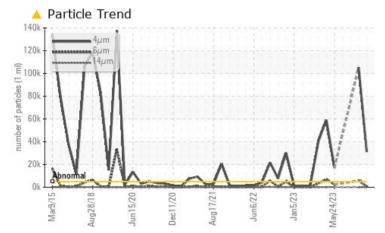
PROBLEM SUMMARY



Area TEAM 3 Machine Id 166125

Component Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (3900 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status		ABNORMAL	SEVERE	NORMAL			
Particles >4µm	ASTM D7647 >500	00 🔺 31217	105211				
Oil Cleanliness	ISO 4406 (c) >19/	17/14 🔺 22/17/12	• 24/20/12				

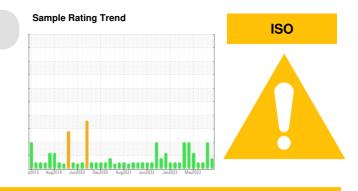
Customer Id: CANDRY Sample No.: PC0069913 Lab Number: 02595203 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



27 Sep 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



08 Aug 2023 Diag: Wes Davis



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of

any contamination in the oil. The condition of the oil is acceptable for the time in service.



19 Jul 2023 Diag: Wes Davis





Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.







OIL ANALYSIS REPORT



Hydraulic System

PETRO CANADA HYDREX AW 46 (3900 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

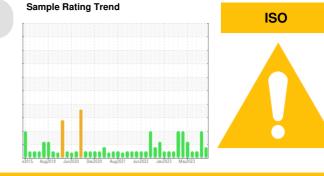
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



Sample Number Client Info PC0069913 PC006980 PC0074812 Sample Date Client Info 0	SAMPLE INFORM		method	limit/base	current	history1	history2	
Sample Date Client Info 05 Oct 2023 27 Sep 2023 08 Aug 2023 Machine Age mths Client Info 0 0 0 Oil Age mths Client Info 0 0 0 Oil Changed Client Info 0 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status method limit/base current history1 history2 Iron ppm ASTM D518(m) >20 c1 <1				IIIIII Dase				
Machine Age mths Client Info 0 0 0 Oil Age mths Client Info N/A N/A N/A Sample Status Client Info N/A N/A N/A N/A WEAR METALS method Limit/base current history1 history2 Iron ppm ASTM 05185(m) >20 <1								
Oil Age mths Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A N/A Sample Status Image Image Current Nator N/A WEAR METALS method Image current history1 history2 Iron ppm ASTM D5185(m) >20 <1							0	
Oil ChangedClient InfoN/AN/AN/AN/ASample StatusImage StatusImage StatusSEVERENORMALWEAR METALSmethodlimit/basecurrenthistory1history2IronppmASTN D5180m>20<1	J				-			
Sample Status method Imit/base current history1 history2 Iron ppm ASTM D5185(m) >20 <1	-	mths						
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >20 <1	-		Client Info					
Iron ppm ASTM D5185(m) >20 <1 <1 <1 Chromium ppm ASTM D5185(m) >20 0 0 0 Nickel ppm ASTM D5185(m) >20 <1	Sample Status				ABNORMAL	SEVERE	NORMAL	
Chromium ppm ASTM D5185(m) >20 0 0 0 Nickel ppm ASTM D5185(m) >20 <1	WEAR METALS		method	limit/base	current	history1	history2	
Nickel ppm ASTM D5155(m) >20 <1 <1 0 Titanium ppm ASTM D5155(m) <1	Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1	
Titanium ppm ASTM D5185(m) 0 0 0 Silver ppm ASTM D5185(m) <1	Chromium	ppm	ASTM D5185(m)	>20	0	0	0	
Silver ppm ASTM D5185(m) <1 0 0 Aluminum ppm ASTM D5185(m) >20 0 0 <1	Nickel	ppm	ASTM D5185(m)	>20	<1	<1	0	
Aluminum ppm ASTM D585(m) >20 0 0 <1 Lead ppm ASTM D585(m) >20 <1	Titanium	ppm	ASTM D5185(m)		0	0	0	
Lead ppm ASTM D5/85(m) >20 <1 0 0 Copper ppm ASTM D5/85(m) >20 1 1 1 Tin ppm ASTM D5/85(m) >20 0 0 0 Antimony ppm ASTM D5/85(m) 0 0 0 0 Vanadium ppm ASTM D5/85(m) 0 0 0 0 Cadmium ppm ASTM D5/85(m) 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5/85(m) 0 0 0 0 Molybdenum ppm ASTM D5/85(m) 0 0 0 0 Maganese ppm ASTM D5/85(m) 0 0 0 25 346 Zinc ppm ASTM D5/85(m) 330 324 325 343 Sulfur ppm ASTM D5/85(m) 36 0	Silver	ppm	ASTM D5185(m)		<1	0	0	
Lead ppm ASTM D5/85(m) >20 <1 0 0 Copper ppm ASTM D5/85(m) >20 1 1 1 Tin ppm ASTM D5/85(m) >20 0 0 0 Antimony ppm ASTM D5/85(m) 0 0 0 0 Vanadium ppm ASTM D5/85(m) 0 0 0 0 Cadmium ppm ASTM D5/85(m) 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5/85(m) 0 0 0 0 Molybdenum ppm ASTM D5/85(m) 0 0 0 0 Maganese ppm ASTM D5/85(m) 0 0 0 25 346 Zinc ppm ASTM D5/85(m) 330 324 325 343 Sulfur ppm ASTM D5/85(m) 36 0			ASTM D5185(m)	>20	0	0	<1	
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Manganese ppm ASTM D5185(m) 0 <td>Barium</td> <td>ppm</td> <td>ASTM D5185(m)</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td>	Barium	ppm	ASTM D5185(m)	0	0	0	0	
Magnesium ppm ASTM D5185(m) 0 0 0 0 <1 Calcium ppm ASTM D5185(m) 50 13 13 13 13 Phosphorus ppm ASTM D5185(m) 330 324 325 346 Zinc ppm ASTM D5185(m) 430 280 290 288 Sulfur ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 898 825 843 Silicon ppm ASTM D5185(m) < <td><1</td> <1	<1	Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Calcium ppm ASTM D5185(m) 50 13 13 13 Phosphorus ppm ASTM D5185(m) 330 324 325 346 Zinc ppm ASTM D5185(m) 430 280 290 288 Sulfur ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 <1	Manganese	ppm	ASTM D5185(m)	0	0	0	0	
Phosphorus ppm ASTM D5185(m) 330 324 325 346 Zinc ppm ASTM D5185(m) 430 280 290 288 Sulfur ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 898 825 843 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1	Magnesium	ppm	ASTM D5185(m)	0	0	0	<1	
Zinc ppm ASTM D5185(m) 430 280 290 288 Sulfur ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) <1	Calcium	ppm	ASTM D5185(m)	50	13	13	13	
Sulfur ppm ASTM D5185(m) 760 898 825 843 Lithium ppm ASTM D5185(m) 760 898 825 843 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1 <1 0 Sodium ppm ASTM D5185(m) >15 <1 <1 0 Sodium ppm ASTM D5185(m) >20 0 <1 <1 0 Potassium ppm ASTM D5185(m) >20 0 0 0 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 A 31217 105211 Particles >6µm ASTM D7647 >1300 811 5634 Particles >14µm ASTM D7647 >40 6 11 Particles >38µm ASTM D7647 >1	Phosphorus	ppm	ASTM D5185(m)	330	324	325	346	
Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1	Zinc	ppm	ASTM D5185(m)	430	280	290	288	
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1	Sulfur	ppm	ASTM D5185(m)	760	898	825	843	
Silicon ppm ASTM D5185(m) >15 <1 <1 0 Sodium ppm ASTM D5185(m) 0 <1	Lithium	ppm	ASTM D5185(m)		<1	<1	<1	
Sodium ppm ASTM D5185(m) 0 <1 <1 Potassium ppm ASTM D5185(m) >20 0 0 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 A 31217 105211 Particles >6µm ASTM D7647 >1300 811 A 5634 Particles >14µm ASTM D7647 >160 33 37 Particles >21µm ASTM D7647 >40 6 11 Particles >38µm ASTM D7647 >10 1 1 Particles >71µm ASTM D7647 >3 1 0	CONTAMINANT	S	method	limit/base	current	history1	history2	
Sodium ppm ASTM D5185(m) 0 <1 <1 Potassium ppm ASTM D5185(m) >20 0 0 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 A 31217 105211 Particles >6µm ASTM D7647 >1300 811 A 5634 Particles >14µm ASTM D7647 >160 33 37 Particles >21µm ASTM D7647 >40 6 11 Particles >38µm ASTM D7647 >10 1 1 Particles >71µm ASTM D7647 >3 1 0	Silicon	ppm	ASTM D5185(m)	>15	<1	<1	0	
Potassium ppm ASTM D5185(m) >20 0 0 0 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 A 31217 105211 Particles >6µm ASTM D7647 >1300 811 5634 Particles >14µm ASTM D7647 >160 33 37 Particles >14µm ASTM D7647 >40 6 11 Particles >21µm ASTM D7647 >10 1 1 Particles >38µm ASTM D7647 >3 1 0								
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 ▲ 31217 105211 Particles >6μm ASTM D7647 >1300 811 ▲ 5634 Particles >14μm ASTM D7647 >160 33 37 Particles >21μm ASTM D7647 >40 6 11 Particles >38μm ASTM D7647 >10 1 1 Particles >71μm ASTM D7647 >3 1 0			. ,	>20				
Particles >4μm ASTM D7647 >5000 ▲ 31217 ● 105211 Particles >6μm ASTM D7647 >1300 811 ▲ 5634 Particles >14μm ASTM D7647 >160 33 37 Particles >14μm ASTM D7647 >40 6 11 Particles >21μm ASTM D7647 >10 1 1 Particles >38μm ASTM D7647 >10 1 0 Particles >71μm ASTM D7647 >3 1 0			method	limit/base	current	history1	history2	
Particles >6μm ASTM D7647 >1300 811 5634 Particles >14μm ASTM D7647 >160 33 37 Particles >21μm ASTM D7647 >40 6 11 Particles >21μm ASTM D7647 >10 1 1 Particles >38μm ASTM D7647 >10 1 0 Particles >71μm ASTM D7647 >3 1 0								
Particles >14μm ASTM D7647 >160 33 37 Particles >21μm ASTM D7647 >40 6 11 Particles >38μm ASTM D7647 >10 1 1 Particles >71μm ASTM D7647 >3 1 0						*		
Particles >21μm ASTM D7647 >40 6 11 Particles >38μm ASTM D7647 >10 1 1 Particles >71μm ASTM D7647 >3 1 0								
Particles >38μm ASTM D7647 >10 1 Particles >71μm ASTM D7647 >3 1 0								
Particles >71μm ASTM D7647 >3 1 0								
UII Cleanliness ISO 4406 (c) >19/1 //14 A 22/17/12 24/20/12								
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>	24/20/12		

FLUID DEGRADATION method Acid Number (AN)

Report Id: CANDRY [WCAMIS] 02595203 (Generated: 11/09/2023 15:21:47) Rev: 1

mg KOH/g ASTM D974* 0.70

limit/base

0.37 0.34 Contact/Location: Adebukola Adekanye - CANDRY

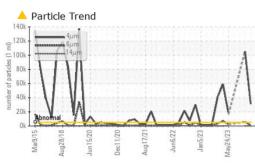
current

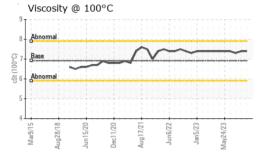
history1

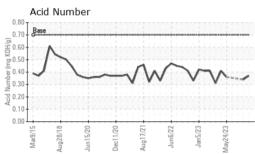
history2



OIL ANALYSIS REPORT







Abnorma

100°C)

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Mar9/15

54 52

50

(0.06) 46 44

42

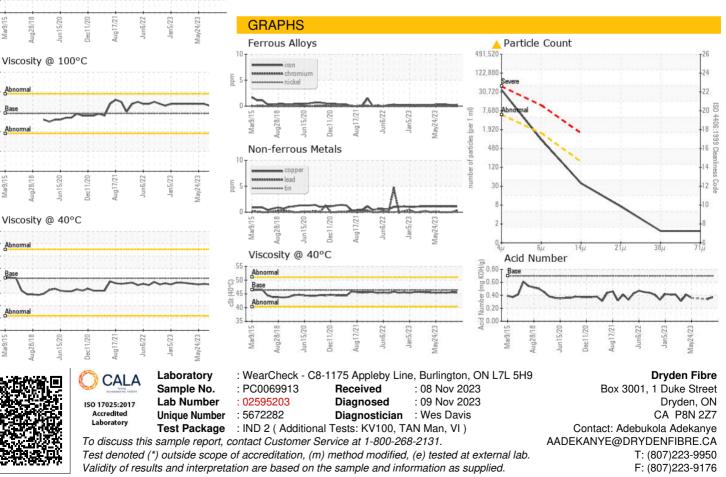
38

Abr 40

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	VLITE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	45.5	45.6	45.4
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	7.4	7.4	7.3
Viscosity Index (VI)	Scale	ASTM D2270*	104	126	125	122
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color						
·				International Contractor in the second data and the second	the second se	In a second s



Bottom



Report Id: CANDRY [WCAMIS] 02595203 (Generated: 11/09/2023 15:21:47) Rev: 1