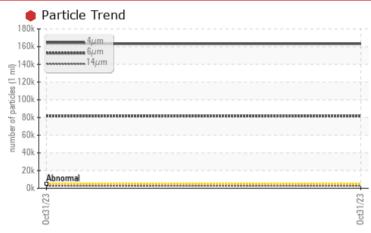


PROBLEM SUMMARY

NO UNIT PC0052756

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Customer Id: GLEONA Sample No.: PC0052756 Lab Number: 02593224 Test Package: IND 2



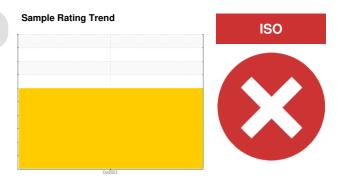
To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	
Particles >4µm	ASTM D7647	>5000	🛑 163198	
Particles >6µm	ASTM D7647	>1300	e 81493	
Particles >14µm	ASTM D7647	>160	e 2762	
Particles >21µm	ASTM D7647	>40	<u> </u>	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	e 25/24/19	



RECOMMENDED	RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



NO UNIT PC0052756

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

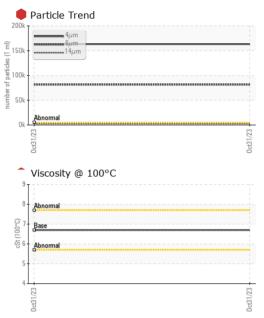
		-		Oct2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0052756		
Sample Date		Client Info		31 Oct 2023		
Machine Age	hrs	Client Info		0		
Dil Age	hrs	Client Info		0		
Dil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METAL	S	method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>20	6		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)		4		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)	. =•	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base		history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	<1		
Volybdenum		ASTM D5185(m)	5	0		
	ppm	ASTM D5185(m)	5	0		
Manganese Magnesium	ppm		25	4		
•	ppm	ASTM D5185(m)				
	ppm	ASTM D5185(m)	200	36		
Phosphorus	ppm	ASTM D5185(m)	300	319		
Zinc	ppm	ASTM D5185(m)	370	343		
Sulfur	ppm	ASTM D5185(m)	2500	1017		
_ithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4		
Sodium	ppm	ASTM D5185(m)		14		
Potassium	ppm	ASTM D5185(m)	>20	1		
FLUID CLEANI	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	• 163198		
Particles >6µm		ASTM D7647	>1300	e 81493		
Particles >14µm		ASTM D7647	>160	e 2762		
Particles >21µm		ASTM D7647	>40	<u> </u>		
Particles >38µm		ASTM D7647	>10	3		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	e 25/24/19		
FLUID DEGRA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.44		
30:08) Rev: 1	3	• · ·			ion Jason Macl	saac - GI EON

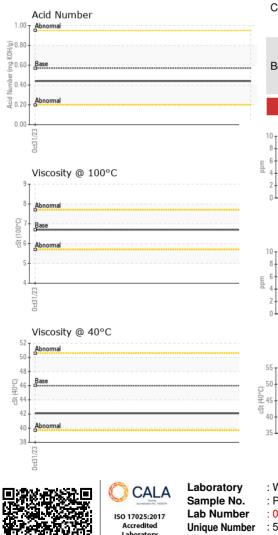
Report Id: GLEONA [WCAMIS] 02593224 (Generated: 11/01/2023 16:30:08) Rev: 1

Contact/Location: Jason MacIsaac - GLEONA



OIL ANALYSIS REPORT





		and a first start	1		Internet and	la la tarra O
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt		Visual*	NONE	VLITE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Ddor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
/isc @ 40°C	cSt	ASTM D7279(m)	46	42.1		
/isc @ 100°C	cSt	ASTM D7279(m)	6.7	6.7		
/iscosity Index (VI)	Scale	ASTM D2270*	97	113		
SAMPLE IMAG		method	limit/base	current	history1	history2
Color		memou			no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count		
iron			491,520	I		T ²⁶
ner chromium			122,880			-24
TICKEI			30,720	Severe		
						+22
						-22
123			7 680	Abnormal		
0ct31/23			7 680	Abnormal		
0ct31			7 680	Abnormal		
Non-ferrous Metal	s		7 680	Abnormal		
0ct31	ls		7 680	Abnormal		
Non-ferrous Metal	ls		7,680 (m 1,920 527(12:270) 480	Abnormal		-20 50 -18 10 -16 60 -14 10 -14 10 -14 10 -14
B Non-ferrous Metal	ls		EZU[ED0 (III 1 ad) 1.920 (III 1 ad) 1.920 460 120	Abnormal		+20 g +18 g +16 g +14 g
B Non-ferrous Metal			E7,680 E7/LEPO 6 1,920 1,9	Abnormal		-20 52 -18 -16 -14 -14
B Non-ferrous Metal			E7,680 E7/LEPO 6 1,920 1,9	Abnormal		-20 52 -18 -16 -14 -14
Non-ferrous Metal			EZ/IEP30 (Im Lass) septed to be administration of the second sec	Abnormal	14μ 21μ	-20 50 40 -18 00 -16 00 -14 10 -14 10 -14 10 -12 00
B Non-ferrous Metal			EZ/I EPO (Im I 1a) 1,920 1,920 1,920 1,920 120 120 120 120 0 480 120 0 480 0 0 480 0 0 480 0 0 0 0 0 0 0 0 0 0 0 0 0	Abnormal Aμ Acid Number	14μ 21μ	
Non-ferrous Metal			EZ/I EPO (Im I 1a) 1,920 1,920 1,920 1,920 120 120 120 120 0 480 120 0 480 0 0 480 0 0 480 0 0 0 0 0 0 0 0 0 0 0 0 0	Abnormal Aμ Acid Number	14μ 21μ	
Non-ferrous Metal			EZ/I EPO (Im I 1a) 1,920 1,920 1,920 1,920 120 120 120 120 0 480 120 0 480 0 0 480 0 0 480 0 0 0 0 0 0 0 0 0 0 0 0 0	Abnormal Aμ Acid Number	14μ 21μ	
Non-ferrous Metal			EZ/I EPO (Im I 1a) 1,920 1,920 1,920 1,920 120 120 120 120 0 480 120 0 480 0 0 480 0 0 480 0 0 0 0 0 0 0 0 0 0 0 0 0	Abnormal Aμ Acid Number	14μ 21μ	
Non-ferrous Metal			EZ/I EPO (Im I 1a) 1,920 1,920 1,920 1,920 120 120 120 120 0 480 120 0 480 0 0 480 0 0 480 0 0 0 0 0 0 0 0 0 0 0 0 0	Abnormal Aμ Acid Number	14μ 21μ	-20 00 -118 00
Non-ferrous Metal			CZ/1650 CZ/1700 CZ/16500 CZ/16500 CZ/16500 CZ/16500 CZ/16500 CZ/16500 CZ/165	Abnormal Aμ Acid Number	14μ 21μ	-20 00 -118 00

Glencore Canada – Fraser Mine : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0052756 Received :01 Nov 2023 85 Regional Road 8 : 02593224 Diagnosed : 01 Nov 2023 Onaping, ON Accredited Laboratory Unique Number : 5670303 Diagnostician : Wes Davis CA P0M 2R0 Test Package : IND 2 (Additional Tests: KV100, VI) Contact: Jason MacIsaac To discuss this sample report, contact Customer Service at 1-800-268-2131. Jason.MacIsaac@glencore.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: Validity of results and interpretation are based on the sample and information as supplied. F: