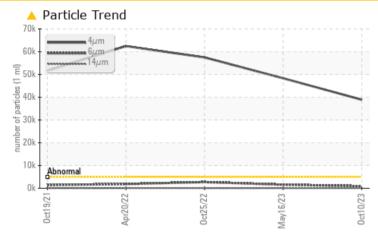
PROBLEM SUMMARY



68HYDPACK009

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL SEVERE SEVERE Particles >4µm ASTM D7647 >5000 ▲ 38926 ↓ 48330 ● 57489 Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 22/17/13 ● 23/18/13 ● 23/19/13

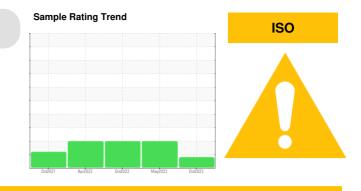
Customer Id: GLEONA Sample No.: PC0052763 Lab Number: 02593247 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOM	MENDED	ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

16 May 2023 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



25 Oct 2022 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



20 Apr 2022 Diag: Wes Davis

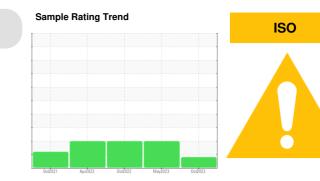


Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rates are normal. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >6µm are notably high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT



Machine Id **68HYDPACK009** Component

Hydraulic System AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

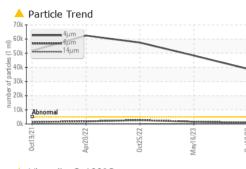
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0052763	PC0051818	PC0052961
Sample Date		Client Info		10 Oct 2023	16 May 2023	25 Oct 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	SEVERE	SEVERE
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1	1	1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	9	8	7
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1	<1	<1
Barium	ppm	ASTM D5185(m)	5	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	25	18	17	17
Calcium	ppm	ASTM D5185(m)	200	60	61	59
Phosphorus	ppm	ASTM D5185(m)	300	244	263	263
Zinc	ppm	ASTM D5185(m)	370	282	275	272
Sulfur	ppm	ASTM D5185(m)	2500	2038	2134	2061
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1	1	1
Sodium	ppm	ASTM D5185(m)		0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 38926	48330	b 57489
Particles >6µm		ASTM D7647	>1300	916	1 565	A 2709
Particles >14µm		ASTM D7647	>160	62	47	45
Particles >21µm		ASTM D7647	>40	19	14	11
Particles >38µm		ASTM D7647	>10	3	1	1
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/17/13	23/18/13	23/19/13
FLUID DEGRAD	OATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.31	0.31	0.33

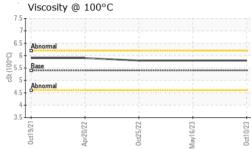
Report Id: GLEONA [WCAMIS] 02593247 (Generated: 11/02/2023 10:32:51) Rev: 1

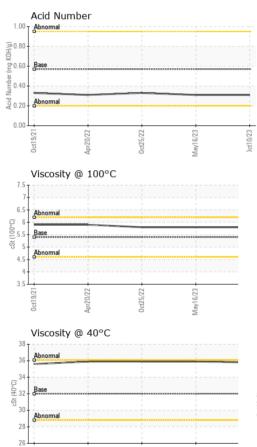
Contact/Location: Marc-Andre Marseille - GLEONA



OIL ANALYSIS REPORT

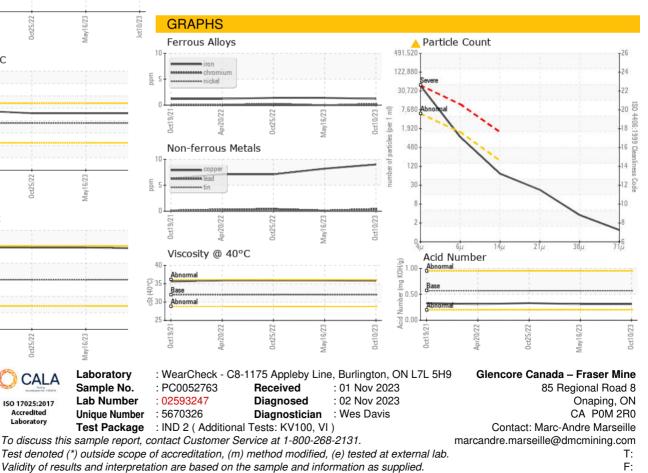






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	35.8	35.9	35.9
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	5.8	5.8	5.8
Viscosity Index (VI)	Scale	ASTM D2270*	102	102	101	101
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color						

Bottom



CALA

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