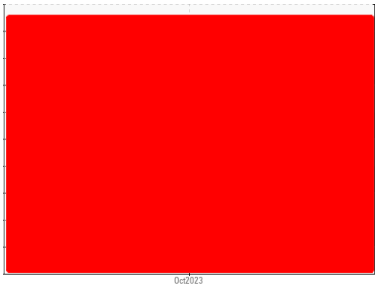
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
HITACHI LR19-114
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

Wear

Iron ppm levels are severe. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0068853**	---	---
Sample Date		Client Info		**28 Oct 2023**	---	---
Machine Age	hrs	Client Info		**2794**	---	---
Oil Age	hrs	Client Info		**2794**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>20	● **70**	---	---
Chromium	ppm	ASTM D5185(m)	>10	**<1**	---	---
Nickel	ppm	ASTM D5185(m)	>10	**<1**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**<1**	---	---
Aluminum	ppm	ASTM D5185(m)	>10	**4**	---	---
Lead	ppm	ASTM D5185(m)	>10	**<1**	---	---
Copper	ppm	ASTM D5185(m)	>75	**6**	---	---
Tin	ppm	ASTM D5185(m)	>10	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

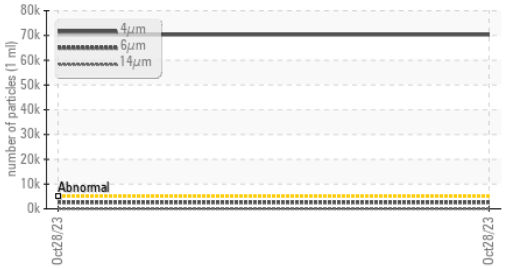
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	---	---
Barium	ppm	ASTM D5185(m)		**<1**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**<1**	---	---
Magnesium	ppm	ASTM D5185(m)		**5**	---	---
Calcium	ppm	ASTM D5185(m)		▲ **1296**	---	---
Phosphorus	ppm	ASTM D5185(m)	510	▲ **740**	---	---
Zinc	ppm	ASTM D5185(m)		▲ **324**	---	---
Sulfur	ppm	ASTM D5185(m)		▲ **1175**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**8**	---	---
Sodium	ppm	ASTM D5185(m)		**1**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	---	---

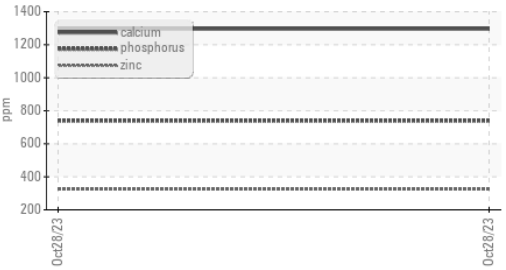
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	● **70315**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **2611**	---	---
Particles >14µm		ASTM D7647	>160	**55**	---	---
Particles >21µm		ASTM D7647	>40	**10**	---	---
Particles >38µm		ASTM D7647	>10	**1**	---	---
Particles >71µm		ASTM D7647	>3	**1**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	● **23/19/13**	---	---

OIL ANALYSIS REPORT

Particle Trend

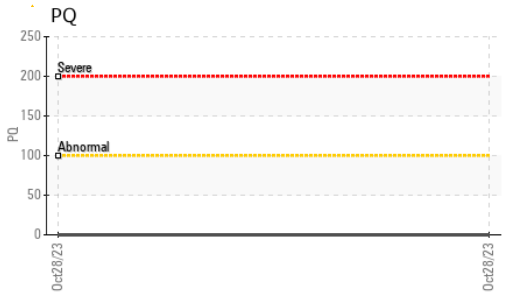


Additives

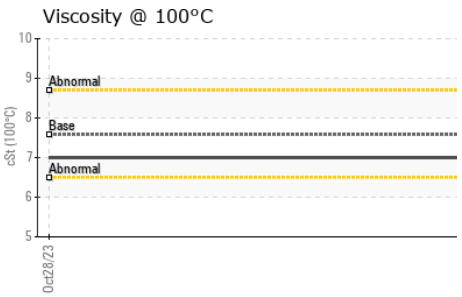


Viscosity @ 100°C

PQ

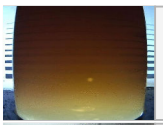


Viscosity @ 100°C



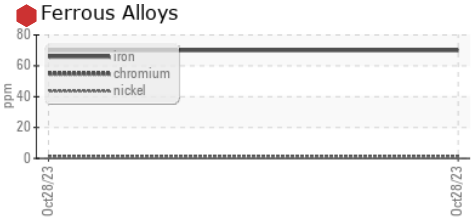
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.1	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.54	**44.9**	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	7.58	**7**	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	125	**113**	---	---

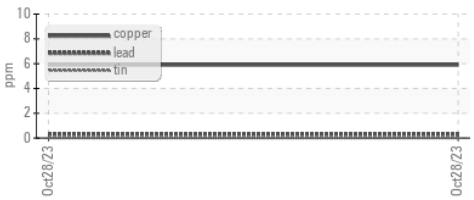
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

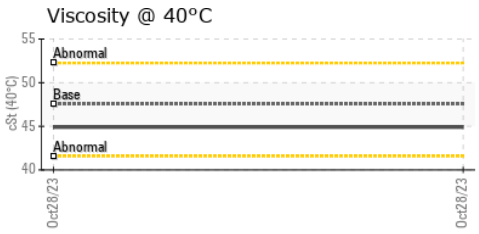
Ferrous Alloys



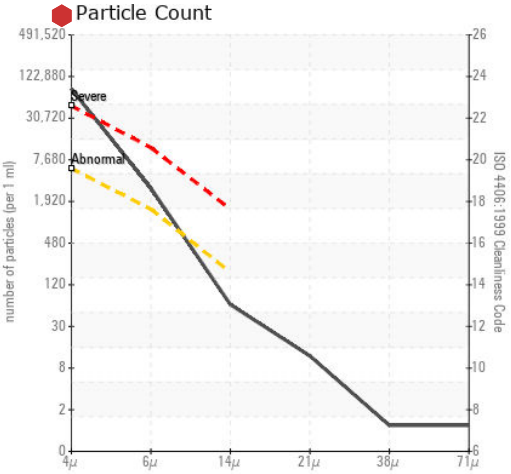
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0068853 **Received** : 07 Nov 2023
Lab Number : 02594661 **Diagnosed** : 08 Nov 2023
Unique Number : 5671740 **Diagnostician** : Kevin Marson
Test Package : MOB 2 (Additional Tests: KV100, PQ, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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