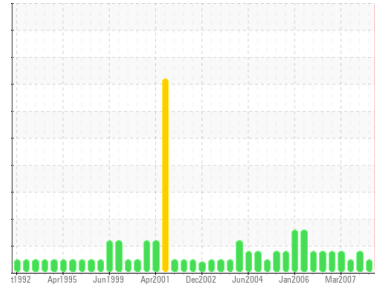


PROBLEM SUMMARY

Sample Rating Trend



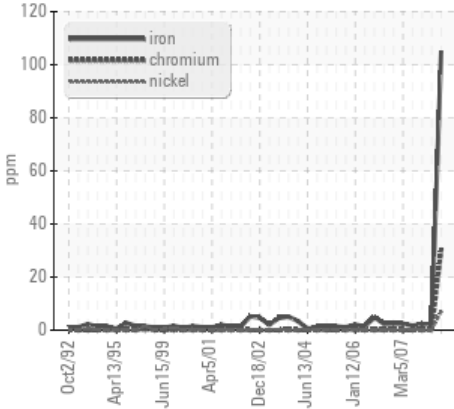
WEAR



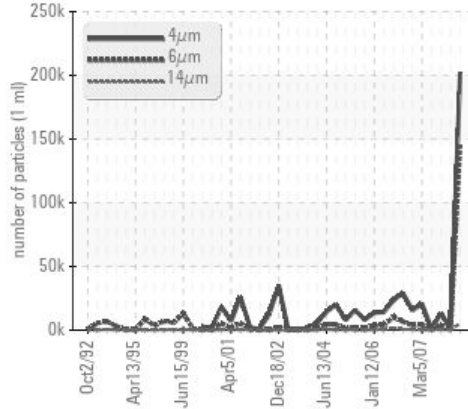
Area
INACTIVE
Machine Id
166182
Component
Hydraulic System
Fluid
ESSO NUTO H ISO 68 (114 LTR)

COMPONENT CONDITION SUMMARY

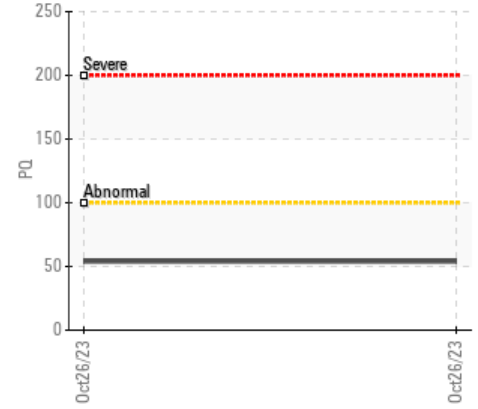
Ferrous Alloys



Particle Trend



PQ



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status		ASTM D8184*	SEVERE	NORMAL	ABNORMAL
PQ			▲ 54	---	---
Iron	ppm	ASTM D5185(m) >20	● 105	2	2
Chromium	ppm	ASTM D5185(m) >20	▲ 30	0	<1
Particles >6µm		ASTM D7647 >1300	● 145727	178	▲ 3941
Particles >14µm		ASTM D7647 >160	● 5552	20	▲ 388
Particles >21µm		ASTM D7647 >40	▲ 141	6	126
Oil Cleanliness		ISO 4406 (c) >--/17/14	● 25/24/20	17/15/11	▲ 21/19/16

Customer Id: CANDRY
Sample No.: PC0069857
Lab Number: 02595017
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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Bill.Quesnel@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

24 Jan 2008 Diag:

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of oil is suitable for further service.

view report



22 Oct 2007 Diag:

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. All component wear rates are normal. There is a moderate amount of particulates (5 to >100 microns in size) present in the oil. The condition of oil is suitable for further service.

view report



28 Aug 2007 Diag:

NORMAL

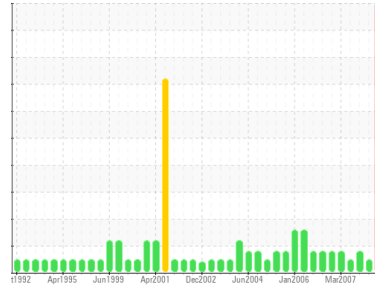


Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of oil is suitable for further service.

view report



Area
INACTIVE
Machine Id
166182
Component
Hydraulic System
Fluid
ESSO NUTO H ISO 68 (114 LTR)



DIAGNOSIS

Recommendation
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear
Iron ppm levels are severe. PQ levels are abnormal. Chromium ppm levels are abnormal. Cylinder or oil pump wear indicated. Cylinder liner, rod or spool wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination
There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PC0069857	WC753895	WC754173
Sample Date	Client Info		26 Oct 2023	24 Jan 2008	22 Oct 2007
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		▲ 54	---	---
Iron	ppm	ASTM D5185(m) >20	● 105	2	2
Chromium	ppm	ASTM D5185(m) >20	▲ 30	0	<1
Nickel	ppm	ASTM D5185(m) >20	7	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >20	0	<1	0
Lead	ppm	ASTM D5185(m) >20	<1	3	4
Copper	ppm	ASTM D5185(m) >20	1	33	35
Tin	ppm	ASTM D5185(m) >20	0	<1	1
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<1	0	0
Barium	ppm	ASTM D5185(m) 0	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m) 0	3	<1	<1
Manganese	ppm	ASTM D5185(m)	1	0	0
Magnesium	ppm	ASTM D5185(m) 5	0	<1	<1
Calcium	ppm	ASTM D5185(m) 50	49	27	29
Phosphorus	ppm	ASTM D5185(m) 330	313	341	362
Zinc	ppm	ASTM D5185(m) 420	396	394	423
Sulfur	ppm	ASTM D5185(m) 3100	687	2514	2665
Lithium	ppm	ASTM D5185(m)	<1	---	---

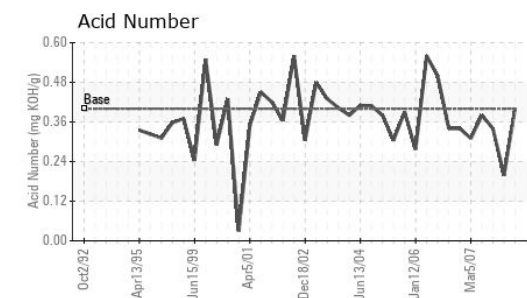
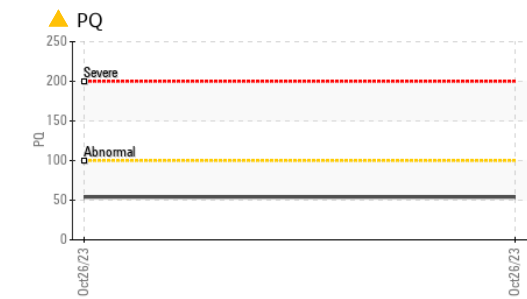
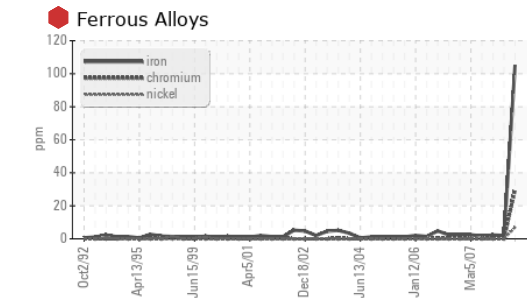
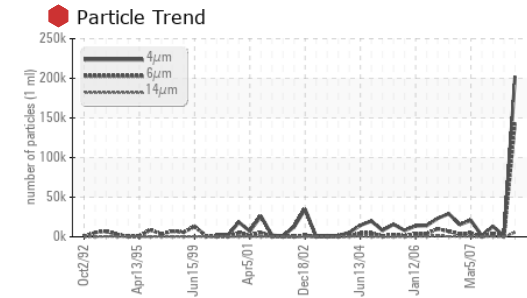
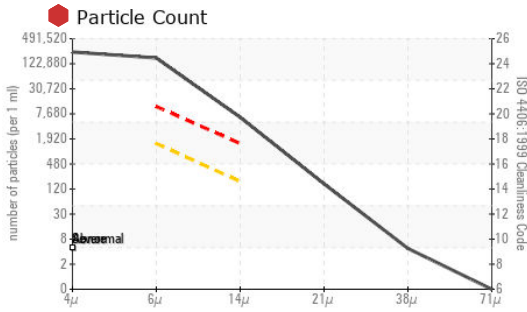
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<1	4	5
Sodium	ppm	ASTM D5185(m)	<1	1	<1
Potassium	ppm	ASTM D5185(m) >20	0	0	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		202248	937	13191
Particles >6µm	ASTM D7647	>1300	● 145727	178	▲ 3941
Particles >14µm	ASTM D7647	>160	● 5552	20	▲ 388
Particles >21µm	ASTM D7647	>40	▲ 141	6	126
Particles >38µm	ASTM D7647	>10	4	1	10
Particles >71µm	ASTM D7647	>3	0	0	1
Oil Cleanliness	ISO 4406 (c)	>--/17/14	● 25/24/20	17/15/11	▲ 21/19/16

OIL ANALYSIS REPORT

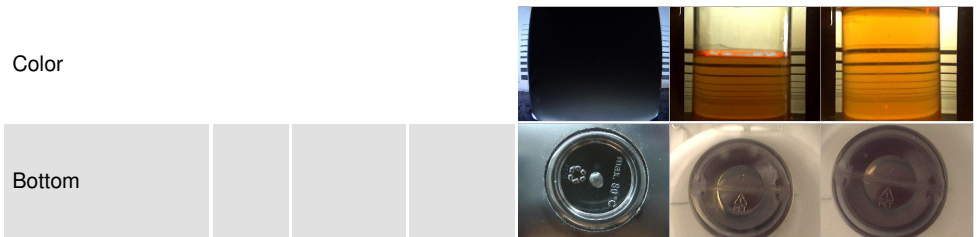


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	0.40	0.198	0.34

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.8	65.9	46.3	47.9
Visc @ 100°C	cSt	ASTM D7279(m)	8.7	9	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	111	---	---

SAMPLE IMAGES



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0069857 **Received** : 08 Nov 2023
Lab Number : **02595017** **Diagnosed** : 10 Nov 2023
Unique Number : 5672096 **Diagnostician** : Bill Quesnel
Test Package : IND 2 (Additional Tests: KV100, PQ, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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