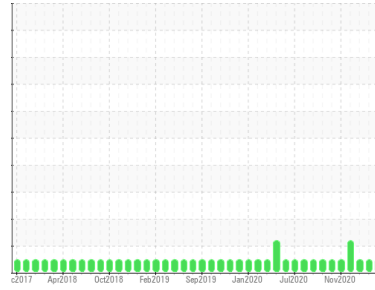


Area
Aft Machinery Space
Machine Id
Compressor Service Air (B) - Crank Case (S/N Sample Tag KA-63201B-S1)
Component
Centrifugal Compressor
Fluid
PETRO CANADA TURBOFLO XL32 (189 LTR)



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

| | | | | |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | PC | PC0011827 | PC |
| Sample Date | Client Info | 02 Nov 2023 | 06 Sep 2023 | 12 Mar 2023 |
| Machine Age | hrs | Client Info | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | NORMAL | NORMAL | NORMAL |

WEAR METALS method limit/base current history1 history2

| | | | | | |
|-----------|-------------|-------------------|--------------|----|----|
| PQ | ASTM D8184* | | 0 | 0 | 0 |
| Iron | ppm | ASTM D5185(m) >50 | <1 | 1 | 2 |
| Chromium | ppm | ASTM D5185(m) >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) >25 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185(m) >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185(m) >50 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) >15 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | 0 |

ADDITIVES method limit/base current history1 history2

| | | | | | |
|------------|-----|-------------------|--------------|-----|-----|
| Boron | ppm | ASTM D5185(m) 0 | <1 | <1 | 0 |
| Barium | ppm | ASTM D5185(m) 0 | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) 0 | 0 | <1 | 0 |
| Calcium | ppm | ASTM D5185(m) 0 | 0 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185(m) 5 | 33 | 37 | 73 |
| Zinc | ppm | ASTM D5185(m) 0 | 1 | 2 | 1 |
| Sulfur | ppm | ASTM D5185(m) 750 | 649 | 661 | 753 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

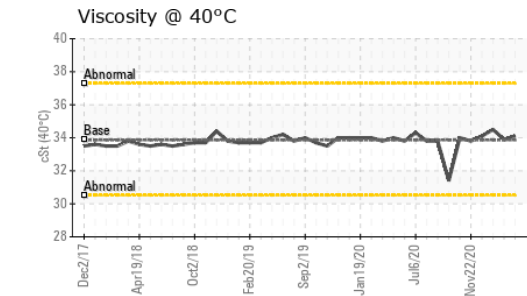
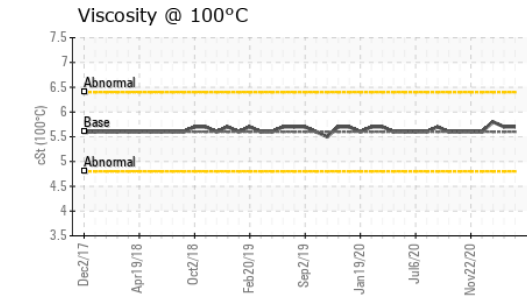
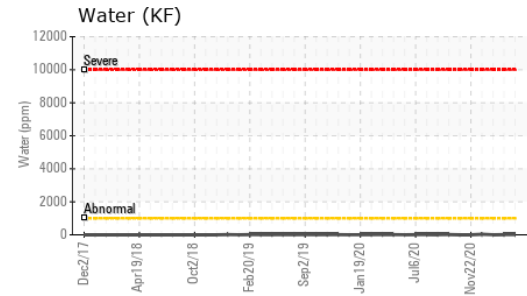
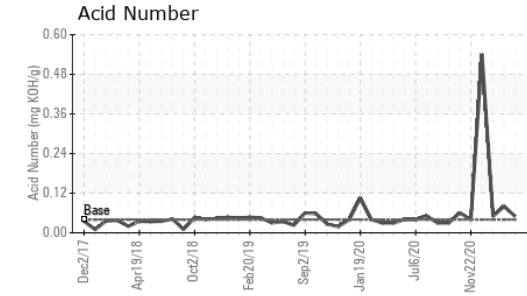
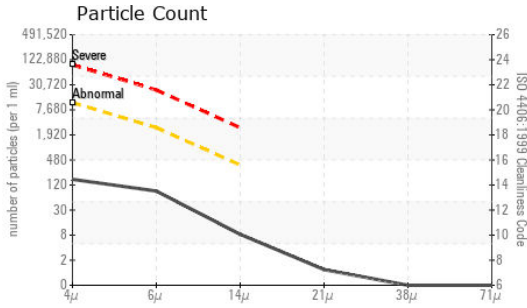
CONTAMINANTS method limit/base current history1 history2

| | | | | | |
|-----------|-----|-------------------|--------------|-------|------|
| Silicon | ppm | ASTM D5185(m) >25 | 0 | 1 | <1 |
| Sodium | ppm | ASTM D5185(m) | <1 | 0 | <1 |
| Potassium | ppm | ASTM D5185(m) >20 | 0 | 0 | 0 |
| Water | % | ASTM D6304* >0.1 | 0.001 | 0.001 | 0.00 |
| ppm Water | ppm | ASTM D6304* >1000 | 5 | 11.0 | 0.00 |

FLUID CLEANLINESS method limit/base current history1 history2

| | | | | | |
|-----------------|--------------|-----------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >10000 | 145 | 352 | 246 |
| Particles >6µm | ASTM D7647 | >2500 | 76 | 102 | 91 |
| Particles >14µm | ASTM D7647 | >320 | 7 | 9 | 8 |
| Particles >21µm | ASTM D7647 | >80 | 1 | 2 | 3 |
| Particles >38µm | ASTM D7647 | >20 | 0 | 0 | 1 |
| Particles >71µm | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | 14/13/10 | 16/14/10 | 15/14/10 |

OIL ANALYSIS REPORT

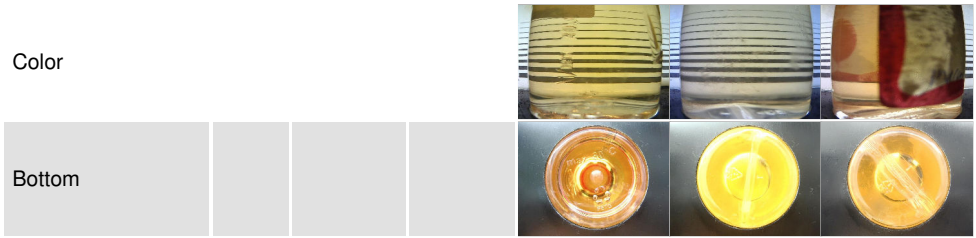


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.04 | 0.05 | 0.08 | 0.05 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|----------------------|-------|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 33.86 | 34.1 | 33.9 | 34.5 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 5.60 | 5.7 | 5.7 | 5.8 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 101 | 106 | 107 | 109 |

SAMPLE IMAGES



Color

Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC
Lab Number : **02599028** **Received** : 27 Nov 2023
Unique Number : 5684108 **Diagnosed** : 28 Nov 2023
Test Package : MAR 2 (Additional Tests: KF, KV100, PQ, PrtCount, TAN Man, VI) **Diagnostician** : Kevin Marson

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 Scotia Centre, 235 Water Strret
 St. John's, NL
 CA A1C 1B6
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 T: (709)778-3575
 F: (709)724-2835

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.