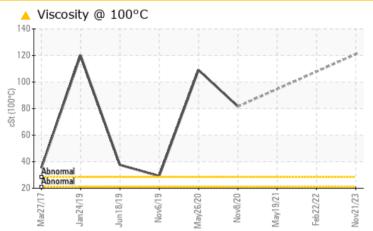


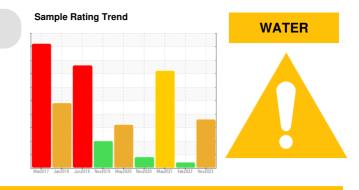
PROBLEM SUMMARY

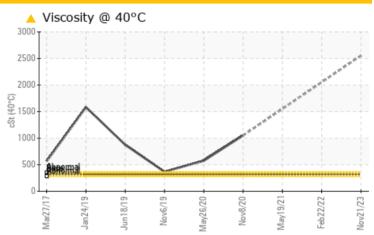
WASHER SPRAY RACK ELEPHANT EAR

Gearbox Fluid EP 320 (--- GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: LABSTJ Sample No.: PC0081250 Lab Number: 02599537 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	SEVERE	
Lithium	ppm	ASTM D5185(m)		<u> </u>	<u> </u>	210	
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	.5%	.2%	<u> </u>	
Free Water	scalar	Visual*		 1%	NEG	NEG	
Visc @ 40°C	cSt	ASTM D7279(m)	320	🔺 2554			
Visc @ 100°C	cSt	ASTM D7279(m)		 121			

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.		
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Water Access			?	We advise that you check for the source of water entry.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

HISTORICAL DIAGNOSIS



22 Feb 2022 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please note that the oil was too thick to perform some of the normal laboratory tests.All component wear rates are normal. Lithium (Li) level abnormal at 90ppm., indicates possible grease contamination. The water content is negligible. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.



19 May 2021 Diag: Kevin Marson



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. Please note that the oil was too thick to perform some of the normal laboratory tests. Iron and antimony ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. Lithium (Li) level severe 210 ppm., indicates possible grease contamination. There is a high concentration of water present in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

08 Nov 2020 Diag: Kevin Marson

VISCOSITY



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Lithium (Li) level abnormal at 53ppm., indicates possible grease contamination. Viscosity of sample indicates oil is within ISO 1000 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.







OIL ANALYSIS REPORT

Machine Id WASHER SPRAY RACK ELEPHANT EAR

Gearbox Fluid EP 320 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

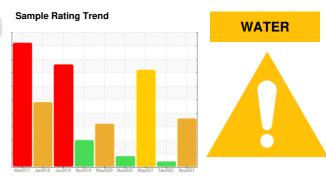
All component wear rates are normal.

Contamination

Lithium (Li) level abnormal at 58ppm., indicates possible grease contamination. Free water present.

Fluid Condition

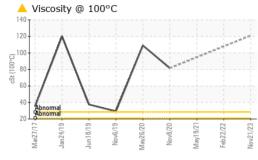
Viscosity of sample indicates oil is within ISO 2200 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

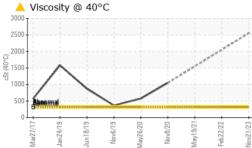


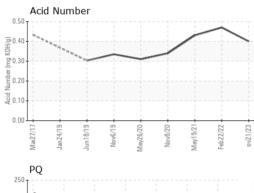
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081250	PC0016411	PC0035673
Sample Date		Client Info		21 Nov 2023	22 Feb 2022	19 May 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		85	73	111
Iron	ppm	ASTM D5185(m)	>200	44	40	A 374
Chromium	ppm	ASTM D5185(m)	>15	0	0	2
Nickel	ppm	ASTM D5185(m)	>15	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		<1	<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	1
Lead	ppm	ASTM D5185(m)	>100	0	0	<1
Copper	ppm	ASTM D5185(m)	>200	<1	20	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	🔺 25
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		9	3	<1
Barium	ppm	ASTM D5185(m)		<1	0	1
Molybdenum	ppm	ASTM D5185(m)		0	0	6 1
Manganese	ppm	ASTM D5185(m)		0	0	5
Magnesium	ppm	ASTM D5185(m)		<1	0	11
Calcium	ppm	ASTM D5185(m)		16	20	1 10
Phosphorus	ppm	ASTM D5185(m)		235	260	<mark>▲</mark> 90
Zinc	ppm	ASTM D5185(m)		13	1	154
Sulfur	ppm	ASTM D5185(m)		12034	8810	▲ 751
Lithium	ppm	ASTM D5185(m)		<mark>/</mark> 58	▲ 90	210
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	10	<1	4
Sodium	ppm	ASTM D5185(m)		5	<1	48
Potassium	ppm	ASTM D5185(m)	>20	2	<1	3
FLUID DEGRA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.40	0.47	0.43

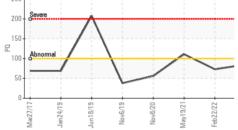


OIL ANALYSIS REPORT



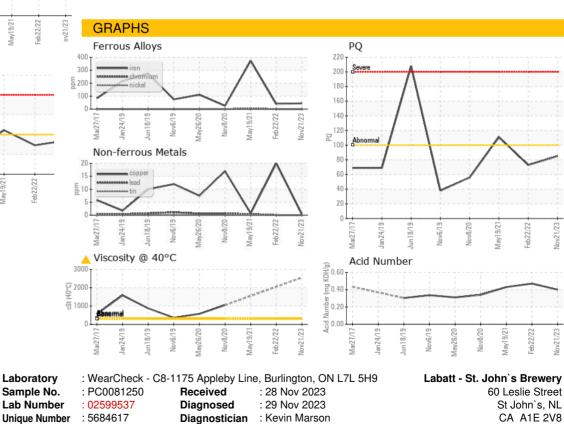






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	LIGHT
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<u> </u>	.2%	1 %
Free Water	scalar	Visual*		<u> </u>	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	A 2554		
Visc @ 100°C	cSt	ASTM D7279(m)		<u> </u>		
Viscosity Index (VI)	Scale	ASTM D2270*		129		
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color						

Bottom





CALA

ISO 17025:2017

Laboratory

Sample No.

Contact/Location: Rod Penney - LABSTJ

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