

## **OIL ANALYSIS REPORT**

# FREIGHTLINER AL333/30066

Left Diesel Engine

## CASTROL HYPURON 15W40 (18 LTR)

### DIAGNOSIS

#### Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### 🔺 Wear

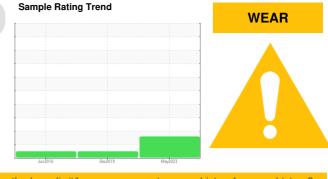
Iron ppm levels are abnormal. Chromium ppm levels are marginal. Cylinder, crank, or cam shaft wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.



SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0075259	AP109939	AP102066
Sample Date		Client Info		01 May 2023	11 Dec 2019	29 Jun 2016
Machine Age	mths	Client Info		0	37208	4548
Oil Age	mths	Client Info		6	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATI	ON	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS	5	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>75	<u> </u>	35	31
Chromium	ppm	ASTM D5185(m)	>5	<u> </u>	1	<1
Nickel	ppm	ASTM D5185(m)	>4	<1	<1	0
Titanium	ppm	ASTM D5185(m)	>2	0	<1	4
Silver	ppm	ASTM D5185(m)	>2	<1	<1	1
Aluminum	ppm	ASTM D5185(m)	>15	7	3	3
Lead	ppm	ASTM D5185(m)	>25	<1	1	6
Copper	ppm	ASTM D5185(m)	>100	2	4	189
Tin	ppm	ASTM D5185(m)	>4	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	<1	1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2	28	27
Barium	ppm	ASTM D5185(m)		<1	0	6
Molybdenum	ppm	ASTM D5185(m)		59	59	43
Manganese	ppm	ASTM D5185(m)		<1	<1	3
Magnesium	ppm	ASTM D5185(m)		903	1021	826
Calcium	ppm	ASTM D5185(m)		980	1089	1258
Phosphorus	ppm	ASTM D5185(m)		925	1017	895
Zinc	ppm	ASTM D5185(m)		1130	1253	1097
Sulfur	ppm	ASTM D5185(m)		2286	2784	2503
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	ГS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	8	4	28
Sodium	ppm	ASTM D5185(m)		8	3	3
Potassium	ppm	ASTM D5185(m)	>20	5	3	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	2.1	0.8	0.2
Nitration	Abs/cm	ASTM D7624*	>20	16.4	12.8	8.3
Sulfation	Abs/.1mm	ASTM D7415*	>30	32.4	28.4	20.6



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Ferrous Alloys	FLUID DEGRA	DATION	method	limit/base	current	history1	history
iron chromium	Oxidation	Abs/.1mm	ASTM D7414*	>25	34.2	23.9	16.0
nickel	VISUAL		method	limit/base	current	history1	history
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
	Free Water	scalar	Visual*		NEG	NEG	NEG
	FLUID PROPI	ERTIES	method	limit/base	current	history1	history
Jun 29/16	Visc @ 40°C	cSt	ASTM D7279(m)	110	112		
	Visc @ 100°C	cSt	ASTM D7279(m)	15.0	15.0	14.2	14.2
Viscosity @ 40°C	Viscosity Index (VI)	Scale	ASTM D2270*	140	139		
Abnormal	GRAPHS						
Dava	▲ Iron (ppm)			60	Lead (ppm)		
Dase	120 Severe			50	Severe		
	100 - 80 - Abnormal			40			
Abnormal	60-			특 30 20	Abnormal		
Jun 29/16	20 40 20 EV			10			
	04	6		0	9	6	
PQ	Jun 29/16	Dec11/19		May1/23 -	Jun29/16	Dec11/19	
Severe	Aluminum (ppm)				Chromium (p		
]	30 Severe			12	Severe		
Abnormal	25			10			
u	E 15 - Abnormal			Ed 6	Abnormal		
	10			4			/
2.2.1.VeIM	5			2			
ία Μ	Mar Lun 29/16	Dec11/19 -		May1/23	10,16 Jun 29,16	Dec11/19 -	
PQ	-,	Dec		Mar	,	Deci	
Severe	Copper (ppm)			60	Silicon (ppm)		
<b>G</b>	200 Severe				Severe		
Abnormal	= 150			40	1		
	Abnormal			통 30 20			
	50			10			
- 5211 VEW	- •			0	9	6	
Хами И	Jun29/16	Dec11/19		May1/23	Jun 29/16	Dec11/19	
	 Viscosity @ 100°				Soot %		
	20			8.0	0	1	
	18 Abnormal			6.0			
	00 16 - Base 83 14 - Abnormal			→ 54.0			
				2.0			
	12			0.0			
	5-29/16	11/19			29/16	11/19	
	10 4 9/62 unr	Dec11/19 -		0.0	Jun29/16	Dec11/19 +	
Laboratory Liso 17025:2017 Accredited Laboratory	o. : PC0075259 per : 02594118 nber : 5671197	Receive Diagnos Diagnos	d : 06 ed : 07 tician : Kev	Nov 2023 Nov 2023 vin Marson	7L 5H9		RYORK DF FORONTO CA M9L
To discuss this sample rep	oort, contact Customer Ser	vice at 1-8	300-268-213	1.		antonio.rodrigu	
	cope of accreditation, (m) r						