

### **OIL ANALYSIS REPORT**

FUEL

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# INTERNATIONAL 1241

Diesel Engine Fluid DIESEL ENGINE OIL SAE 15W40 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

Visc @ 100°C is severely low. Calcium ppm levels are abnormally low. Visc @ 40°C is abnormally low. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

				Oct2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081378		
Sample Date		Client Info		05 Oct 2023		
Machine Age	kms	Client Info		221500		
Oil Age	kms	Client Info		2500		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>100	46		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>4	<1		
Fitanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	>3	<1		
Aluminum	ppm	ASTM D5185(m)	>20	2		
₋ead	ppm	ASTM D5185(m)	>40	<1		
Copper	ppm	ASTM D5185(m)	>330	<1		
Гin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
/anadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
•	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 0		
•			limit/base			
Cadmium ADDITIVES		ASTM D5185(m)	limit/base 250	0		
ADDITIVES Boron	ppm	ASTM D5185(m) method		0 current	 history1	 history2
Cadmium ADDITIVES Boron Barium	ppm ppm	ASTM D5185(m) method ASTM D5185(m)	250	0 current 3	 history1 	 history2 
Cadmium ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	250 10	0 current 3 <1	history1 	 history2 
Cadmium ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10	0 current 3 <1 49	 history1  	 history2  
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100	0 current 3 <1 49 0	 history1  	 history2  
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450	0 current 3 <1 49 0 739	 history1   	 history2   
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000	0 current 3 <1 49 0 739 ▲ 793	 history1   	 history2     
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150	0 current 3 <1 49 0 739 ▲ 793 767	 history1     	 history2      
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350	0 current 3 <1 49 0 739 ▲ 793 767 895	 history1       	history2
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350	0 current 3 <1 49 0 739 ♪ 793 767 895 1911	 history1        -	+ history2        -
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250	0 current 3 <1 49 0 739 ₹739 ₹793 767 895 1911 <1 current	 history1        -	 history2        -
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25	0 current 3 <1 49 0 739 ▲793 767 895 1911 <1 current 3	 history1        -	 history2        
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b>	0 current 3 <1 49 0 739 ₹739 ₹793 767 895 1911 <1 current	 history1        -	history2  history2
Cadmium Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >158	0 current 3 <1 49 0 739 ▲ 793 767 895 1911 <1 current 3 2	 history1        	history2   history2 </td
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 <b>imit/base</b> >25 >158 >20	0 current 3 <1 49 0 739 ▲739 767 895 1911 <1 current 3 2 <1	history1	Inistory2         Inistory3
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur .ithium CONTAMINAN Silicon Sodium Potassium Euel INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 <b>binit/base</b> >25 >158 >20 >20 >2.0	0 current 3 <1 49 0 739 ▲ 793 767 895 1911 <1 current 3 2 <1 € 20.3 Current	 history1         	history2
Cadmium Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) AS	250 10 100 450 3000 1150 1350 4250 <b>Imit/base</b> >25 >158 >20 >2.0 2.0 <b>Imit/base</b> >3	0 current 3 <1 49 0 739 ▲ 793 767 895 1911 <1 current 3 2 <1 ≥0.3 current 2.1	history1   history1	Image:
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) AS	250 10 100 450 3000 1150 1350 4250 <b>binit/base</b> >25 >158 >20 >20 >2.0	0 current 3 <1 49 0 739 ▲ 793 767 895 1911 <1 current 3 2 <1 € 20.3 Current	 history1         history1     history1	history2
Cadmium Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D	250 10 100 450 3000 1150 1350 4250 <b>imit/base</b> >25 >158 >20 >20 >2.0 <b>imit/base</b> >3 >20	0 current 3 <1 49 0 739 ▲793 767 895 1911 <1 current 3 2 <1 ≥0.3 current 2.1 11.4	history1 history1 history1 history1	history2
Cadmium ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur .ithium CONTAMINAN Silicon Sodium Potassium Euel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D	250 10 100 450 3000 1150 1350 4250 <b>binit/base</b> >25 >158 >20 >20 >2.0 <b>binit/base</b> >3 >20 >3 >20	0 current 3 <1 49 0 739 ▲ 793 767 895 1911 <1 current 3 2 <1 2 <1 20.3 current 2.1 11.4 24.4	history1 history1 history1	history2



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