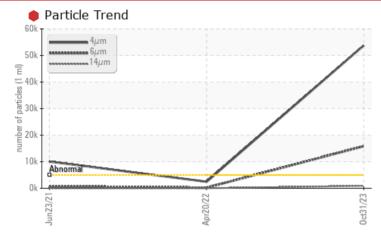


68HYDPACK007

DIAGNOSTICS

Component Hydraulic System Fluid SHELL TELLUS S2 MX 32 (60 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC	TEST RESULTS	S			
Sample Status			SEVERE	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	e 53783	2449	▲ 10053
Particles >6µm	ASTM D7647	>1300	🛑 15848	227	763
Particles >14µm	ASTM D7647	>160	<u> </u>	21	4
Particles >21µm	ASTM D7647	>40	🔺 154	6	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	e 23/21/17	18/15/12	<u> </u>

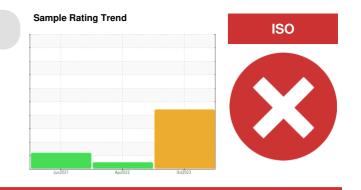
Customer Id: GLEONA Sample No.: PC0052754 Lab Number: 02593225 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDE	D ACTIONS			
Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	Resample in 30-45 days to monitor this situation.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS



20 Apr 2022 Diag: Wes Davis



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



23 Jun 2021 Diag: Kevin Marson



We recommend you service the filters on this component. We recommend an early resample to monitor this condition All component wear rates are normal. Particles >4µm are abnormally high. Viscosity of sample indicates oil is within SAE 20 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO X

68HYDPACK007 Component **Hydraulic System** SHELL TELLUS S2 MX 32 (60 GAL)

DIAGNOSIS

Machine Id

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

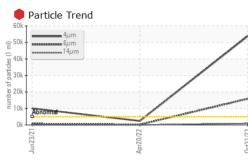
Sample Number Client Info PC0052754 PC0052987 PC0044566 Sample Date Client Info 0 0 0 0 Machine Age hrs Client Info 0 0 0 0 Oil Age hrs Client Info 0 0 0 0 Oil Changed Client Info N/A Filtered Filtered SevERE NORMAL ABNORMAL VEAR METALS reethod Imit/base current history1 history2 Iron ppm ASTM05156(m) >20 <1 <1 1 Chromium ppm ASTM05156(m) >20 <1 0 <1 Aluminum ppm ASTM05156(m) >20 <1 0 <1 Copper ppm ASTM05156(m) >20 0 0 0 Adminum ppm ASTM05156(m) 20 0 0 0 Readu ppm ASTM05156(m) 0 0 </th <th>SAMPLE INFOR</th> <th>MATION</th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
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Dil Changed Client Info N/A Filtered Filtered ABNORMAL Sample Status Imit base current NorRMAL ABNORMAL WEAR METALS method limit/base current history1 history2 fron ppm ASTM 05185m >20 0 0 0 kickel ppm ASTM 05185m >20 <1	0		Client Info		-		
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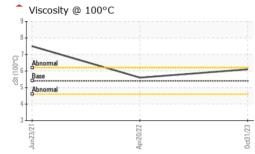
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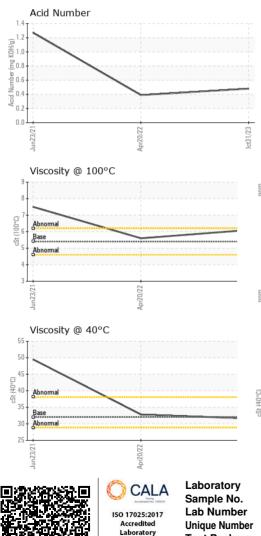
Contact/Location: Marc-Andre Marseille - GLEONA



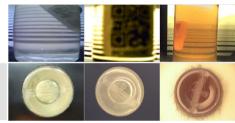
OIL ANALYSIS REPORT





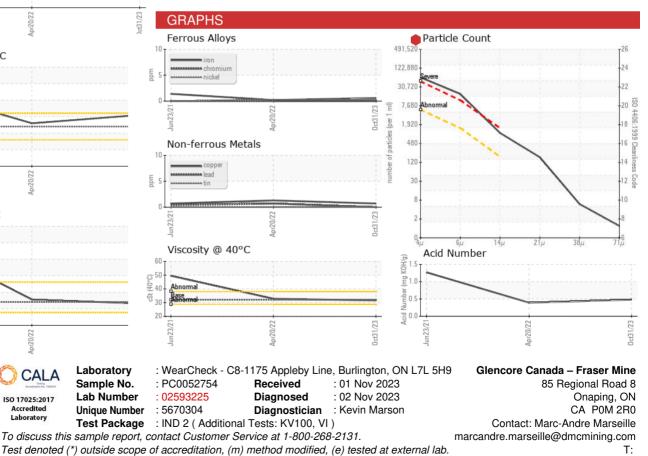


White MetalscalarVisual*NONYellow MetalscalarVisual*NONPrecipitatescalarVisual*NONSiltscalarVisual*NONDebrisscalarVisual*NONSand/DirtscalarVisual*NONAppearancescalarVisual*NOROdorscalarVisual*NOREmulsified WaterscalarVisual*>0.05Free WaterscalarVisual*Imit	E NONE E NONE E NONE E VLITE E NONE ML NORML	NONE NONE NONE NONE NONE NORML NORML	NONE NONE NONE NONE NONE NORML NORML
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Free Water scalar Visual*			
	5 NEG	NEG	NEG
ELLID PROPERTIES method limit	NEG	NEG	NEG
	/base current	t history1	l history2
Visc @ 40°C cSt ASTM D7279(m) 32.0	31.6	32.8	4 9.5
Visc @ 100°C cSt ASTM D7279(m) 5.4	6.1	5.6	▲ 7.5
Viscosity Index (VI) Scale ASTM D2270* 105	144	108	114
SAMPLE IMAGES method limit		t history1	l history2



Bottom

Color



Validity of results and interpretation are based on the sample and information as supplied.

F: