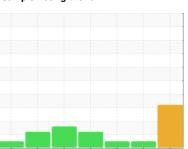


# **OIL ANALYSIS REPORT**

### **Sample Rating Trend**



# COOL CHEMICALS



4501

Component

**Front Natural Gas Engine** 

RDL-3647 (40 LTR)

## DIAGNOSIS

### Recommendation

Check for low coolant level. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

#### Wear

Aluminum ppm levels are abnormal. Piston wear is indicated.

### Contamination

Water treatment chemicals present, indicating slow coolant leak. Test for glycol is negative.

### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear. The condition of the oil is acceptable for the time in service (see recommendation).

		Oct2015	Oct2020 Mar2021	Aug2021 May2022 Sep2022	0ct2023	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0094400	GFL0055412	GFL0042896
Sample Date		Client Info		13 Oct 2023	02 Sep 2022	27 May 2022
Machine Age	hrs	Client Info		17366	17366	17366
Oil Age	hrs	Client Info		17366	17366	17366
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METAL	.S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>50	46	7	20
Chromium	ppm	ASTM D5185(m)	>4	3	<1	2
Nickel	ppm	ASTM D5185(m)	>2	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	<1	0
Silver	ppm	ASTM D5185(m)	>3	<1	0	<1
Aluminum	ppm	ASTM D5185(m)	>9	<b>1</b> 3	1	3
Lead	ppm	ASTM D5185(m)	>30	24	<1	3
Copper	ppm	ASTM D5185(m)	>35	4	1	4
Tin	ppm	ASTM D5185(m)	>4	1	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
	ρρ	( )				
ADDITIVES		method	limit/base	current	history1	history2
	ppm	ASTM D5185(m)	50	10	12	10
Barium	ppm	ASTM D5185(m)	5	<1	0	0
Barium		ASTM D5185(m) ASTM D5185(m)	5 50	<1 133	0 53	0 57
Barium Molybdenum Manganese	ppm	ASTM D5185(m)	5 50	<1 133 <1	0 53 <1	0 57 <1
Barium Molybdenum Manganese	ppm	ASTM D5185(m) ASTM D5185(m)	5 50 0 560	<1 133	0 53	0 57 <1 584
Barium Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 50 0	<1 133 <1 507 1481	0 53 <1	0 57 <1
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 50 0 560	<1 133 <1 507	0 53 <1 515	0 57 <1 584
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 50 0 560 1510	<1 133 <1 507 1481	0 53 <1 515 1485	0 57 <1 584 1577
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 50 0 560 1510 780	<1 133 <1 507 1481 654	0 53 <1 515 1485 677	0 57 <1 584 1577 728
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 50 0 560 1510 780 870	<1 133 <1 507 1481 654 906	0 53 <1 515 1485 677 844	0 57 <1 584 1577 728 956
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 50 0 560 1510 780 870	<1 133 <1 507 1481 654 906 2341	0 53 <1 515 1485 677 844 1988	0 57 <1 584 1577 728 956 2096
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040	<1 133 <1 507 1481 654 906 2341 <1	0 53 <1 515 1485 677 844 1988	0 57 <1 584 1577 728 956 2096 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040	<1 133 <1 507 1481 654 906 2341 <1	0 53 <1 515 1485 677 844 1988 <1	0 57 <1 584 1577 728 956 2096 <1 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040	<1 133 <1 507 1481 654 906 2341 <1 current	0 53 <1 515 1485 677 844 1988 <1 history1	0 57 <1 584 1577 728 956 2096 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040 limit/base >+100	<1 133 <1 507 1481 654 906 2341 <1	0 53 <1 515 1485 677 844 1988 <1 history1	0 57 <1 584 1577 728 956 2096 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040 limit/base >+100	<1 133 <1 507 1481 654 906 2341 <1 current 22  4458 521	0 53 <1 515 1485 677 844 1988 <1 history1 11 55	0 57 <1 584 1577 728 956 2096 <1 history2 39 58 39
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED	ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040 limit/base >+100 >20	<1 133 <1 507 1481 654 906 2341 <1 current 22  4458 521 0.0	0 53 <1 515 1485 677 844 1988 <1 history1 11 55 71 0.0	0 57 <1 584 1577 728 956 2096 <1 history2 39 58 39 0.0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot %	ppm	ASTM D5185(m) ASTM D7922*  method  ASTM D7844*	5 50 0 560 1510 780 870 2040  limit/base >+100 >20	<1 133 <1 507 1481 654 906 2341 <1 current 22 △ 4458 △ 521 0.0 current 0	0 53 <1 515 1485 677 844 1988 <1 history1 11 55 71 0.0 history1 0	0 57 <1 584 1577 728 956 2096 <1 history2 39 58 39 0.0 history2 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Glycol	ppm	ASTM D5185(m)	5 50 0 560 1510 780 870 2040  limit/base >+100 >20	<1 133 <1 507 1481 654 906 2341 <1 current 22 ▲ 4458 ▲ 521 0.0 current	0 53 <1 515 1485 677 844 1988 <1 history1 11 55 71 0.0 history1	0 57 <1 584 1577 728 956 2096 <1 history2 39 58 39 0.0 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm	ASTM D5185(m) ASTM D7185(m) ASTM D7185(m) ASTM D7922*  method ASTM D7844* ASTM D7624* ASTM D7624*	5 50 0 560 1510 780 870 2040  limit/base >+100 >20  limit/base >>30	<1 133 <1 507 1481 654 906 2341 <1 current 22 ▲ 4458 ▲ 521 0.0 current 0 21.9 31.1	0 53 <1 515 1485 677 844 1988 <1 history1 11 55 71 0.0 history1 0 10.9 22.6	0 57 <1 584 1577 728 956 2096 <1 history2 39 58 39 0.0 history2 0 11.9 27.0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration	ppm	ASTM D5185(m) ASTM D7185(m) ASTM D7185(m) ASTM D7922*  method ASTM D7844* ASTM D7624* ASTM D7624*	5 50 0 560 1510 780 870 2040  limit/base >+100 >20	<1 133 <1 507 1481 654 906 2341 <1 current 22 ▲ 4458 ▲ 521 0.0 current 0 21.9	0 53 <1 515 1485 677 844 1988 <1 history1 11 55 71 0.0 history1 0 10.9	0 57 <1 584 1577 728 956 2096 <1 history2 39 58 39 0.0 history2 0 11.9



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