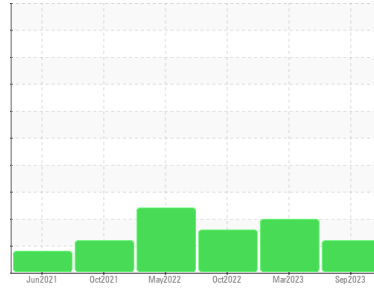




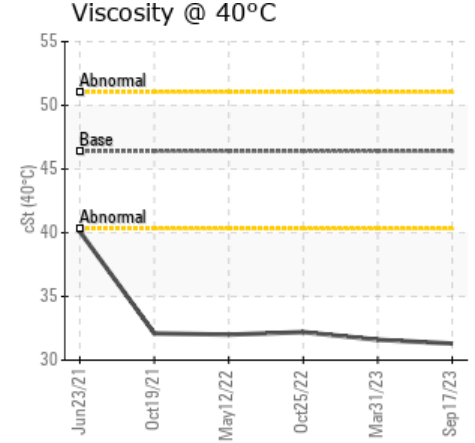
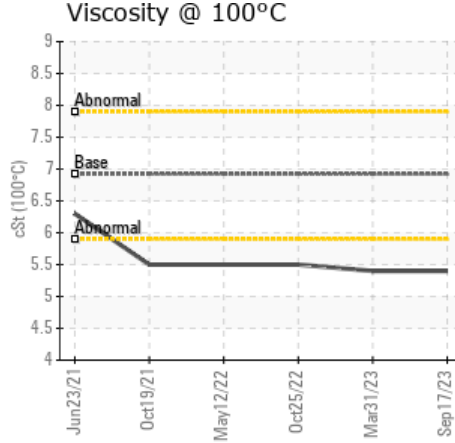
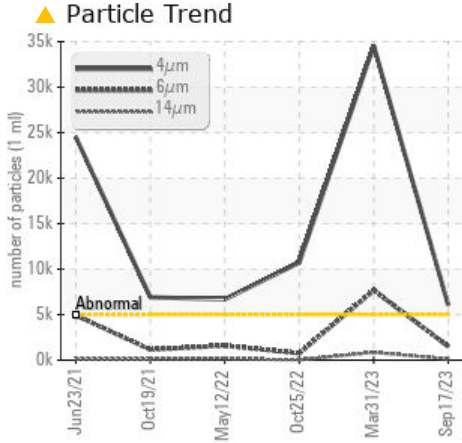
Machine Id
68HYDPACK002

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 46 (300 LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 6076	▲ 34547	▲ 10721
Particles >6µm	ASTM D7647	>1300	▲ 1513	▲ 7679	755
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/14	▲ 22/20/17	▲ 21/17/11

Customer Id: GLEONA
Sample No.: PC0062284
Lab Number: 02593243
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

31 Mar 2023 Diag: Kevin Marson

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



25 Oct 2022 Diag: Kevin Marson

VISCOSITY



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles >4µm and oil cleanliness are abnormally high. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



12 May 2022 Diag: Kevin Marson

VISCOSITY



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)

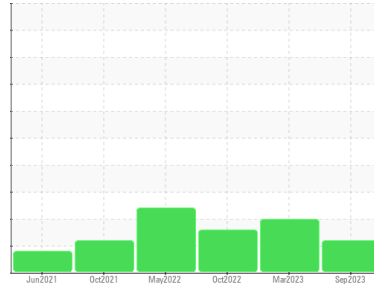




Machine Id
68HYDPACK002

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 46 (300 LTR)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0062284	PC0051824	PC0052982
Sample Date	Client Info	17 Sep 2023	31 Mar 2023	25 Oct 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	0	<1	<1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >20	0	<1	<1
Lead	ppm	ASTM D5185(m) >20	0	0	0
Copper	ppm	ASTM D5185(m) >20	<1	0	<1
Tin	ppm	ASTM D5185(m) >20	0	0	<1
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 0	0	<1	<1
Barium	ppm	ASTM D5185(m) 0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m) 0	0	0	0
Magnesium	ppm	ASTM D5185(m) 0	0	<1	<1
Calcium	ppm	ASTM D5185(m) 50	47	48	44
Phosphorus	ppm	ASTM D5185(m) 330	315	334	333
Zinc	ppm	ASTM D5185(m) 430	400	392	382
Sulfur	ppm	ASTM D5185(m) 760	685	719	695
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >15	2	1	6
Sodium	ppm	ASTM D5185(m)	0	0	<1
Potassium	ppm	ASTM D5185(m) >20	0	<1	0

FLUID CLEANLINESS

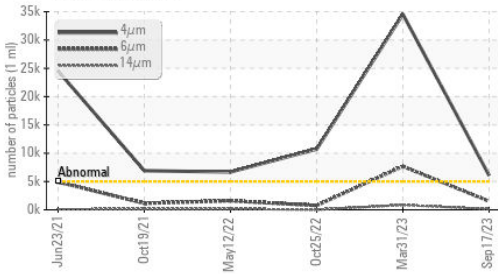
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 6076	▲ 34547	▲ 10721
Particles >6µm	ASTM D7647 >1300	▲ 1513	▲ 7679	755
Particles >14µm	ASTM D7647 >160	130	▲ 852	18
Particles >21µm	ASTM D7647 >40	29	▲ 284	7
Particles >38µm	ASTM D7647 >10	1	11	1
Particles >71µm	ASTM D7647 >3	0	0	1
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/18/14	▲ 22/20/17	▲ 21/17/11

FLUID DEGRADATION

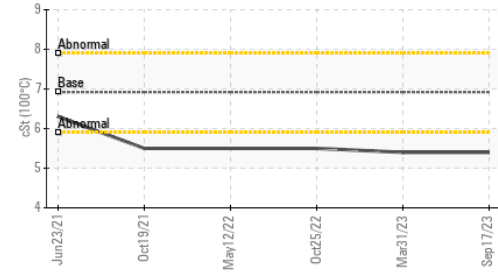
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974* 0.70	0.38	0.39	0.38

OIL ANALYSIS REPORT

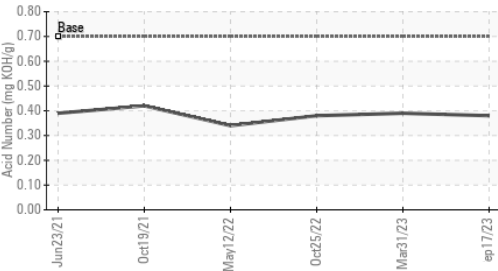
Particle Trend



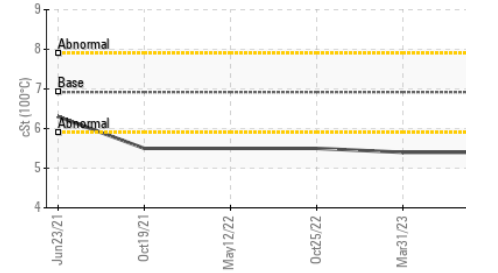
Viscosity @ 100°C



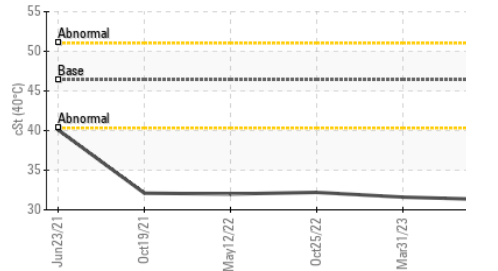
Acid Number



Viscosity @ 100°C



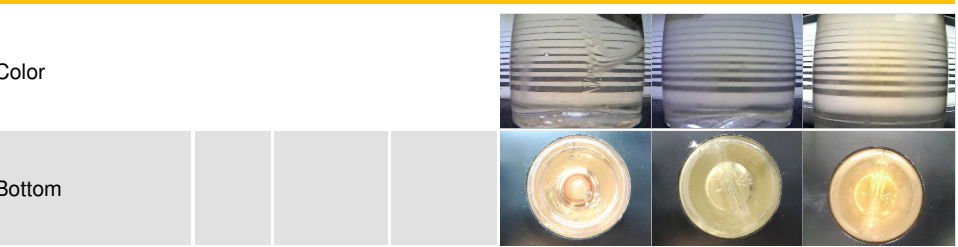
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

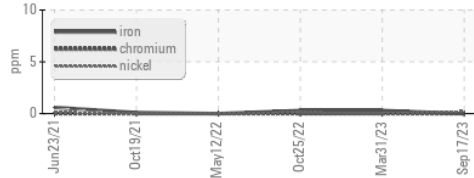
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	31.3	31.6 ▲ 32.2
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	5.4	5.4 ▲ 5.5
Viscosity Index (VI)	Scale	ASTM D2270*	104	106	104 106

SAMPLE IMAGES

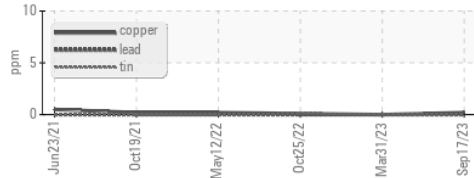


GRAPHS

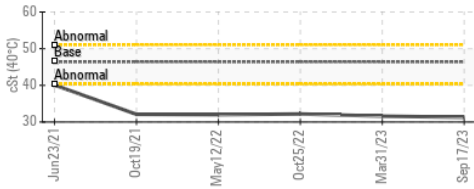
Ferrous Alloys



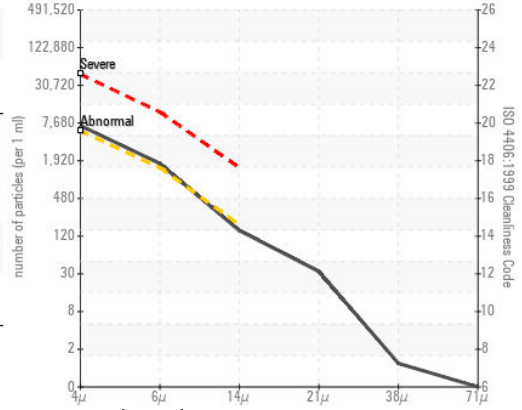
Non-ferrous Metals



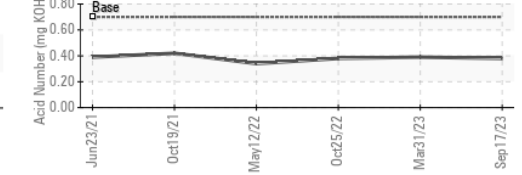
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0062284 **Received** : 01 Nov 2023
Lab Number : 02593243 **Diagnosed** : 02 Nov 2023
Unique Number : 5670322 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KV100, VI)

Glencore Canada – Fraser Mine
 85 Regional Road 8
 Onaping, ON
 CA P0M 2R0
 Contact: Marc-Andre Marseille
 marcandre.marseille@dmcmining.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

T:
F: