

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### GLYCOL

#### Area SHARP BUS LINES Machine Id INTERNATIONAL 1163 Component

Diesel Engine

PETRO CANADA DURON HP 15W40 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition.

#### 📥 Wear

Iron ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated.

#### Contamination

Test for glycol is positive. There is a high amount of fuel present in the oil. There is a high concentration of glycol present in the oil. Light concentration of carbon/soot present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

AL)				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081504		
Sample Date		Client Info		13 Oct 2023		
Machine Age	kms	Client Info		185635		
Oil Age	kms	Client Info		2000		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>100	🔺 129		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>4	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	11		
Lead	ppm	ASTM D5185(m)		4		
Copper	ppm	ASTM D5185(m)	>330	4		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	4	history1	
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	0	4 <1	history1 	
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60	4 <1 60		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0	4 <1 60 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010	4 <1 60 <1 889		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070	4 <1 60 <1 889 958	  	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070 1150	4 <1 60 <1 889 958 928	   	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070 1150 1270	4 <1 60 <1 889 958 928 1103		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070 1150	4 <1 60 <1 889 958 928 1103 2270	   	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070 1150 1270 2060	4 <1 60 <1 889 958 928 1103 2270 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 60 1010 1070 1150 1270 2060	4 <1 60 <1 889 958 928 1103 2270 <1 current	     	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm <b>TS</b>	ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070 1150 1270 2060	4 <1 60 <1 889 958 928 1103 2270 <1 current 6	      history1 	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	0 0 60 0 1010 1070 1150 1270 2060 iimit/base >25	4 <1 60 <1 889 958 928 1103 2270 <1 2270 <1 <i>current</i> 6 9	       history1	       history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 1010 1070 1150 1270 2060 <b>iimit/base</b> >25 >25	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 9 ▲ 10	      history1	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel	ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 1010 1070 1150 1270 2060 <b>iimit/base</b> >25 >25	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 ▲ 10 ● 6.6	       history1   	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel Glycol	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 1010 1070 1150 1270 2060 iimit/base >25 >20 >20	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 9 ▲ 10	      history1	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel	ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 1010 1070 1150 1270 2060 <b>iimit/base</b> >25 >25	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 ▲ 10 ● 6.6	       history1   	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel Glycol INFRA-RED Soot %	ppm	ASTM D5185(m) ASTM D7593* ASTM D7593*	0 0 0 1010 1070 1150 1270 2060 iimit/base >25 >20 >20	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 ▲ 10 ▲ 6.6 ● 0.184 Current ▲ 4	       history1    	       history2     
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel Glycol INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7593* ASTM D7593* ASTM D7593*	0 0 0 1010 1070 1150 1270 2060 2060 225 225 >20 >20 >20	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 ▲ 10 ▲ 6.6 ● 0.184 Current ▲ 4 16.2	       history1        -	      history2       history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel Glycol INFRA-RED Soot %	ppm	ASTM D5185(m) ASTM D7593* ASTM D7593*	0 0 0 1010 1070 1150 1270 2060 imit/base >25 20 >20 >20 >20 >2.0	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 ▲ 10 ▲ 6.6 ● 0.184 Current ▲ 4	      history1      history1	      history2     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel Glycol INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7593* ASTM D7593* ASTM D7593*	0 0 0 1010 1070 1150 1270 2060 2060 225 20 >22 >20 >20 >20 >3 20	4 <1 60 <1 889 958 928 1103 2270 <1 Current 6 9 ▲ 10 ▲ 6.6 ● 0.184 Current ▲ 4 16.2	        history1         	       history2        -



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