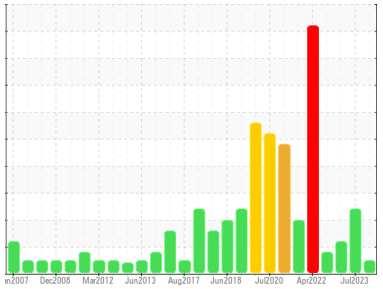
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
1430
Machine Id
1430-5652-4003 - Cu/Ni AERATION TANK 2 AGITATOR
Component
Gearbox
Fluid
PETRO CANADA ENDURATEX SYNTHETIC EP 220 (100 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0070733**	PC0077337	PC0058640
Sample Date		Client Info		**30 Nov 2023**	27 Jul 2023	04 Feb 2023
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

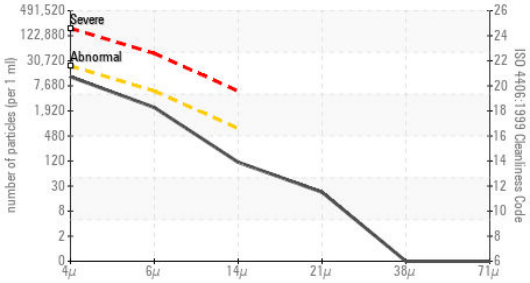
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>200	**14**	15	12
Chromium	ppm	ASTM D5185(m)	>15	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>15	**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**0**	<1	0
Lead	ppm	ASTM D5185(m)	>100	**<1**	0	0
Copper	ppm	ASTM D5185(m)	>200	**1**	<1	0
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	33	**31**	29	30
Barium	ppm	ASTM D5185(m)	5	**<1**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	<1	<1
Magnesium	ppm	ASTM D5185(m)	5	**0**	<1	<1
Calcium	ppm	ASTM D5185(m)	5	**<1**	2	0
Phosphorus	ppm	ASTM D5185(m)	437	**392**	371	425
Zinc	ppm	ASTM D5185(m)	5	**7**	8	7
Sulfur	ppm	ASTM D5185(m)	5000	**4636**	4520	4645
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

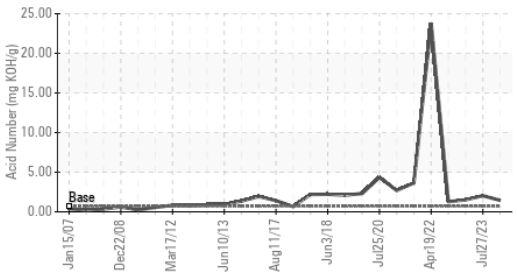
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**1**	3	3
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	<1

OIL ANALYSIS REPORT

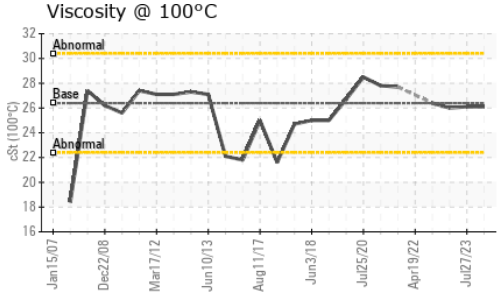
Particle Count



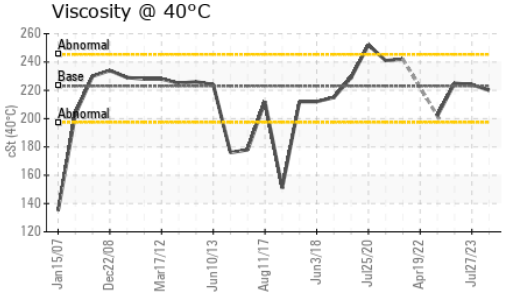
Acid Number



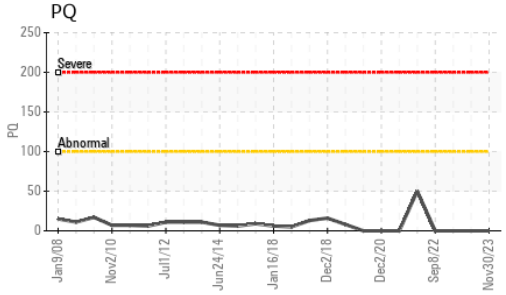
Viscosity @ 100°C



Viscosity @ 40°C



PQ



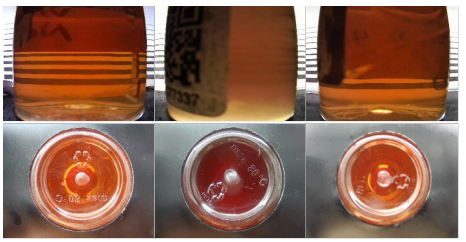
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	**11038**	▲ 46726	▲ 29160
Particles >6µm	ASTM D7647	>5000	**2030**	▲ 10665	▲ 6914
Particles >14µm	ASTM D7647	>640	**99**	475	403
Particles >21µm	ASTM D7647	>160	**19**	74	88
Particles >38µm	ASTM D7647	>40	**0**	1	2
Particles >71µm	ASTM D7647	>10	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	**21/18/14**	▲ 23/21/16	▲ 22/20/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.7	**1.45**	▲ 2.03	1.51

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	223	**220**	224	225
Visc @ 100°C	cSt	ASTM D7279(m)	26.39	**26.1**	26.1	26.0
Viscosity Index (VI)	Scale	ASTM D2270*	151	**151**	148	147

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0070733 **Received** : 08 Dec 2023
Lab Number : 02602031 **Diagnosed** : 11 Dec 2023
Unique Number : 5695116 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KV100, PQ, PrtCount, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Vale - Voisey`s Bay
Voisey's Bay Mine Site, P.O. Box 7001, Stn. C Happy Valley
Goose Bay, NL
CA A0P 1C0
Contact: Robert Feltham
robert.feltham@vale.com
T:
F: x: