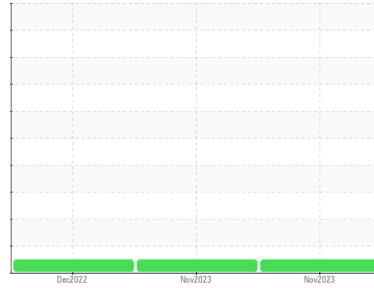


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**DJ3025**

Component  
**Compressor**

Fluid  
**PETRO CANADA REFLO 68A AMMONIA OIL (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PC0052455</b>	PC0052464	PC0052627
Sample Date	Client Info		<b>18 Nov 2023</b>	12 Nov 2023	11 Dec 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m) >50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185(m) >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0
Aluminum	ppm	ASTM D5185(m) >25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m) >25	<b>0</b>	<1	0
Copper	ppm	ASTM D5185(m) >50	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m) 0	<b>1</b>	1	0
Phosphorus	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Zinc	ppm	ASTM D5185(m) 0	<b>1</b>	<1	<1
Sulfur	ppm	ASTM D5185(m) 0	<b>5</b>	4	23
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

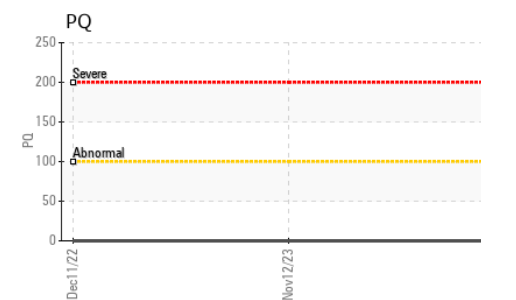
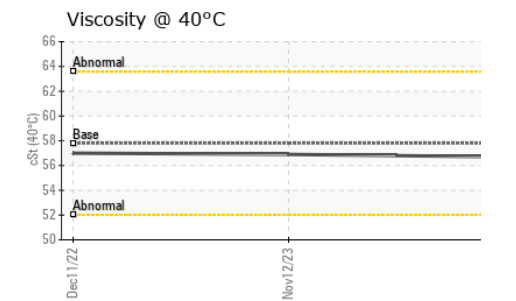
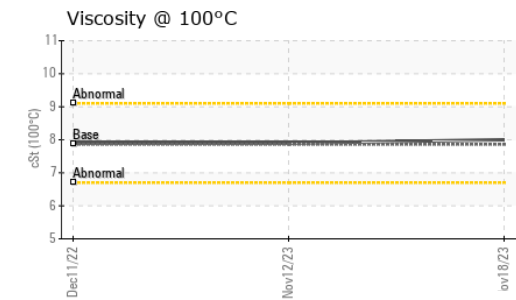
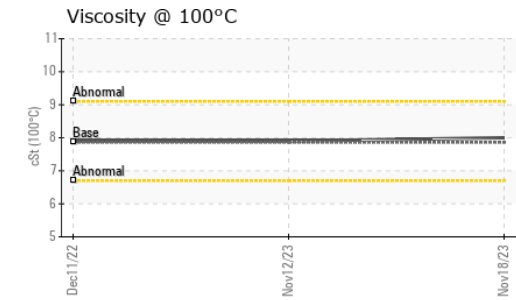
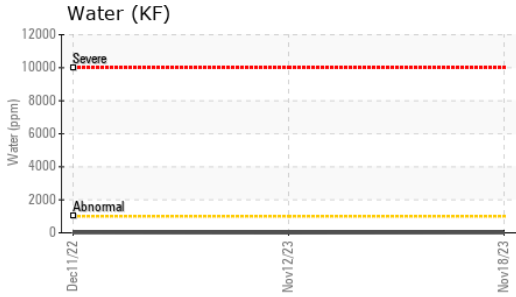
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	<b>6</b>	6	4
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	0	<1
Water	%	ASTM D6304* >0.1	<b>0.001</b>	0.001	0.001
ppm Water	ppm	ASTM D6304* >1000	<b>8</b>	3	11.7

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.05	<b>0.03</b>	0.04	0.01

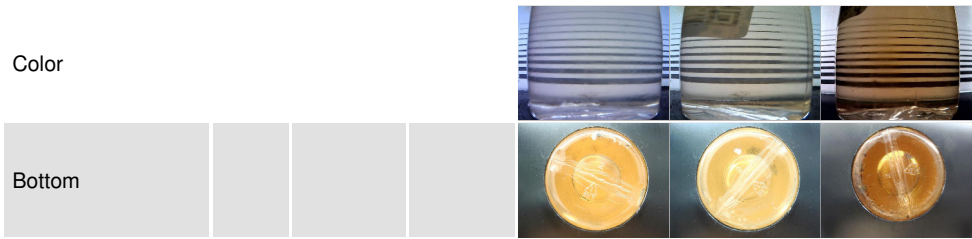
# OIL ANALYSIS REPORT



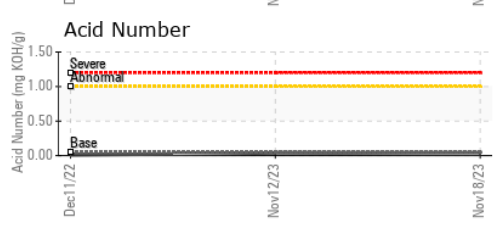
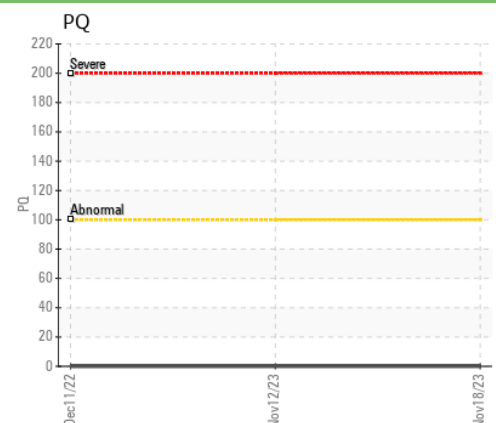
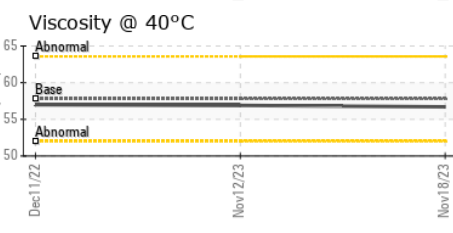
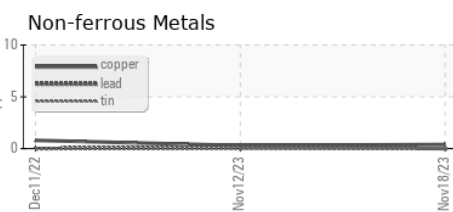
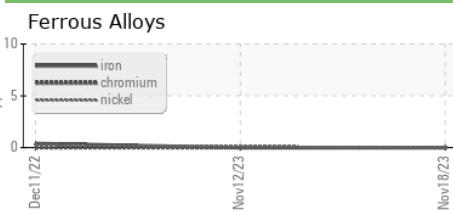
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	57.8	56.9	57.0
Visc @ 100°C	cSt	ASTM D7279(m)	7.86	7.9	7.9
Viscosity Index (VI)	Scale	ASTM D2270*	101	104	103

## SAMPLE IMAGES



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0052455 **Received** : 28 Nov 2023  
**Lab Number** : 02599437 **Diagnosed** : 29 Nov 2023  
**Unique Number** : 5684517 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, TAN Man, VI )

**Labatt - St. John's Brewery**  
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 CA A1E 2V8  
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 T: (709)570-7152  
 F: (709)570-7160

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.