

# **OIL ANALYSIS REPORT**

Sample Rating Trend





PETRO CANADA TURBOFLO XL32 (--- GAL)

### DIAGNOSIS

#### Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as PETRO CANADA TURBOFLO XL32, however, a fluid match indicates that this fluid is ISO 32 R&O Hydraulic Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

## Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

-)				Oct2023			
SAMPLE INFOF	RMATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PC0076257			
Sample Date		Client Info		11 Oct 2023			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				NORMAL			
WEAR META	_S	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	0			
Chromium	ppm	ASTM D5185(m)	>10	0			
Nickel	ppm	ASTM D5185(m)	>10	<1			
Titanium	ppm	ASTM D5185(m)		0			
Silver	ppm	ASTM D5185(m)		<1			
Aluminum	ppm	ASTM D5185(m)	>10	0			
Lead	ppm	ASTM D5185(m)	>20	0			
Copper	ppm	ASTM D5185(m)	>20	<1			
Tin	ppm	ASTM D5185(m)	>10	0			
Antimony	ppm	ASTM D5185(m)		0			
Vanadium	ppm	ASTM D5185(m)		0			
Beryllium	ppm	ASTM D5185(m)		0			
Cadmium	ppm	ASTM D5185(m)		0			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	<1			
Barium	ppm	ASTM D5185(m)	0	<1			
Molybdenum	ppm	ASTM D5185(m)	0	0			
Manganese	ppm	ASTM D5185(m)	0	0			
Magnesium	ppm	ASTM D5185(m)	0	0			
Calcium	ppm	ASTM D5185(m)	0	<1			
Phosphorus	ppm	ASTM D5185(m)	5	82			
Zinc	ppm	ASTM D5185(m)	0	2			
Sulfur	ppm	ASTM D5185(m)	750	292			
Lithium	ppm	ASTM D5185(m)		<1			
CONTAMINA	NTS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	1			
Sodium	ppm	ASTM D5185(m)		<1			
Potassium	ppm	ASTM D5185(m)	>20	0			
Water	%	ASTM D6304*	>0.05	0.002			
ppm Water	ppm	ASTM D6304*	>500	17			
FLUID CLEAN	ILINESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>5000	1513			
Particles >6µm		ASTM D7647	>1300	417			
Particles >14µm		ASTM D7647	>160	30			
Particles >21µm		ASTM D7647		5			
Particles >38µm		ASTM D7647	>10	0			
Particles >71µm		ASTM D7647	>3	0			
		100 4400 4 3	10/1=// /	10/10/10			

**Oil Cleanliness** 

18/16/12

ISO 4406 (c) >19/17/14



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12000	Water (KF)	FLUID DEGRA	DATION	method	limit/base	current	history1	history2
10000	g. g	Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	0.12		
(mdd) cooo		VISUAL		method	limit/base	current	history1	history2
6000 Mater (1		White Metal	scalar	Visual*	NONE	NONE		
2000		Yellow Metal	scalar	Visual*	NONE	NONE		
0	Abnormal	Precipitate	scalar	Visual*	NONE	NONE		
	0ct11/23 0ct11/23	Silt	scalar	Visual*	NONE	NONE		
7.5	0000		scalar	Visual*	NONE	NONE		
	Viscosity @ 100°C	Sand/Dirt	scalar	Visual*	NONE	NONE		
		Appearance	scalar	Visual*	NORML	NORML		
6.5	Abnormal	Odor Emulsified Water	scalar scalar	Visual* Visual*	NORML >0.05	NORML		
(0.001) 5.5	Base	Free Water	scalar	Visual*	>0.05	NEG		
01) 5.5 75 5	- Abnormal				line it //e e e e			
4.5	<b>D</b>	FLUID PROPE		method	limit/base	current	history1	history2
4		Visc @ 40°C	cSt	ASTM D7279(m)	33.86	31.7		
0.0	0ct11/23 0ct11/23	Visc @ 100°C	cSt	ASTM D7279(m)	5.60	5.6		
	0 Octi	Viscosity Index (VI)	Scale	ASTM D2270*	101	115		
	Particle Trend	SAMPLE IMAG	GES	method	limit/base	current	history1	history2
of particles (1 ml) 45 x 37 x 32	4μm 	Color					no image	no image
ag 2k Jag 2k 1k 0k	0et11/23	Bottom					no image	no image
		GRAPHS						
	Additives	Ferrous Alloys			491,520	Particle Count		+26
140 120	calcium	iron			122,880			-24
100	RARARAMANNA Phosphorus	E 5			30,720	Severe		-22
und 80		0				Abnormal		
00		0ct11/23			0ct11/23 0ct11/23 1,920 480 480	[		-20 4406:1999 Clear -18 10 Lear -16 Lear
40 20		○ Non-ferrous Metal	le.		0 )) 1.620 Sapple 480			1999 0
0		- 10 T	15				•	14
	0ct11/23 0ct11/23	E r			nbe		<hr/>	+12 Code
	0 0	E. 5 -			2 30			
	Viscosity @ 40°C				23	1		
40		0ct11/23			0ct11/23	Ī		
38	Abnormal G-	Viscosity @ 40°C			-	ہوں۔ Acid Number	14μ 21μ	38µ 71µ
(0°04) (0°04) (0°04)	Base	40 Abnormal			(B/H0.15 H0.10			
55 32		(0.0 35 - Base Abnormal 30 - Abnormal			ຍື້ 0.10			
30	Abnormal	중 30 - <b>Public III a</b>			g 0.05	- Base		
28		25			Acid Number	23		23
	0ct11/23	0ct11/23			0ct11/23 Ac	0ct11/23		0ct11/23
	► Laboratory La	: 02598415 : 5683495 : IND 2 ( Additional T contact Customer Serv of accreditation, (m) m	Received Diagnost Diagnost ests: KF, ice at 1-8 pethod mo	l : 23   ed : 24   ician : Kev KV100, VI ) 00-268-213 ; odified, (e) te	Nov 2023 Nov 2023 rin Marson 1. sted at extern	S nal lab.	Contact: De dbadcock T: (	