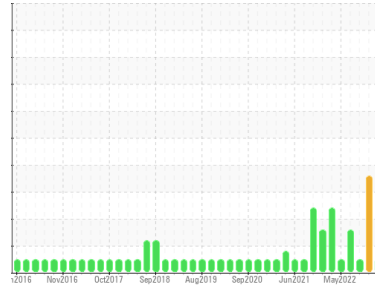


Area  
**TEAM 1**  
Machine Id  
**122649 Pump Inboard**  
Component  
**Bearing**  
Fluid  
**PETRO CANADA TURBOFLO R&O 32 (2 LTR)**



**DIAGNOSIS**

**Recommendation**  
Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
There is no indication of any contamination in the oil.

**Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION** method limit/base current history1 history2

Sample Number	Client Info	<b>PC0069895</b>	PC0069835	PC0061839
Sample Date	Client Info	<b>06 Oct 2023</b>	10 Aug 2023	01 Nov 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	ABNORMAL	NORMAL

**WEAR METALS** method limit/base current history1 history2

PQ	ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m) >20	<b>0</b>	<1	3
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m) >20	<b>1</b>	<1	2
Tin	ppm	ASTM D5185(m) >20	<b>3</b>	0	1
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

**ADDITIVES** method limit/base current history1 history2

Boron	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	0
Phosphorus	ppm	ASTM D5185(m) 4	<b>3</b>	4	3
Zinc	ppm	ASTM D5185(m) 0	<b>2</b>	3	3
Sulfur	ppm	ASTM D5185(m)	<b>139</b>	148	172
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

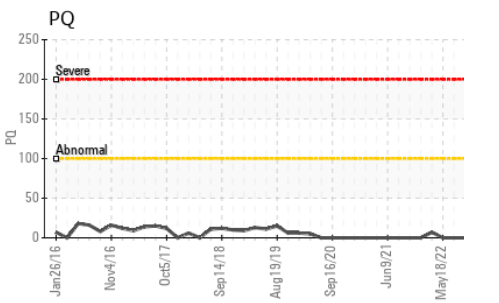
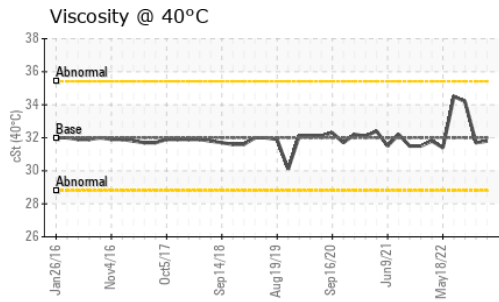
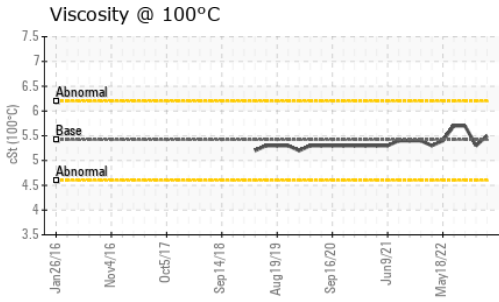
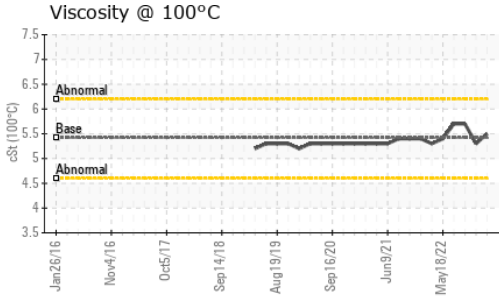
**CONTAMINANTS** method limit/base current history1 history2

Silicon	ppm	ASTM D5185(m) >15	<b>2</b>	2	<1
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185(m) >20	<b>2</b>	3	0

**FLUID DEGRADATION** method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D974* 0.15	<b>0.10</b>	0.07	0.03
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# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	▲ LIGHT	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>VLITE</b>	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	VLITE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	▲ WGOIL	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>2	<b>NEG</b>	▲ .5%	NEG
Free Water	scalar	Visual*		<b>NEG</b>	▲ 1%	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	<b>31.8</b>	31.7	34.2
Visc @ 100°C	cSt	ASTM D7279(m)	5.42	<b>5.5</b>	5.3	5.7
Viscosity Index (VI)	Scale	ASTM D2270*	103	<b>109</b>	97	105

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS	



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0069895 **Received** : 25 Oct 2023  
**Lab Number** : 02591766 **Diagnosed** : 26 Oct 2023  
**Unique Number** : 5668845 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KV100, TAN Man, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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