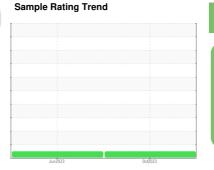


OIL ANALYSIS REPORT

COMP #4

Component **Compressor** Fluid

PETRO CANADA COMPRO XL-S COMPRESSOR FLUID 46 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

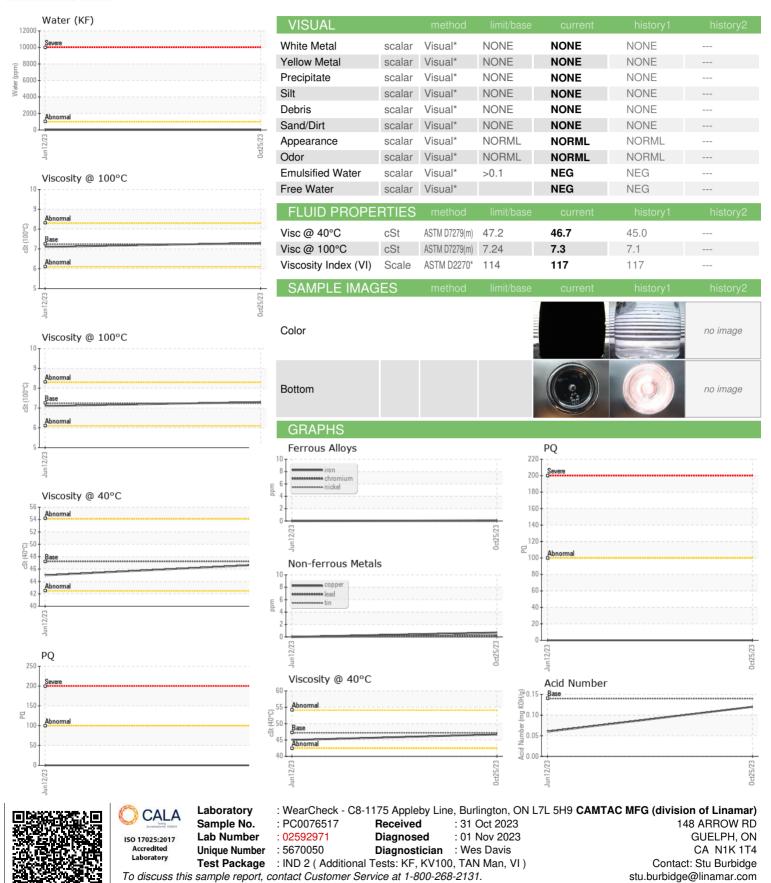
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

OR FLUID 46 (- GAL)		Jun2023	Oct2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0076517	PC0076478	
Sample Date		Client Info		25 Oct 2023	12 Jun 2023	
Machine Age	hrs	Client Info		78242	5000	
Oil Age	hrs	Client Info		4121	500	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METAL	.S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>50	<1	0	
Chromium	ppm	ASTM D5185(m)	>5	0	0	
Nickel	ppm	ASTM D5185(m)		0	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		<1	0	
Aluminum	ppm	ASTM D5185(m)	>15	<1	0	
Lead	ppm	ASTM D5185(m)	>65	<1	0	
Copper	ppm	ASTM D5185(m)	>65	<1	0	
Fin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)	>10	0	0	
/anadium	ppm	ASTM D5185(m)		0	0	
Beryllium		ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
	ppm	()	Para It //a a a a			
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0.0	<1	0	
Barium	ppm	ASTM D5185(m)	20	<1	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		0	0	
Calcium	ppm	ASTM D5185(m)	20	<1	1	
Phosphorus	ppm	ASTM D5185(m)	320	1	<1	
Zinc	ppm	ASTM D5185(m)	20	<1	2	
Sulfur	ppm	ASTM D5185(m)	3000	2882	3109	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>35	8	0	
Sodium	ppm	ASTM D5185(m)		<1	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	0	
Water	%	ASTM D6304*	>0.1	0.001	0.001	
ppm Water	ppm	ASTM D6304*	>1000	13.2	10.8	
FLUID DEGRAI	NOITAC	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.14	0.12	0.06	



OIL ANALYSIS REPORT



Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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