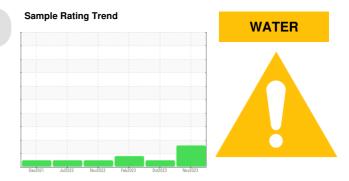


PROBLEM SUMMARY

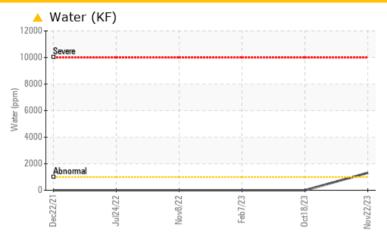
Vessel
Machine Id
KAT 018 (STERNTUBE)

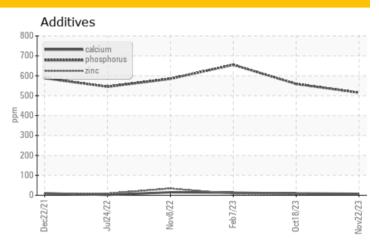
Sterntube

VICKERS HYDROX BIO 220 (150 LTR)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Sample Status				ABNORMAL	NORMAL	ABNORMAL
Water	%	ASTM D6304*	>0.1	△ 0.130		
ppm Water	ppm	ASTM D6304*	>1000	1308		

Customer Id: KATSHESH Sample No.: PC0080315 Lab Number: 02601984 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample			?	We recommend an early resample to monitor this condition.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.
Check Water Access			?	We advise that you check for the source of water entry.
Check Seals			?	Check seals and/or filters for points of contaminant entry.
Filter Fluid			?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

HISTORICAL DIAGNOSIS

18 Oct 2023 Diag: Kevin Marson

NORMAL



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The condition of the oil is acceptable for the time in service.



07 Feb 2023 Diag: Kevin Marson

WEAR



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Titanium ppm levels are abnormal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 220 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



08 Nov 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

Vessel KAT 018 (STERNTUBE)

Sterntube

VICKERS HYDROX BIO 220 (150 LTR)

Sample Rating Trend **WATER**

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate concentration of water present in the oil. Elemental level of calcium (Ca) indicates contamination with brine (salt water).

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080315	PC0018590	PC
Sample Date		Client Info		22 Nov 2023	18 Oct 2023	07 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>15	5	6	13
Chromium	ppm	ASTM D5185(m)	>2	0	0	0
Nickel	ppm	ASTM D5185(m)	>2	<1	0	<1
Titanium	ppm	ASTM D5185(m)	>8	15	16	<u>^</u> 22
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>4	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>15	6	3	2
Copper	ppm	ASTM D5185(m)	>25	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	<1	1	3
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	<1
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		3	2	1
Barium	ppm	ASTM D5185(m)		<1	<1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		3	1	<1
Calcium	ppm	ASTM D5185(m)		7	10	13
Phosphorus	ppm	ASTM D5185(m)		515	559	655
Zinc	ppm	ASTM D5185(m)		5	6	8
Sulfur	ppm	ASTM D5185(m)		1331	1166	1496
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN [*]	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	16	18	21
Sodium	ppm	ASTM D5185(m)		31	33	35
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	1
Water	%	ASTM D6304*	>0.1	<u> </u>		
ppm Water	ppm	ASTM D6304*	>1000	1308		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2

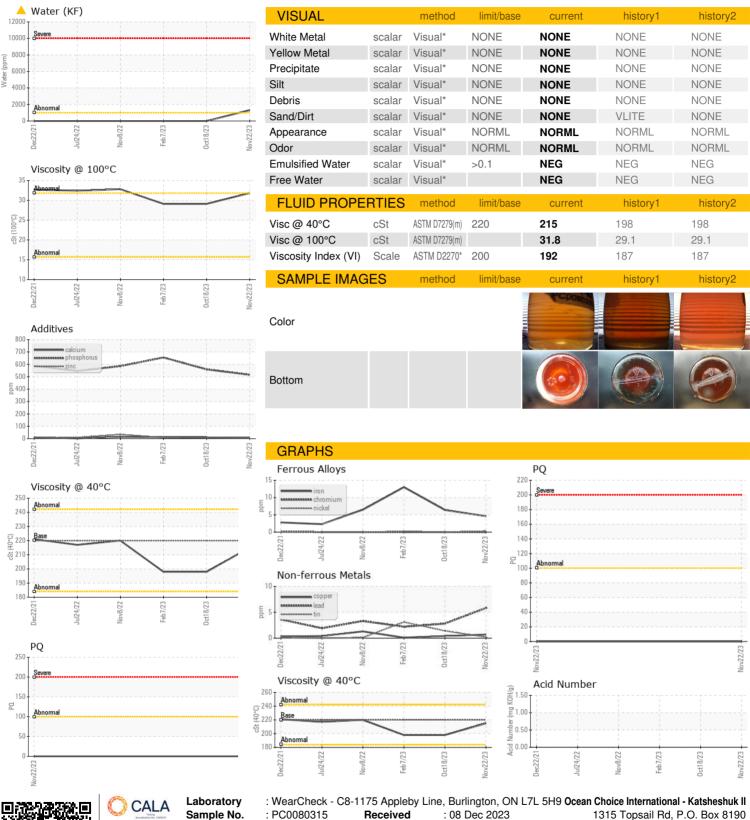
1.39

Acid Number (AN)

mg KOH/g ASTM D974*



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Report Id: KATSHESH [WCAMIS] 02601984 (Generated: 12/11/2023 10:34:56) Rev: 1

Sample No. Lab Number **Unique Number**

: 02601984

: 5695069

: PC0080315

Received Diagnosed

Diagnostician Test Package : IND 2 (Additional Tests: KF, KV100, VI)

: 08 Dec 2023 : 11 Dec 2023 : Kevin Marson

St. John's, NL **CA A1B 3N4** Contact: Chief Engineer

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

katengine@oceanchoice.com T:

F: