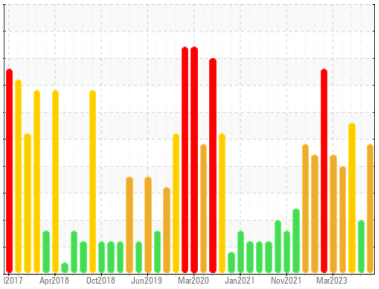
PROBLEM SUMMARY

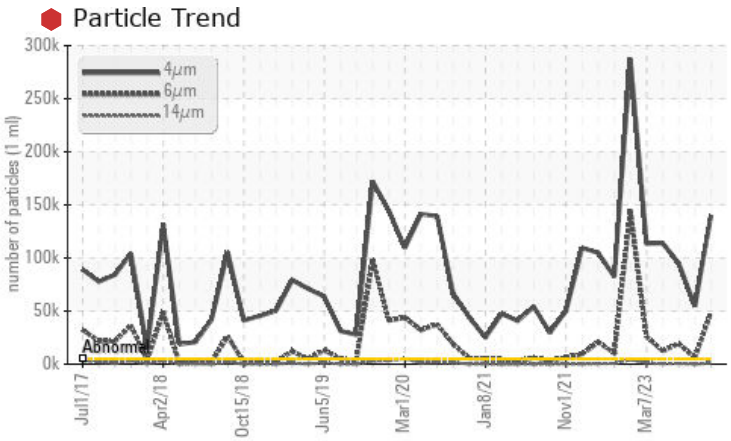
Sample Rating Trend



ISO

Area
1311
Machine Id
CRUSHER HYDROSET SYSTEM
Component
Hydraulic Power Pack
Fluid
PETRO CANADA ENDURATEX EP 320 (379 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>5000	**140026**	54485	95006
Particles >6µm		ASTM D7647	>1300	**48876**	5996	19390
Particles >14µm		ASTM D7647	>160	**1043**	56	646
Particles >21µm		ASTM D7647	>40	**202**	8	121
Particles >71µm		ASTM D7647	>3	**6**	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**24/23/17**	23/20/13	24/21/17

Customer Id: INCVOS
Sample No.: PC0070102
Lab Number: 02590398
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO

02 Sep 2023 Diag: Bill Quesnel

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

21 Jun 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.Light concentration of visible metal present. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

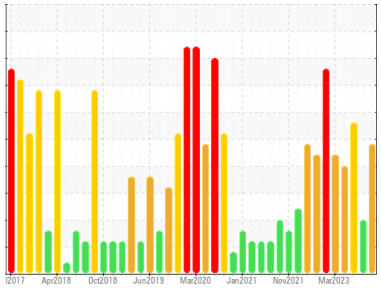
29 Apr 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
1311
Machine Id
CRUSHER HYDROSET SYSTEM
Component
Hydraulic Power Pack
Fluid
PETRO CANADA ENDURATEX EP 320 (379 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0070102**	PC0070134	PC0040486
Sample Date		Client Info		**11 Sep 2023**	02 Sep 2023	21 Jun 2023
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**1**	1	2
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**2**	2	2
Copper	ppm	ASTM D5185(m)	>20	**11**	12	13
Tin	ppm	ASTM D5185(m)	>20	**2**	2	2
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	55	**36**	41	41
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**0**	<1	<1
Calcium	ppm	ASTM D5185(m)	0	**<1**	1	1
Phosphorus	ppm	ASTM D5185(m)	240	**216**	239	240
Zinc	ppm	ASTM D5185(m)	1	**3**	4	4
Sulfur	ppm	ASTM D5185(m)	13700	**8034**	8351	8583
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

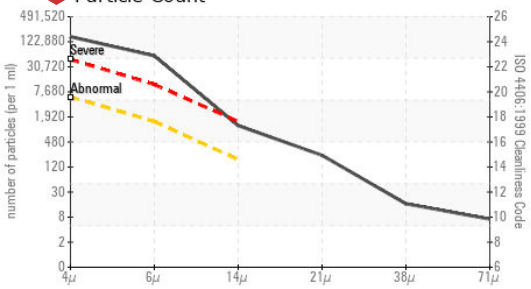
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**7**	7	7
Sodium	ppm	ASTM D5185(m)		**<1**	<1	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**140026**	54485	95006
Particles >6µm		ASTM D7647	>1300	**48876**	5996	19390
Particles >14µm		ASTM D7647	>160	**1043**	56	646
Particles >21µm		ASTM D7647	>40	**202**	8	121
Particles >38µm		ASTM D7647	>10	**14**	1	1
Particles >71µm		ASTM D7647	>3	**6**	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**24/23/17**	23/20/13	24/21/17

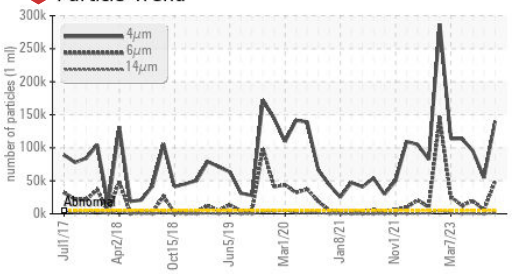
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.4	**0.61**	0.54	0.54

OIL ANALYSIS REPORT

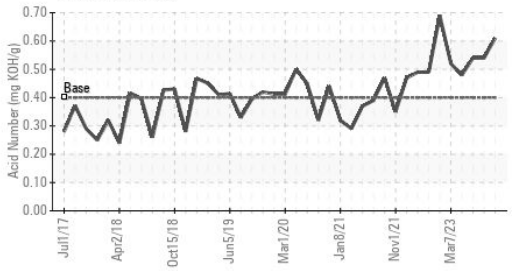
Particle Count



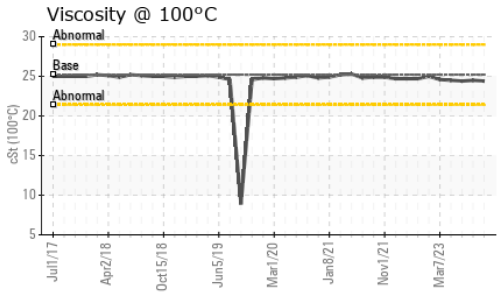
Particle Trend



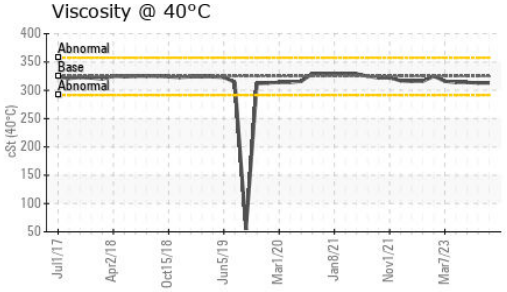
Acid Number



Viscosity @ 100°C

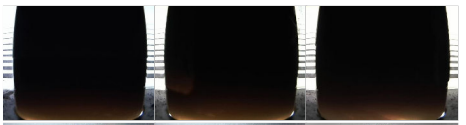
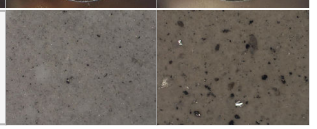


Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	VLITE	▲ VLITE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	325	**313**	313	314
Visc @ 100°C	cSt	ASTM D7279(m)	25.22	**24.4**	24.5	24.4
Viscosity Index (VI)	Scale	ASTM D2270*	100	**99**	99	98

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter			*no image*		

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0070102 **Received** : 19 Oct 2023
Lab Number : 02590398 **Diagnosed** : 20 Oct 2023
Unique Number : 5659464 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

Vale - Voisey`s Bay
Voisey's Bay Mine Site, P.O. Box 7001, Stn. C Happy Valley
Goose Bay, NL
CA A0P 1C0
Contact: Robert Feltham
robert.feltham@vale.com
T:
F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.