

## **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id 4785 Component

### **Diesel Engine**

Fluid PETRO CANADA DURON SHP 10W30 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

#### 🔺 Wear

Lead ppm levels are abnormal. An increase in the copper level is noted. Bearing wear is indicated.

#### Contamination

There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

#### **Fluid Condition**

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

|   |   | methou   | iiiiiii/base  | current  | motory  | motory   |
|---|---|--|---|--|---|--|
| Sample Number   |   | Client Info  |   | GFL0093897   | GFL0053102  | GFL0041448   |
| Sample Date   |   | Client Info  |   | 29 Sep 2023  | 16 May 2022   | 10 Apr 2022  |
| Machine Age   | hrs   | Client Info  |   | 24551  | 0   | 0  |
| Oil Age   | hrs   | Client Info  |   | 0  | 0   | 0  |
| Oil Changed   |   | Client Info  |   | N/A  | Changed   | N/A  |
| Sample Status   |   |  |   | ABNORMAL   | ABNORMAL  | ABNORMAL   |
|   |   |  | 11 11 /   |  | 1. S.   |  |
| CONTAMINATI   | ON  | method   | limit/base  | current  | history1  | history2   |
| Fuel  |   | WC Method  | >5  | <1.0   | <1.0  | <1.0   |
| Glycol  |   | WC Method  |   | NEG  | 0.0   | <b>0.061</b>   |
| WEAR METALS   | S   | method   | limit/base  | current  | history1  | history2   |
| Iron  | nnm   | ASTM D5185(m)  | >100  | 48   | 65  | 61   |
| Chromium  | ppm   | ASTM D5185(m)  | >20   | 3  | 2   | 3  |
| Nickel  | nom   | ASTM D5185(m)  | >4  | د<br>د1  | <1  | <1   |
| Titanium  | nnm   | ASTM D5185(m)  |   | 0  | 0   | 0  |
| Silver  | nnm   | ASTM D5185(m)  | >3  | د<br>د1  | <1  | 0  |
| Aluminum  | ppm   | ASTM D5185(m)  | >20   | 3  | 2   | 3  |
| Lead  | nnm   | ASTM D5185(m)  | <u>&gt;40</u>   | ▲ 45   | 1   | 1  |
| Conner  | nnm   | ASTM D5185(m)  | >330  | 238  | 18  | 23   |
| Tin   | nnm   | ASTM D5185(m)  | >15   | 200  | <1  | <1   |
| Antimony  | nnm   | ASTM D5185(m)  | 210   | 0  | <1  | 0  |
| Vanadium  | ppm   | ASTM D5185(m)  |   | 0  | 0   | 0  |
| Bervllium   | ppm   | ASTM D5185(m)  |   | 0  | 0   | 0  |
| Cadmium   | ppm   | ASTM D5185(m)  |   | 0  | 0   | 0  |
|   | 1-1-  | ( )  |   | -  |   |  |
| ADDITIVES   |   | method   | limit/base  | current  | history1  | history2   |
| ADDITIVES   |   |  | limit/base  | current  | history1  | history2   |
| ADDITIVES<br>Boron  | ppm   | method<br>ASTM D5185(m)  | limit/base  | current<br>15  | history1<br>2   | history2<br>3  |
| ADDITIVES<br>Boron<br>Barium  | ppm<br>ppm  | method<br>ASTM D5185(m)<br>ASTM D5185(m)   | limit/base<br>2<br>0  | current<br>15<br>1   | history1<br>2<br>0  | history2<br>3<br>0   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum  | ppm<br>ppm<br>ppm   | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | limit/base<br>2<br>0<br>50  | current<br>15<br>1<br>63   | history1<br>2<br>0<br>73  | history2<br>3<br>0<br>76   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese   | ppm<br>ppm<br>ppm<br>ppm  | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0   | current<br>15<br>1<br>63<br>5  | history1<br>2<br>0<br>73<br><1  | history2<br>3<br>0<br>76<br><1   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm   | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050  | current<br>15<br>1<br>63<br>5<br>594<br>1205   | history1<br>2<br>0<br>73<br><1<br>951   | history2<br>3<br>0<br>76<br><1<br>974  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm  | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050  | current           15           1           63           5           594           1395           702   | history1<br>2<br>0<br>73<br><1<br>951<br>994<br>918   | history2<br>3<br>0<br>76<br><1<br>974<br>1014  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zino   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                                   | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180   | current<br>15<br>1<br>63<br>5<br>594<br>1395<br>792  | history1<br>2<br>0<br>73<br><1<br>951<br>994<br>918<br>1128   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                                   | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600   | current           15           1           63           5           594           1395           792           924           1028  | history1<br>2<br>0<br>73<br><1<br>951<br>994<br>918<br>1138<br>2224   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                            | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600   | current<br>15<br>1<br>63<br>5<br>594<br>1395<br>792<br>924<br>1928   | history1<br>2<br>0<br>73<br><1<br>951<br>994<br>918<br>1138<br>2234   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180<br>2306<br><1   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                            | method<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600   | current           15           1           63           5           594           1395           792           924           1928           <1   | history1<br>2<br>0<br>73<br><1<br>951<br>994<br>918<br>1138<br>2234<br><1   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180<br>2306<br><1   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                     | method           ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>Limit/base   | current         15         1         63         5         594         1395         792         924         1928         <1         current   | history1         2         0         73         <1         951         994         918         1138         2234         <1         history1  | history2         3         0         76         <1         974         1014         986         1180         2306         <1         history2                                    |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Maganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>25   | current         15         1         63         5         594         1395         792         924         1928         <1         current         current   | history1         2         0         73         <1         951         994         918         1138         2234         <1         history1         9  | history2         3         0         76         <1         974         1014         986         1180         2306         <1         history2         12                         |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>25  | current         15         1         63         5         594         1395         792         924         1928         <1         current         current         28  | history1         2         0         73         <1         951         994         918         1138         2234         <1         history1         9         309  | history2         3         0         76         <1         974         1014         986         1180         2306         <1         history2         12         308             |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>2600<br>limit/base<br>>25  | current         15         1         63         5         594         1395         792         924         1928         <1         current         26         28         <1  | history1         2         0         73         <1         951         994         918         1138         2234         <1         history1         9         309         108  | history2         3         0         76         <1         974         1014         986         1180         2306         <1         history2         12         308         137 |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br><b>TS</b><br>ppm | method           ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>25<br>>20<br>limit/base                                       | current         15         1         63         5         594         1395         792         924         1928         <1         current         ▲         26         28         <1         current  | history1         2         0         73         <1         951         994         918         1138         2234         <1         history1         9         309         108         history1   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180<br>2306<br><1<br>×1<br>history2<br>12<br>▲ 308<br>▲ 137<br>history2   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>Iinit/base<br>>25<br>>20<br>limit/base<br>>3                                 | current         15         1         63         5         594         1395         792         924         1928         <1         current         26         28         <1         current         0.7  | history1         2         0         73         <1         951         994         918         1138         2234         <1         history1         9         108         history1         1.5   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180<br>2306<br><1<br>kistory2<br>12<br>▲ 308<br>▲ 137<br>history2<br>1.4  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)           ASTM D5184(m)   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>25<br>>20<br>limit/base<br>>3<br>>20                          | current         15         1         63         5         594         1395         792         924         1928         <1         current         26         28         <1         current         0.7         9.6                              | history1         2         0         73         <1         951         994         918         1138         2234         <1         9         A108         history1         1.5         13.2  | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180<br>2306<br><1<br>kistory2<br>12<br>308<br>137<br>kistory2<br>1.4<br>1.4<br>13.2                                     |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)           ASTM D7844*           ASTM D7415* | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>25<br>>20<br>limit/base<br>>3<br>>20<br>>30                   | current         15         1         63         5         594         1395         792         924         1928         <1         current         26         28         <1         current         0.7         9.6         21.2                 | history1         2         0         73         951         994         918         1138         2234         <1         9         4309         108         11.5         1.5         13.2         26.5  | history2   3   0   76   <1   974   1014   986   1180   2306   <1   bistory2   12   308   137   history2   1.4   13.2   25.3  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)           ASTM D7844*           ASTM D7415*   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>20<br>limit/base<br>>3<br>>20<br>30                           | current         15         1         63         5         594         1395         792         924         1928         <1         current         26         28         <1         current         0.7         9.6         21.2                 | history1         2         0         73         <1         951         994         918         1138         2234         <1         9         A         309         108         history1         1.5         13.2         26.5         history1   | history2<br>3<br>0<br>76<br><1<br>974<br>1014<br>986<br>1180<br>2306<br><1<br>×<br>12<br>×<br>308<br>137<br>×<br>137<br>×<br>14<br>13.2<br>25.3<br>×                             |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRAE Oxidation                                | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm              | method           ASTM D5185(m)           ASTM D7845(m)           ASTM D7841(m)           ASTM D7414*   | limit/base<br>2<br>0<br>50<br>0<br>950<br>1050<br>995<br>1180<br>2600<br>limit/base<br>>25<br>20<br>limit/base<br>>3<br>>20<br>30<br>limit/base<br>>3 | current         15         1         63         5         594         1395         792         924         1928         <1         current         26         28         <1         current         0.7         9.6         21.2         current | history1         2         0         73         951         994         918         1138         2234         <1         9         41         938         1138         2234         <1         9         108         11.5         1.5         13.2         26.5         history1         20.8 | <pre>history2 3 0 76 &lt;10 974 1014 986 1180 2306 &lt;1180 2306 &lt;1 1 0 12</pre>  |



# **OIL ANALYSIS REPORT**



Submitted By: Brian Gagne