



OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Machine Id
413106
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)



DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Iron ppm levels are severe. Cylinder, crank, or cam shaft wear is indicated.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Light fuel dilution occurring.

Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | GFL0077016 | --- | --- |
| Sample Date | Client Info | | 11 Oct 2023 | --- | --- |
| Machine Age | hrs | Client Info | 33925 | --- | --- |
| Oil Age | hrs | Client Info | 0 | --- | --- |
| Oil Changed | Client Info | | N/A | --- | --- |
| Sample Status | | | SEVERE | --- | --- |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|--------|-----------|------------|------------|----------|----------|
| Glycol | WC Method | | NEG | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|-------------|--------------------|--------------|----------|----------|
| PQ | ASTM D8184* | >65 | 0 | --- | --- |
| Iron | ppm | ASTM D5185(m) >80 | 163 | --- | --- |
| Chromium | ppm | ASTM D5185(m) >5 | 3 | --- | --- |
| Nickel | ppm | ASTM D5185(m) >2 | <1 | --- | --- |
| Titanium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Silver | ppm | ASTM D5185(m) >3 | <1 | --- | --- |
| Aluminum | ppm | ASTM D5185(m) >30 | 22 | --- | --- |
| Lead | ppm | ASTM D5185(m) >30 | <1 | --- | --- |
| Copper | ppm | ASTM D5185(m) >150 | 8 | --- | --- |
| Tin | ppm | ASTM D5185(m) >5 | <1 | --- | --- |
| Antimony | ppm | ASTM D5185(m) | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Beryllium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185(m) | 0 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|--------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 0 | 23 | --- | --- |
| Barium | ppm | ASTM D5185(m) 0 | 5 | --- | --- |
| Molybdenum | ppm | ASTM D5185(m) 60 | 44 | --- | --- |
| Manganese | ppm | ASTM D5185(m) 0 | 4 | --- | --- |
| Magnesium | ppm | ASTM D5185(m) 1010 | 518 | --- | --- |
| Calcium | ppm | ASTM D5185(m) 1070 | 1567 | --- | --- |
| Phosphorus | ppm | ASTM D5185(m) 1150 | 662 | --- | --- |
| Zinc | ppm | ASTM D5185(m) 1270 | 827 | --- | --- |
| Sulfur | ppm | ASTM D5185(m) 2060 | 1772 | --- | --- |
| Lithium | ppm | ASTM D5185(m) | <1 | --- | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >20 | 16 | --- | --- |
| Sodium | ppm | ASTM D5185(m) | 5 | --- | --- |
| Potassium | ppm | ASTM D5185(m) >20 | 78 | --- | --- |
| Fuel | % | ASTM D7593* >5 | 3.1 | --- | --- |

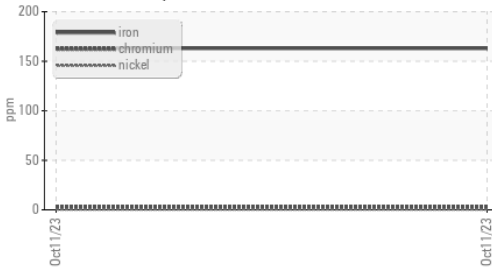
INFRA-RED

| | method | limit/base | current | history1 | history2 |
|-----------|---------|-----------------|-------------|----------|----------|
| Soot % | % | ASTM D7844* >3 | 0.9 | --- | --- |
| Nitration | Abs/cm | ASTM D7624* >20 | 11.3 | --- | --- |
| Sulfation | Abs/1mm | ASTM D7415* >30 | 25.7 | --- | --- |



OIL ANALYSIS REPORT

Ferrous Alloys



FLUID DEGRADATION

| method | limit/base | current | history1 | history2 | |
|-----------|----------------------|---------|----------|----------|-----|
| Oxidation | Abs./1mm ASTM D7414* | >25 | 25.7 | --- | --- |

VISUAL

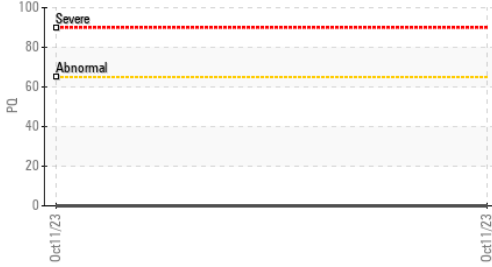
| method | limit/base | current | history1 | history2 | |
|------------------|----------------|---------|----------|----------|-----|
| Emulsified Water | scalar Visual* | >0.2 | NEG | --- | --- |
| Free Water | scalar Visual* | | NEG | --- | --- |

FLUID PROPERTIES

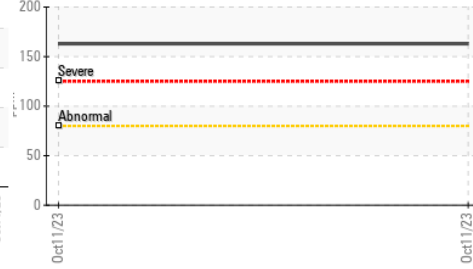
| method | limit/base | current | history1 | history2 | |
|--------------|-------------------|---------|----------|----------|-----|
| Visc @ 100°C | cSt ASTM D7279(m) | 15.4 | ▲ 9.5 | --- | --- |

GRAPHS

PQ



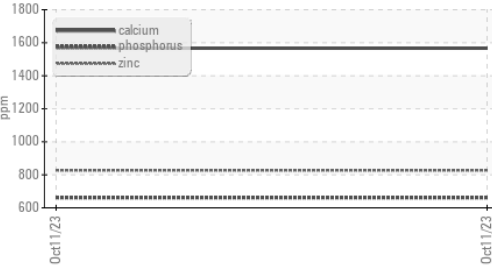
Iron (ppm)



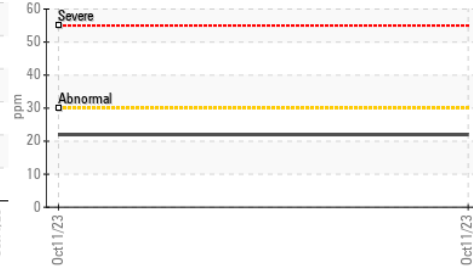
Lead (ppm)



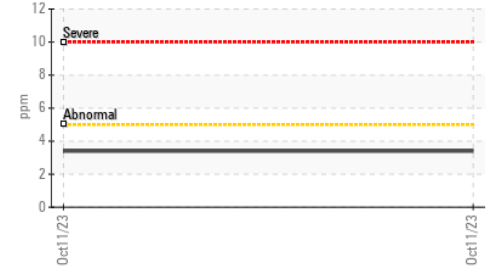
Additives



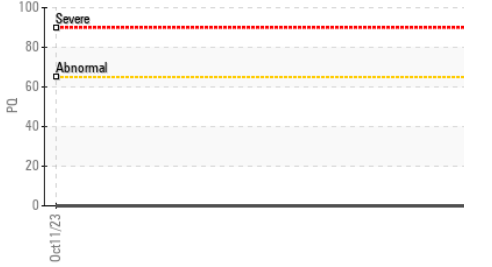
Aluminum (ppm)



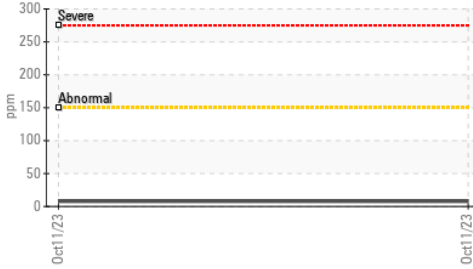
Chromium (ppm)



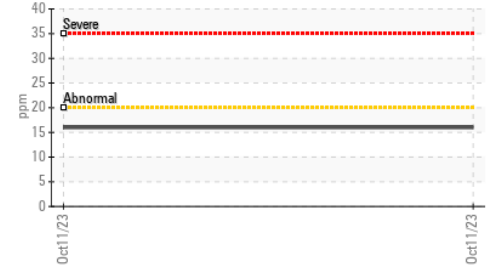
PQ



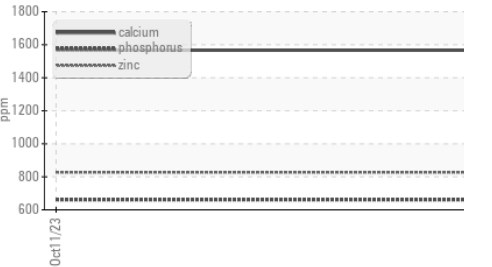
Copper (ppm)



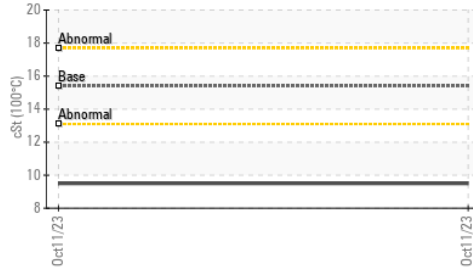
Silicon (ppm)



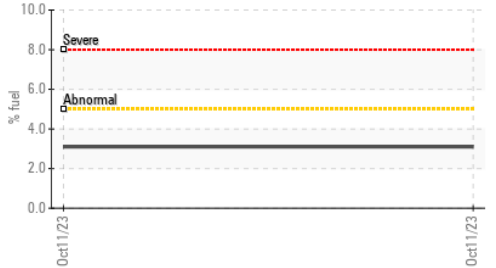
Additives



Viscosity @ 100°C



Fuel Dilution



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 575 - Squamish Hauling
Sample No. : GFL0077016 **Received** : 17 Oct 2023 38950 Queens Way,
Lab Number : 02589537 **Diagnosed** : 18 Oct 2023 Squamish, BC
Unique Number : 5658603 **Diagnostician** : Kevin Marson CA V8B 0K8
Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel, PQ) Contact: Dean Imbeau
dimbeau@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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