

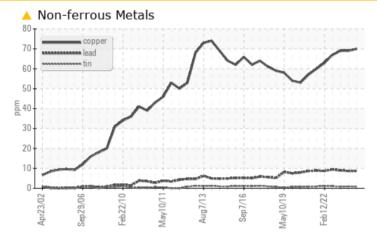
PROBLEM SUMMARY

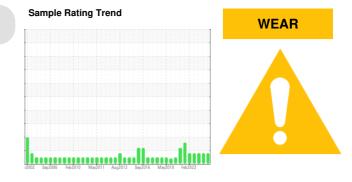
PRESS #6 (S/N MP-44659)

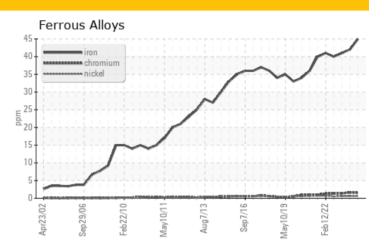
Hydraulic System

PETRO CANADA HYDREX AW 68 (2300 GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ATTENTION
Copper	ppm	ASTM D5185(m)	>20	<u> </u>	6 9	6 9

Customer Id: EXTWOO Sample No.: PC0062186 Lab Number: 02600533 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDE	D ACTIONS			
Action	Status	Date	Done By	Description
Contact Required			?	Please contact your sampling kits for you
Alert			?	NOTE: We recommend AOM test package includ large industrial compress

representative for information regarding the proper ur service

d using Advanced Oil Monitoring (AOM) kits for this system. The udes advanced level testing to determine the suitability of turbine and ssor oils for continued use.

HISTORICAL DIAGNOSIS



02 Jun 2023 Diag: Kevin Marson

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use. Copper ppm levels are noted. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).



view report





Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use. this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Copper ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).





22 Jun 2022 Diag: Kevin Marson

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.Copper ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).







OIL ANALYSIS REPORT

PRESS #6 (S/N MP-44659)

Hydraulic System Fluid PETRO CANADA HYDREX AW 68 (2300 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

🔺 Wear

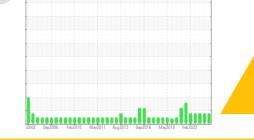
Copper ppm levels are noted. All other component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).



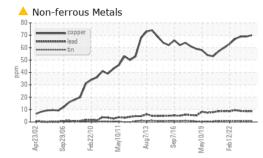
WEAR

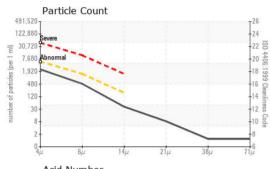
Sample Rating Trend

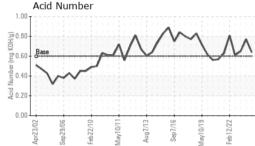
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0062186	PC0076104	PC0062182
Sample Date		Client Info		30 Nov 2023	02 Jun 2023	03 Nov 2022
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTION
CONTAMINATIO	NC	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS	;	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	45	42	41
Chromium	ppm	ASTM D5185(m)	>20	2	2	1
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	8	8	8
	ppm	ASTM D5185(m)	>20	9	9	9
Copper	ppm	ASTM D5185(m)	>20	<u> </u>	6 9	▲ 69
Tin	ppm	ASTM D5185(m)	>20	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	<1	1	1
Magnesium	ppm	ASTM D5185(m)	0	57	58	58
Calcium	ppm	ASTM D5185(m)	50	96	101	103
Phosphorus	ppm	ASTM D5185(m)	330	569	608	607
Zinc	ppm	ASTM D5185(m)	430	531	518	533
Sulfur	ppm	ASTM D5185(m)	760	1830	1860	1922
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3	3	3
	ppm	ASTM D5185(m)		3	3	3
	ppm	ASTM D5185(m)	>20	0	<1	0
		. /				

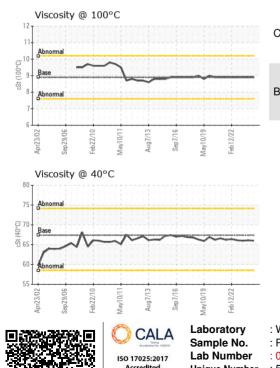


OIL ANALYSIS REPORT



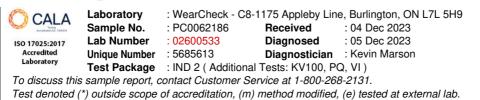






		method	limit/base	ourropt	biotomit	biotory ()
FLUID CLEANL	IINE 33	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2160	2720	1261
Particles >6µm		ASTM D7647	>1300	437	522	221
Particles >14µm		ASTM D7647	>160	35	25	8
Particles >21µm		ASTM D7647	>40	7	7	2
Particles >38µm		ASTM D7647	>10	1	0	0
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/16/12	19/16/12	17/15/10
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.64	0.77	0.65
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	66.0	66.1	66.0
Visc @ 100°C	cSt	ASTM D7279(m)	8.9	8.9	8.9	8.9
Viscosity Index (VI)	Scale	ASTM D2270*	105	108	108	108
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color			=			

Bottom



Validity of results and interpretation are based on the sample and information as supplied.

EXTRUDEX ALUMINIUM 411 CHRISLEA ROAD WOODBRIDGE, ON CA L4L 8N4

Contact: Daljeet Munday

dmunday@extrudex.com

T: (416)745-4444

F: (416)745-0925

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Contact/Location: Daljeet Munday - EXTWOO