

PROBLEM SUMMARY

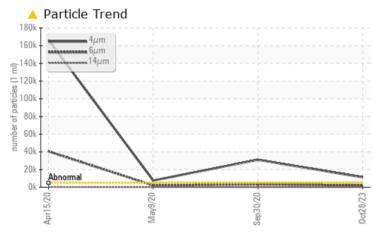
Aft Machinery Space

Thruster Aft Port - Steering Gear Lubrication (S/N Sample Tag CL-06002-S4)

Lube System

PETRO CANADA ENERGOL GR-XP ISO 150 (5000 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

PROBLEMATIC TEST RESULTS									
Sample Status		ABNORMAL	ABNORMAL	ATTENTION					
Particles >4µm	ASTM D7647 >5000	🔺 11194	A 31082	A 7630					
Particles >6µm	ASTM D7647 >1300	<u> </u>	A 3352	2 089					
Oil Cleanliness	ISO 4406 (c) >19/17/	14 🔺 21/18/13	<u> </u>	2 0/18/15					

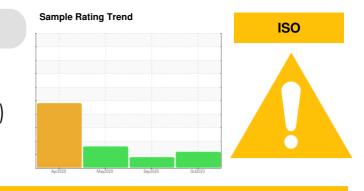
Customer Id: TERHAM Sample No.: PC0052824 Lab Number: 02599124 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Contact Required			?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert			?	NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

HISTORICAL DIAGNOSIS



30 Sep 2020 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.Component wear rates appear to be normal (unconfirmed). Particles >4µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



09 May 2020 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.An increase in the iron level is noted. All other component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).





15 Apr 2020 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use. Light concentration of visible metal present. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >6µm are severely high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).





OIL ANALYSIS REPORT

Aft Machinery Space

Thruster Aft Port - Steering Gear Lubrication (S/N Sample Tag CL-06002-S4)

Lube System

PETRO CANADA ENERGOL GR-XP ISO 150 (5000 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

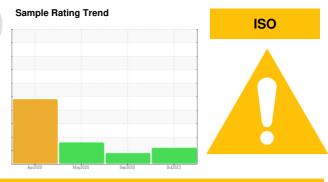
Component wear rates appear to be normal (unconfirmed).

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0052824	PC	PC
Sample Date		Client Info		28 Oct 2023	30 Sep 2020	09 May 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ATTENTION
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		10	0	20
Iron	ppm	ASTM D5185(m)	>20	5	9	43
Chromium	ppm	ASTM D5185(m)	>10	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	2
Lead	ppm	ASTM D5185(m)	>20	<1	0	0
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		7	3	1
Barium	ppm	ASTM D5185(m)		0	<1	<1
Molybdenum	ppm	ASTM D5185(m)		0	<1	<1
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		0	<1	<1
Calcium	ppm	ASTM D5185(m)		<1	<1	3
Phosphorus	ppm	ASTM D5185(m)		152	296	287
Zinc	ppm	ASTM D5185(m)		33	16	15
Sulfur	ppm	ASTM D5185(m)		10389	10060	9277
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2	2	2
Sodium	ppm	ASTM D5185(m)		1	0	0
Potassium	ppm	ASTM D5185(m)	>20	0	0	<1



OIL ANALYSIS REPORT

FLUID CLEANLINESS method

Particles >4µm

Particles >6um

Particles >14um

Particles >21µm

Particles >38µm

Particles >71um

Oil Cleanliness

Acid Number (AN)

VISUAL

White Metal

Yellow Metal

Precipitate

Silt

Debris

Odor

Sand/Dirt

Appearance

Free Water

Visc @ 40°C

Visc @ 100°C

Viscosity Index (VI)

Emulsified Water

FLUID PROPERTIES

FLUID DEGRADATION

limit/base

>5000

>1300

>160

>10

>3

0.9

>19/17/14

limit/base

limit/base

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

limit/base

>0.05

149

14.5

ASTM D7647

ASTM D7647

ASTM D7647

ASTM D7647

ASTM D7647

ISO 4406 (c)

method

ASTM D974*

method

Visual*

Visual*

Visual*

Visual*

Visual*

Visual*

Visual*

Visual*

Visual*

method

ASTM D7279(m)

ASTM D7279(m)

ASTM D2270'

scalar Visual*

mg KOH/g

scalar

scalar

scalar

scalar

scalar

scalar

scalar

scalar

scalar

cSt

cSt

Scale

ASTM D7647 >40

current

11194

2124

61

13

4

3

21/18/13

0.46

NONE

NONE

NONE

NONE

VLITE

NONE

NORML

NORML

current

NEG

NEG

146

14.3

95

current

current

history1

A 31082

3352

107

28

2

0

0.51

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

history1

history

NEG

NEG

146

14.3

95

22/19/14

historv1

history1

history2

A 7630

194

70

2

0

20/18/15

0.43

NONE

NONE

NONE

NONE

VLITE

NONE

NORML

NEG

NEG

142

13.9

93

NORML

history2

history2

history2

2089

