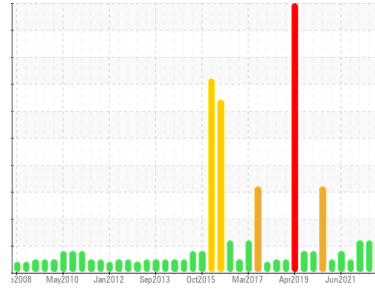


PROBLEM SUMMARY

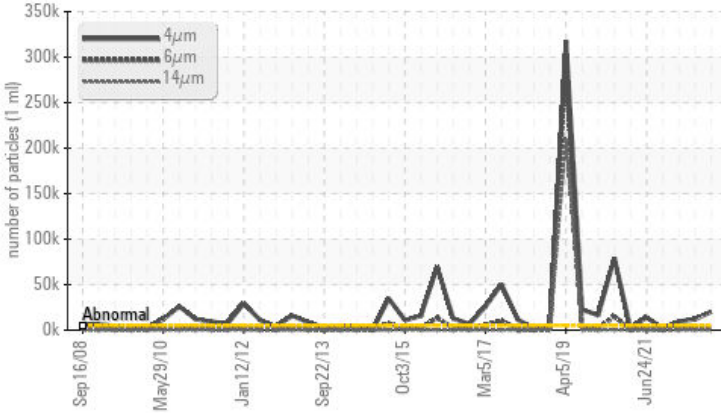
Area
1460
Machine Id
1460-5673-4001 - HG Ni LAROX #1 HYDRAULIC POWER PACK
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (400 LTR)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ATTENTION
Particles >4µm	ASTM D7647	>5000	▲ 20120	▲ 11919	▲ 9535
Particles >6µm	ASTM D7647	>1300	▲ 3747	▲ 2497	▲ 2032
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/19/13	▲ 21/18/14	▲ 20/18/13

Customer Id: INCVOS
Sample No.: PC0070107
Lab Number: 02590272
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

09 Feb 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are notably high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



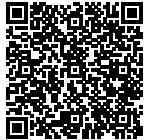
08 Sep 2022 Diag: Wes Davis

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Oct 2021 Diag: Wes Davis

NORMAL

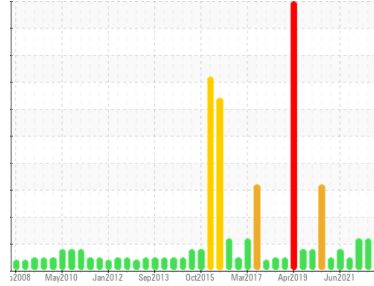


Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
1460
Machine Id
1460-5673-4001 - HG Ni LAROX #1 HYDRAULIC POWER PACK
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (400 LTR)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0070107	PC0040349	PC0040268
Sample Date	Client Info	11 Sep 2023	09 Feb 2023	08 Sep 2022
Machine Age	days	0	0	0
Oil Age	days	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >40	<1	1	<1
Chromium	ppm	ASTM D5185(m) >4	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >4	0	0	0
Lead	ppm	ASTM D5185(m) >10	0	0	0
Copper	ppm	ASTM D5185(m) >60	<1	<1	<1
Tin	ppm	ASTM D5185(m)	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 0	<1	<1	<1
Barium	ppm	ASTM D5185(m) 0	<1	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m) 0	0	0	0
Magnesium	ppm	ASTM D5185(m) 0	0	0	0
Calcium	ppm	ASTM D5185(m) 50	52	50	46
Phosphorus	ppm	ASTM D5185(m) 330	326	361	349
Zinc	ppm	ASTM D5185(m) 430	425	426	402
Sulfur	ppm	ASTM D5185(m) 760	729	767	746
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >20	0	0	0
Sodium	ppm	ASTM D5185(m)	<1	0	0
Potassium	ppm	ASTM D5185(m) >20	0	0	0

FLUID CLEANLINESS

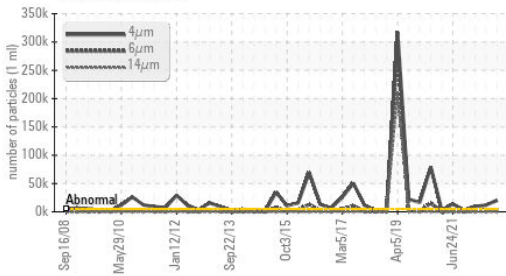
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	▲ 20120	▲ 11919	▲ 9535
Particles >6µm	ASTM D7647	>1300	▲ 3747	▲ 2497	▲ 2032
Particles >14µm	ASTM D7647	>160	45	107	56
Particles >21µm	ASTM D7647	>40	5	23	10
Particles >38µm	ASTM D7647	>10	1	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/19/13	▲ 21/18/14	▲ 20/18/13

FLUID DEGRADATION

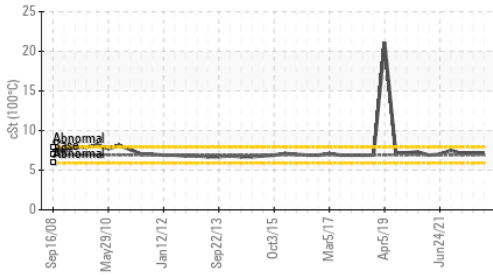
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974* 0.70	0.49	0.35	0.46

OIL ANALYSIS REPORT

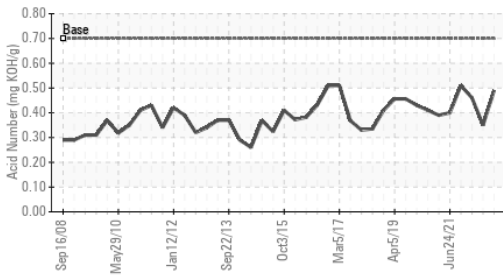
▲ Particle Trend



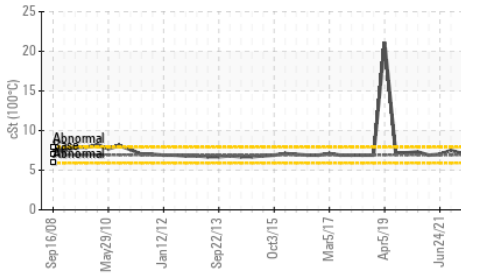
● Viscosity @ 100°C



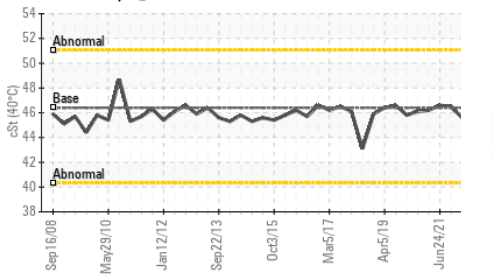
Acid Number



● Viscosity @ 100°C



● Viscosity @ 40°C

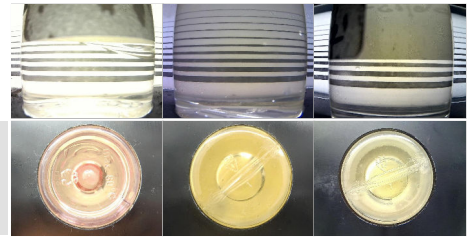


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	45.6	46.0
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	7.2	7.1
Viscosity Index (VI)	Scale	ASTM D2270*	104	118	113

SAMPLE IMAGES

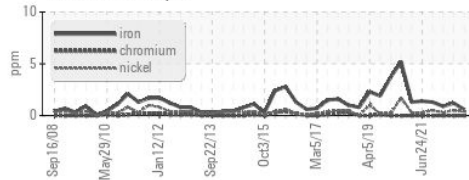
Color



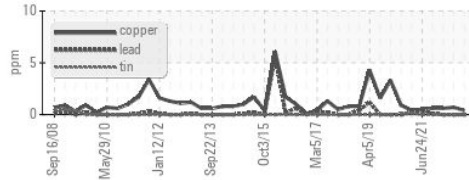
Bottom

GRAPHS

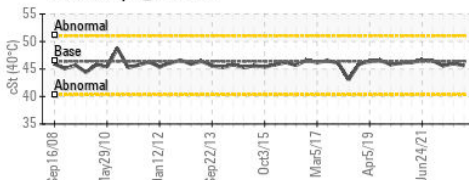
Ferrous Alloys



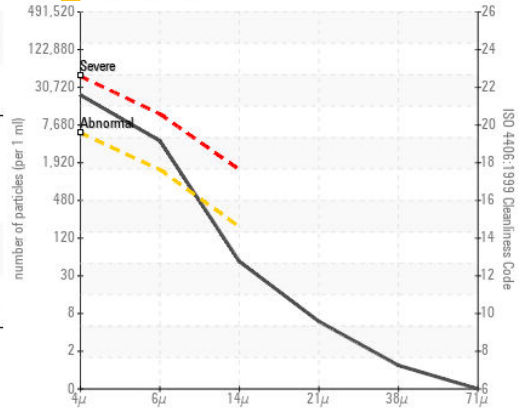
Non-ferrous Metals



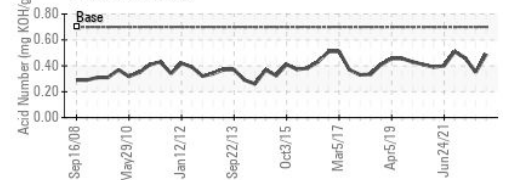
Viscosity @ 40°C



▲ Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0070107
Lab Number : 02590272
Unique Number : 5659338
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

Vale - Voisey's Bay
 Voisey's Bay Mine Site, P.O. Box 7001, Str. C Happy Valley
 Goose Bay, NL
 CA A0P 1C0
 Contact: Robert Feltham
 robert.feltham@vale.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

T:
F: x