

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id 801130 Component

Transmission (Auto) Fluid

ALLISON TES 295 (--- GAL)

DIAGNOSIS Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid.

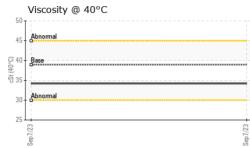
Fluid Condition

The condition of the fluid is acceptable for the time in service.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|------------|-------------|-----------------|----------------|
| Sample Number | | Client Info | | GFL0084188 | | |
| Sample Date | | Client Info | | 07 Sep 2023 | | |
| Machine Age | hrs | Client Info | | 17344 | | |
| Oil Age | hrs | Client Info | | 600 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | NORMAL | | |
| WEAR METALS | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >160 | 114 | | |
| Chromium | ppm | ASTM D5185(m) | >5 | <1 | | |
| Nickel | ppm | ASTM D5185(m) | >5 | <1 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | >5 | <1 | | |
| Aluminum | ppm | ASTM D5185(m) | >50 | 34 | | |
| Lead | ppm | ASTM D5185(m) | >50 | 35 | | |
| Copper | ppm | ASTM D5185(m) | >225 | 117 | | |
| Tin | ppm | ASTM D5185(m) | >10 | 2 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 150 | 144 | | |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | | |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | <1 | | |
| Magnesium | ppm | ASTM D5185(m) | 0 | 11 | | |
| Calcium | ppm | ASTM D5185(m) | 40 | 159 | | |
| Phosphorus | ppm | ASTM D5185(m) | 320 | 390 | | |
| Zinc | ppm | ASTM D5185(m) | 5 | 17 | | |
| Sulfur | ppm | ASTM D5185(m) | 1050 | 2124 | | |
| Lithium | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >20 | 20 | | |
| Sodium | ppm | ASTM D5185(m) | | 13 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 2 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| Precipitate | scalar | Visual* | NONE | NONE | | |
| Silt | scalar | Visual* | NONE | NONE | | |
| Debris | scalar | Visual* | NONE | NONE | | |
| Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| Appearance | scalar | Visual* | NORML | NORML | | |
| Odor | scalar | Visual* | NORML | NORML | | |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | | |
| Free Water | scalar | Visual* | | NEG | | |
| 5:56:32) Rev: 1 | | | | Contact/Lo | cation: Gary Ew | asiuk - GFL574 |



OIL ANALYSIS REPORT



| | | FLUI |) P <u>RO</u> P | ERTIES | method | limit/base | current | history1 | history2 |
|--------------------------|-------------------------------|--------------------------------|-----------------|------------------------|---------------|---------------------------|----------------------------------|----------|------------------------------|
| | | Visc @ 4 | 0°C | cSt | ASTM D7279(m) | 38.9 | 34.2 | | |
| | | SAMF | PLE IMA | GES | method | limit/base | current | history1 | history2 |
| | 23 | Color | | | | | | no image | no image |
| | Sep7/23 | Bottom | | | | | | no image | no image |
| | | GRAF | PHS | | | | | | |
| | | Iron (p | pm) | | | 12 | Lead (ppm) | | |
| | | 250 - Severe | | | | 10 | Smuoro | | |
| | E | Abnormal | | | | 8 5 5 | | | |
| | c | 100- | | | | 4 | | | |
| | | 50 | | | | 2 | 0 | | |
| | | Sep 7/23 | | | | Sep7/23 | Sep 7/23 | | |
| | | | um (ppm |) | | 63 | ∽ Chromium (pj | pm) | |
| | | 100 Severe | | | | 1 | 2 Severe | ,, | |
| | | 80 - | | | | 1 | 8 - | | |
| | | 40 Abnormal | | | | | ⁶ Abnormal | | |
| | | 20- | | | | | 2 | | |
| | | 33 | | | | 23 | 0 | | |
| | | Sep7/23 | | | | Sep7/23 | Sep7/23 | | |
| | | Copper | r (ppm) | | | 4 | Silicon (ppm) | | |
| | | 400 - Severe | | | | 3 | Severe | | |
| | Ε | 300 Abnormal | | | | ي ق2 | | | |
| | 2 | 200 | | | | | | | |
| | | 100- | | | | 1 | | | |
| | | Sep7/23 | | | | Sep7/23 + | Sep7/23 | | |
| | | | ty @ 40°(| _ | | Se | | | |
| | | 50 T | LY @ 40°€ | | | 50 | 6 | | |
| | | 45 - Abnormal | | | | 40 | 0 - calcium phosphoru zinc | s | |
| | | (2. 40 - Base ∰ 35 - | | | | ³⁰ ق | 0- | | |
| | | 30 Abnormal | | | | 10 | | | |
| | | 25 | | | | | 0 | | |
| | | Sep7/23 | | | | Sep7/23 | Sep 7/23 | | |
| | | | | | | | | | |
| | Laboratory Sample No. | : WearCh : GFL008 | | 1175 Apple Received | | lington, ON l Oct 2023 | _7L 5H9 GFL Env | | Vancouver Fle Golden Driv |
| 0 17025:2017 | Lab Number | : 0259148 | 38 | Diagnos | ed : 24 | Oct 2023 | | | Coquitlam, B |
| Accredited Laboratory | Unique Number Test Package | : 5668567 : MOB 1 | , | Diagnost | ucian : Kev | vin Marson | | Contact | CA V3K 6E Gary Ewasiu |
| | s sample report, (| contact Cus | | | | | | | k@gflenv.co. ר |

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Gary Ewasiuk - GFL574 Page 2 of 2

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