

## **PROBLEM SUMMARY**

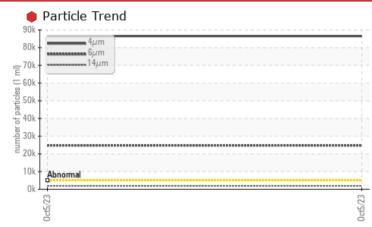
# Gas Compression [450210547] Methanol Wellhead Injection Pump B (S/N Sample Tag PD-42010B)

Component

**Unknown Component** 

NOT GIVEN (--- LTR)

## COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please provide more complete information on your next sample.

Customer Id: TERHAM Sample No.: PC Lab Number: 02590283 Test Package: MAR 2



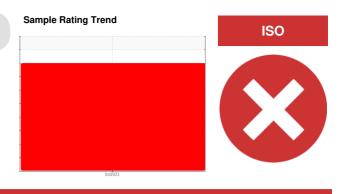
To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

## PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	 
Particles >4µm	ASTM D7647	>5000	<b>e</b> 86517	 
Particles >6µm	ASTM D7647	>1300	<b>e</b> 24767	 
Particles >14µm	ASTM D7647	>160	🛑 1919	 
Particles >21µm	ASTM D7647	>40	• 474	 
Particles >38µm	ASTM D7647	>10	<u> </u>	 
Oil Cleanliness	ISO 4406 (c)	>19/17/14	• 24/22/18	 



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please provide more complete information on your next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

## HISTORICAL DIAGNOSIS



## **OIL ANALYSIS REPORT**

## Gas Compression [450210547] Machine Id Methanol Wellhead Injection Pump B (S/N Sample Tag PD-42010B) Component

Unknown Component Fluid NOT GIVEN (--- LTR)

#### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please provide more complete information on your next sample.

#### Wear

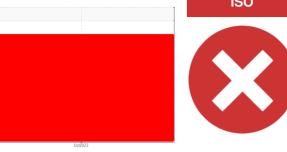
Component wear rates appear to be normal (unconfirmed).

#### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the sample.

#### Fluid Condition

Viscosity of sample indicates oil is within ISO 10 range, advise investigate. The AN level is acceptable for this fluid.



Sample Rating Trend

SAMPLE INFORM	MAT <u>IO</u> N	method	limit/base	current	history1	history2
Sample Number		Client Info		PC		
Sample Date		Client Info		05 Oct 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)		11		
Chromium	ppm	ASTM D5185(m)		2		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)		0		
Lead	ppm	ASTM D5185(m)		0		
Copper	ppm	ASTM D5185(m)		<1		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium		ASTM D5185(m)		0		
PAILAIL	mag					
	ppm mag			0		
Molybdenum	ppm	ASTM D5185(m)		0		
Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0		
Molybdenum	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0		
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0		
Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 0		
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 0 4		 
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 0 4 12	  	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 4 12 195	   	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 4 12 195 <1 current		   
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 4 12 195 <1	     history1	    history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 4 12 195 <1 current	     history1	    history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 4 12 195 <1 <b>current</b> <1 1	     history1	    history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m)	>20 limit/base	0 0 4 12 195 <1 Current 1 0 Current	     history1	    history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Silicon Sodium Potassium FLUID CLEANL Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m)	>20 limit/base >5000	0 0 4 12 195 <1 current 1 0 current 86517	     history1   history1	    history2   history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4μm Particles >6μm	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m)	>20 limit/base >5000 >1300	0 0 4 12 195 <1 current 1 0 current 86517 86517 24767	     history1   history1	   history2   history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >6μm Particles >14μm	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160	0 0 4 12 195 <1	      history1   history1	    history2  history2  history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4μm Particles >6μm	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m)	>20 limit/base >5000 >1300	0 0 4 12 195 <1 current 1 0 current 86517 86517 24767	      history1   history1  history1	    history2  history2

ASTM D7647 >3

2

ISO 4406 (c) >19/17/14 **24/22/18** 

Particles >71µm

**Oil Cleanliness** 





100k -\_\_\_\_\_ 80k r of particles (1 60k 40k 20k 0k ·

> > 20 15

cSt (100°C) 5

0.

250

200 150

100

50 0

20. 15 cSt (100°C) 5

0.

r.

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0

# **OIL ANALYSIS REPORT**

	FLUID DEGRA	DATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D974*		0.07		
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
bnormal	Precipitate		Visual*	NONE	NONE		
	Silt Debris		Visual*	NONE	VLITE		
	Debris Sand/Dirt		Visual* Visual*	NONE	VLITE		
5	Appearance	scalar	Visual*	NORML	NORML		
NJ978	Odor		Visual*	NORML	NORML		
rvere.	Emulsified Water	scalar	Visual*		NEG		
	Free Water	scalar	Visual*		NEG		
onormal	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)		11.2		
	Visc @ 100°C	cSt	ASTM D7279(m)		2.9		
	Viscosity Index (VI)	Scale	ASTM D2270*		108		
scosity @ 100°C	SAMPLE IMAG	GES	method	limit/base	current	history1	history2
nomal	Color					no image	no image
normal	-						
	Bottom					no image	no image
	3						
	GRAPHS						
	Ferrous Alloys				Particle Count		
2	15			491,520	I		T <sup>26</sup>
were	E <sup>10</sup>			122,880	Severe		-24
	- 5- 0						-22
onormal	0ct5/23			rt5/2	Abnormal		-20
	õ					~	-20
	Non-ferrous Metal	S		480 jointed 480 jointed 120 and 120 and 120		. \	10
	copper			120 190			14
	E. 5 - E. 5 - E. 5 - E. S.			<sup>2</sup> 30			12
scosity @ 100°C				53	1		
	0ct5//			0ct5/23			8
normal	Viscosity @ 40°C			-	Acid Number	14µ 21µ	38µ 71µ
bnormal	150			( <sup>B</sup> Ho) 0.10			
	C 100 Abnormal			5/23 Acid Number (mg K			
	ଞ୍ଚଁ 50 <b>-</b>			Mumb			
	0ct5/23 + 0			Oct5/23	0ct5/23 +		
Laboratory Sample No. Liso 17025:2017 Accredited Laboratory Test Packag	: WearCheck - C8-11 : PC : <mark>02590283</mark> er : 5659349	Received Diagnose Diagnost	ed : 20 ( ician : Kev	lington, ON L Oct 2023 Oct 2023 rin Marson	7L 5H9 <b>S</b>	<b>Suncor - Terra</b> cotia Centre, 2 Conta	Nova Project

Contact/Location: Josh Hynes - TERHAM