

PROBLEM SUMMARY

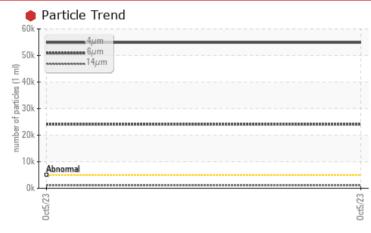
Gas Compression [450210547]

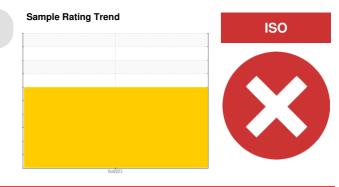
Methanol Wellhead Injection Pump C (S/N Sample Tag PD-42010C)

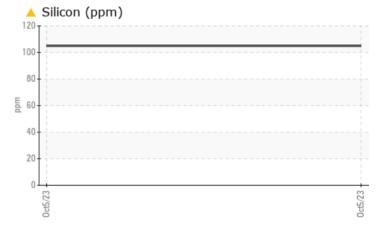
Unknown Component

NOT GIVEN (--- LTR)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please provide more complete information on your next sample.

Customer Id: TERHAM Sample No.: PC Lab Number: 02590286 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

PROBLEMATIC TEST RESULTS

			—		
Sample Status				SEVERE	
Silicon	ppm	ASTM D5185(m)		<u> </u>	
Particles >4µm		ASTM D7647	>5000	e 54870	
Particles >6µm		ASTM D7647	>1300	e 24070	
Particles >14µm		ASTM D7647	>160	<u> </u>	
Particles >21µm		ASTM D7647	>40	<u> </u>	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	e 23/22/17	

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please provide more complete information on your next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Gas Compression [450210547] Machine Id Methanol Wellhead Injection Pump C (S/N Sample Tag PD-42010C)

Unknown Component Fluid NOT GIVEN (--- LTR)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please provide more complete information on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the sample. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The AN level is acceptable for this fluid.



Sample Rating Trend



				0ct2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC		
Sample Date		Client Info		05 Oct 2023		
	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
)		iiiiiii/base		Thistory I	Thistory2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)		<1		
	ppm	ASTM D5185(m)		0		
Nickel	ppm	ASTM D5185(m)		1		
	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
	ppm	ASTM D5185(m)		0		
Lead	ppm	ASTM D5185(m)		0		
	ppm	ASTM D5185(m)		4		
	ppm	ASTM D5185(m)		0		
	ppm	ASTM D5185(m)		0		
	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	nnm	ASTM D5185(m)		0		
	ppm	ASTIVI DSTOS(III)				
Manganese	ppm	ASTM D5185(m)		0		
				0 0		
	ppm ppm	ASTM D5185(m)				
Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)		0		
Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1		
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 69		
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 69 2		
Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 <1 69 2 1927 <1	 	
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 <1 69 2 1927 <1 current		
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon	ppm ppm ppm ppm ppm ppm ppm S	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 <1 69 2 1927 <1 ∠ urrent 105	 history1 	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 69 2 1927 <1 Current ▲ 105 0	 history1 	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm S	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 <1 69 2 1927 <1 ∠ urrent 105	 history1 	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 <1 69 2 1927 <1 Current ▲ 105 0	 history1 	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20	0 <1 69 2 1927 <1 current 105 0 0	 history1 	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>20 limit/base	0 <1 69 2 1927 <1 current ▲ 105 0 0 0	 history1 history1	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>20 limit/base >5000	0 <1 69 2 1927 <1 Current 105 0 0 0 0 Current	 history1 history1 	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4μm Particles >6μm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>20 limit/base >5000 >1300	0 <1 69 2 1927 <1 Current ▲ 105 0 0 0 Current € 54870 ● 24070	 history1 history1	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160	0 <1 69 2 1927 <1 Current 105 0 0 0 Current 54870 € 24070 ▲ 1110	 history1 history1	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Sodium Sodium Potassium FLUID CLEANLL Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160 >40	0 <1 69 2 1927 <1 Current 0 0 Current 0 0 24070 ▲ 1110 ▲ 163	 history1 history1 	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160 >40 >10	0 <1 69 2 1927 <1 Current 0 0 Current 0 0 Current 0 24070 ▲ 1110 ▲ 163 9	 history1 history1 history1	 history2 history2



150

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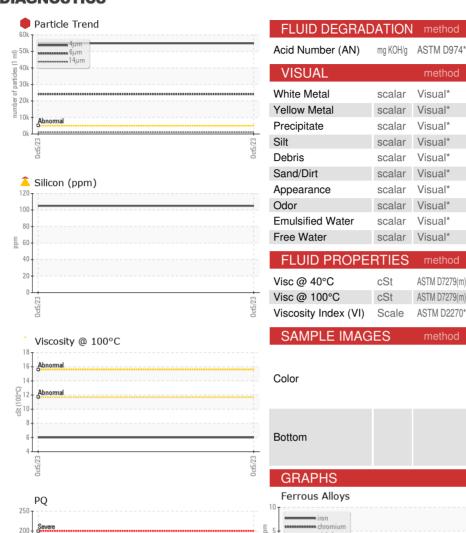
18

cSt (100°C) 10°C

Viscosity @ 100°C

문 100

OIL ANALYSIS REPORT



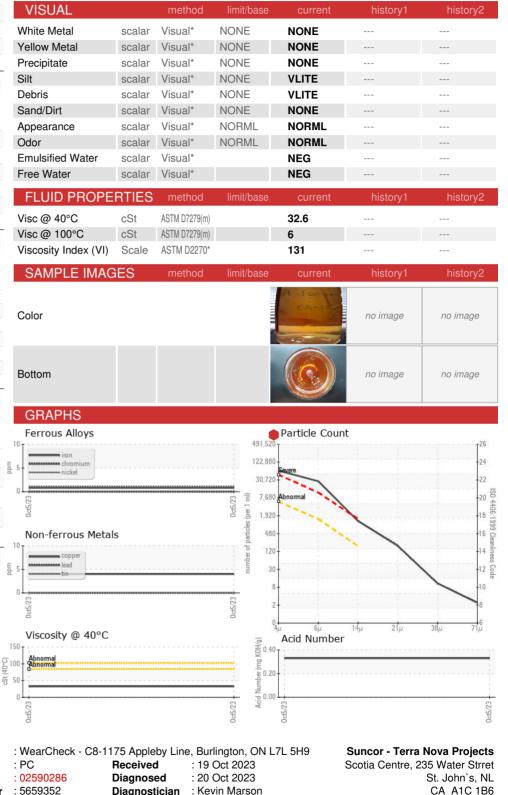
0ct5/23

Laboratory

Sample No.

Lab Number

Unique Number



0.33

Test Package : MAR 2 (Additional Tests: KV100, PQ, PrtCount, TAN Man, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: TERHAM [WCAMIS] 02590286 (Generated: 10/20/2023 11:36:12) Rev: 1

CALA

ISO 17025:2017 Accredited

Laboratory

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