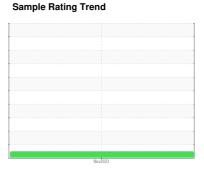


# **OIL ANALYSIS REPORT**



DIESEL ENGINE OIL SAE 15W40 (--- GAL)





## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DIESEL ENGINE OIL SAE 15W40. Please confirm.

#### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the

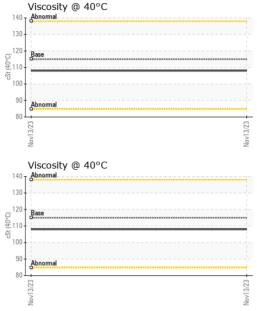
### **Fluid Condition**

The condition of the oil is acceptable for the time in service.

SAE 15W40 ( G	iAL)			Nov2023		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0075014		
Sample Date		Client Info		13 Nov 2023		
Machine Age	hrs	Client Info		3423		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	27		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	<1		
Aluminum	ppm	ASTM D5185(m)	>25	4		
Lead	ppm	ASTM D5185(m)	>40	0		
Copper	ppm	ASTM D5185(m)	>330	3		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	1		
Barium	ppm	ASTM D5185(m)	10	<1		
Molybdenum	ppm	ASTM D5185(m)	100	62		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	450	1022		
Calcium	ppm	ASTM D5185(m)	3000	1099		
Phosphorus	ppm	ASTM D5185(m)	1150	1042		
Zinc	ppm	ASTM D5185(m)		1294		
Sulfur	ppm	ASTM D5185(m)	4250	2599		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	4		
Sodium	ppm	ASTM D5185(m)	>158	4		
Potassium	ppm	ASTM D5185(m)	>20	1		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.3		
Nitration	Abs/cm	ASTM D7624*	>20	12.6		
Sulfation	Abs/.1mm	ASTM D7415*	>30	22.6		



# **OIL ANALYSIS REPORT**



FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	23.0		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
<b>Emulsified Water</b>	scalar	Visual*	>0.2	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	115	108		
Visc @ 100°C	cSt	ASTM D7279(m)	14.4	14.0		
Viscosity Index (VI)	Scale	ASTM D2270*	126	130		
GRAPHS						

GRAPHS		
Iron (ppm)	Lead (ppm)	
Severe	Severe	
Abnormal	Eg. 50 Abnormal	
100		
0 1 222	23 0 23	23
Nov13,23	Nov13/23 Nov13/23	Nov13/23
Aluminum (ppm)	Chromium (ppm)	
60 7	60 7	
40 Abnormal	40 Gevere	
20	a. 20 Abnormal	
0 1		- 23
Nov13/23	Nov13/23 Nov13/23	Nov13/23 ·
Copper (ppm)	Silicon (ppm)	
300   Strictional	80 Severe	
E 200	E 40	
100	Abnormal 20	
□		- 52/
Nov13/23	Nov13/23 Nov13/23	Nov13/23
Viscosity @ 100°C	Soot %	
Abnomal	6.0 Severe	
016 Base Base Abnormal	Abnormal	
8 12 Abnormal	°2.0	
10 10 10 10 10 10 10 10 10 10 10 10 10 1	0.0 1	.23
Nov13/23	Nov13/23 Nov13/23	Nov13/23



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0075014

: 02601099 Unique Number : 5694184

Received

: 06 Dec 2023 Diagnosed : 06 Dec 2023

Diagnostician : Wes Davis **Test Package**: MOB 1 (Additional Tests: KV40, VI, Visual)

**Lakeshore Gold Timmins West** Timmins, ON

Contact: Dale Arseneau darseneau@ca.panamericansilver.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

T: (705)269-4344

CA