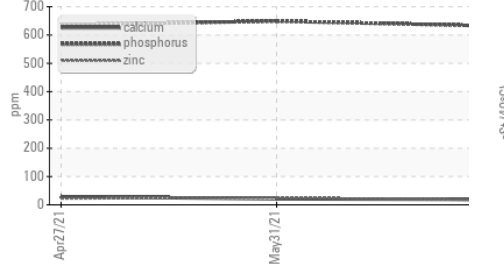
Copper (ppm)



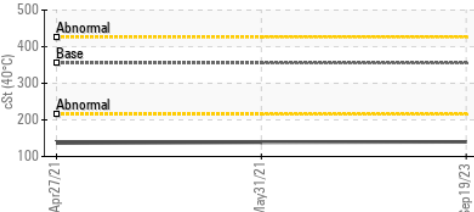
Silicon (ppm)



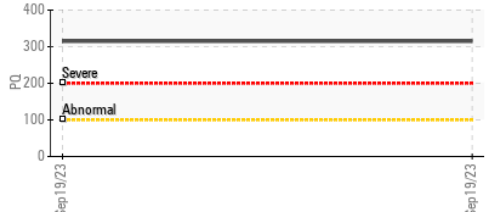
Additives



● Viscosity @ 40°C



▲ PQ



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0075059 **Received** : 22 Sep 2023
Lab Number : 02584734 **Diagnosed** : 25 Sep 2023
Unique Number : 5645799 **Diagnostician** : Bill Quesnel
Test Package : MOB 1 (Additional Tests: KV100, PQ, VI)

Lakeshore Gold Timmins West
 Timmins, ON
 CA
 Contact: Adam Koscielak
 adam.koscielak@HFSinclair.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.