

OIL ANALYSIS REPORT

E-ONE 25057 R412

Front Diesel Engine Fluid CASTROL HYPURON 15W40 (23 LTR)

DIAGNOSIS

Recommendation

Check for low coolant level. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.

Wear

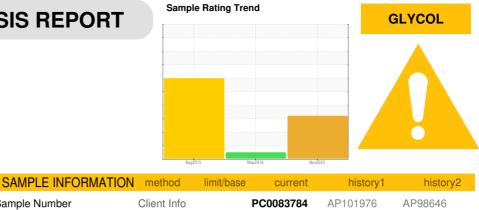
All component wear rates are normal.

Contamination

Light fuel dilution occurring. Water treatment chemicals present, indicating slow coolant leak. Test for glycol is negative. No other contaminants were detected in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service (see recommendation).



ample DateClient Info21 Nov 202318 May 201611 Aug 2015iachine AgehrsClient Info7516237300il AgehrsClient Info000il ChangedKrsClient InfoChangedChangedN/Aample StatusImatherClient InfoChangedNORMALSEVERECONTAMINATIONmethodlimit/basecurrenthistory1history2VaterWC Method>0.2NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2onppmASTM D5185(m)>75463439hromiumppmASTM D5185(m)>2<1<1<1ickelppmASTM D5185(m)>20<14<1ilverppmASTM D5185(m)>2<1<1<1<1uminumppmASTM D5185(m)>15977<7eadppmASTM D5185(m)>251412<392
iil AgehrsClient Info000iil ChangedClient InfoChangedChangedN/Aample StatusClient InfoChangedChangedN/Aample StatusImit/baseCurrenthistory1history2CONTAMINATIONmethodlimit/basecurrenthistory1history2VaterWC Method>0.2NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2onppmASTM D5185(m)>75463439hromiumppmASTM D5185(m)>4<1<1<1ickelppmASTM D5185(m)>20<14<1itaniumppmASTM D5185(m)>2<1<1<1ilverppmASTM D5185(m)>15977addppmASTM D5185(m)>251412
Changed ample StatusClient InfoChanged ABNORMALChanged NORMALN/A SEVERECONTAMINATIONmethodlimit/basecurrenthistory1history2VaterWC Method>0.2NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2OnppmASTM D5185(m)>75463439hromiumppmASTM D5185(m)>52<1<1ickelppmASTM D5185(m)>20<1<1itaniumppmASTM D5185(m)>2<1<1<1ibverppmASTM D5185(m)>15977addp12eadppmASTM D5185(m)>251412
ABNORMALNORMALSEVERECONTAMINATIONmethodlimit/basecurrenthistory1history2VaterWC Method>0.2NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2onppmASTM D5185(m)>75463439hromiumppmASTM D5185(m)>52<1<1ickelppmASTM D5185(m)>4<1<1<1itaniumppmASTM D5185(m)>20<14itverppmASTM D5185(m)>15977eadppmASTM D5185(m)>251412
CONTAMINATIONmethodlimit/basecurrenthistory1history2/aterWC Method>0.2NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2onppmASTM D5185(m)>75463439hromiumppmASTM D5185(m)>52<1<1ickelppmASTM D5185(m)>4<1<1<1itaniumppmASTM D5185(m)>20<14ilverppmASTM D5185(m)>15977eadppmASTM D5185(m)>251412
VaterWC Method>0.2NEGNEGNEGWEAR METALSmethodlimit/basecurrenthistory1history2onppmASTM D5185(m)>75463439hromiumppmASTM D5185(m)>52<1<1ickelppmASTM D5185(m)>4<1<1<1itaniumppmASTM D5185(m)>20<14itverppmASTM D5185(m)>2<1<1<1itverppmASTM D5185(m)>15977eadppmASTM D5185(m)>251412
WEAR METALS method limit/base current history1 history2 on ppm ASTM D5185(m) >75 46 34 39 hromium ppm ASTM D5185(m) >5 2 <1 <1 ickel ppm ASTM D5185(m) >4 <1 <1 <1 itanium ppm ASTM D5185(m) >2 0 <1 4 ilver ppm ASTM D5185(m) >2 <1 <1 <1 luminum ppm ASTM D5185(m) >2 <1 <1 <1 sead ppm ASTM D5185(m) >2 <1 <1 <1
ppm ASTM D5185(m) >75 46 34 39 hromium ppm ASTM D5185(m) >5 2 <1
hromium ppm ASTM D5185(m) >5 2 <1
ickel ppm ASTM D5185(m) >4 <1
itanium ppm ASTM D5185(m) >2 0 <1
ppm ASTM D5185(m) >2 <1
Juminum ppm ASTM D5185(m) >15 9 7 7 ead ppm ASTM D5185(m) >25 1 4 12
ead ppm ASTM D5185(m) >25 1 4 12
opper ppm ASTM D5185(m) >100 4 134 9 392
n ppm ASTM D5185(m) >4 0 <1 <1
ntimony ppm ASTM D5185(m) 0 1 1
anadium ppm ASTM D5185(m) 0 0 0
eryllium ppm ASTM D5185(m) 0 0 0
admium ppm ASTM D5185(m) 0 0
ADDITIVES method limit/base current history1 history2
oron ppm ASTM D5185(m) 12 27 28
arium ppm ASTM D5185(m) <1 <1
olybdenum ppm ASTM D5185(m) 136 <1 8
olybdenum ppm ASTM D5185(m) 136 <1
anganese ppm ASTM D5185(m) <1 3
anganese ppm ASTM D5185(m) <1
anganese ppm ASTM D5185(m) <1
anganese ppm ASTM D5185(m) <1
Janganese ppm ASTM D5185(m) <1
Janganese ppm ASTM D5185(m) <1
anganese ppm ASTM D5185(m) <1
anganese ppm ASTM D5185(m) <1
Janganese ppm ASTM D5185(m) <1
anganese ppm ASTM D5185(m) <1 <1 3 lagnesium ppm ASTM D5185(m) 862 14 178 alcium ppm ASTM D5185(m) 998 2457 2145 hosphorus ppm ASTM D5185(m) 742 957 966 inc ppm ASTM D5185(m) 1037 1196 1189 ulfur ppm ASTM D5185(m) 2547 3138 3253 thium ppm ASTM D5185(m) <11 <1 0 CONTAMINANTS method limit/base current history1 history2 ilicon ppm ASTM D5185(m) >25 31 6 13 odium ppm ASTM D5185(m) ▲ 1110 3 3
anganese ppm ASTM D5185(m) <1 <1 3 lagnesium ppm ASTM D5185(m) 862 14 178 alcium ppm ASTM D5185(m) 998 2457 2145 hosphorus ppm ASTM D5185(m) 742 957 966 inc ppm ASTM D5185(m) 1037 1196 1189 ulfur ppm ASTM D5185(m) 2547 3138 3253 thium ppm ASTM D5185(m) <1 <1 0 CONTAMINANTS method limit/base current history1 history2 ilicon ppm ASTM D5185(m) >25 31 6 13 odium ppm ASTM D5185(m) >20 332 13 16
anganese ppm ASTM D5185(m) <1 <1 3 agnesium ppm ASTM D5185(m) 862 14 178 alcium ppm ASTM D5185(m) 998 2457 2145 hosphorus ppm ASTM D5185(m) 742 957 966 inc ppm ASTM D5185(m) 1037 1196 1189 ulfur ppm ASTM D5185(m) 2547 3138 3253 thium ppm ASTM D5185(m) <1 <1 0 CONTAMINANTS method limit/base current history1 history2 ilicon ppm ASTM D5185(m) >25 31 6 13 odium ppm ASTM D5185(m) >20 332 13 16 uel % ASTM D593* >3.0 2.2 <1.0 <1.0
anganese ppm ASTM D5185(m) <1 <1 3 lagnesium ppm ASTM D5185(m) 862 14 178 alcium ppm ASTM D5185(m) 998 2457 2145 hosphorus ppm ASTM D5185(m) 742 957 966 inc ppm ASTM D5185(m) 1037 1196 1189 ulfur ppm ASTM D5185(m) 2547 3138 3253 thium ppm ASTM D5185(m) <1 <1 0 CONTAMINANTS method limit/base current history1 history2 ilicon ppm ASTM D5185(m) >25 31 6 13 odium ppm ASTM D5185(m) >20 332 13 16 uel % ASTM D593* >3.0 2.2 <1.0 <1.0 uel % ASTM D7922* 0.0 0.0 0.0
anganese ppm ASTM D5185(m) <1 <1 3 lagnesium ppm ASTM D5185(m) 862 14 178 alcium ppm ASTM D5185(m) 998 2457 2145 hosphorus ppm ASTM D5185(m) 742 957 966 inc ppm ASTM D5185(m) 1037 1196 1189 ulfur ppm ASTM D5185(m) 2547 3138 3253 thium ppm ASTM D5185(m) <1 <1 0 CONTAMINANTS method limit/base current history1 history2 ilicon ppm ASTM D5185(m) >25 31 6 13 odium ppm ASTM D5185(m) >20 332 13 16 uel % ASTM D5185(m) >20 332 13 16 uel % ASTM D7993* >3.0 2.2 <1.0 <1.0 lycol % ASTM D7922* 0.0 0.0 0.0 0.0



OIL ANALYSIS REPORT

Severe	FLUID DEGRA	DATION	method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	ASTM D7414*	>25	29.3	22.2	18.1
	VISUAL		method	limit/base	current	history1	history
Abnormal	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
9	+	scalar	Visual*	NONE	NONE		
May18/16	Silt Debris	scalar	Visual*	NONE	NONE		
scosity @ 40°C	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
lbnormal	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Base	Free Water	scalar	Visual*		NEG	NEG	NEG
	FLUID PROPI	ERTIES	method	limit/base	current	history1	history
normal	Visc @ 40°C	cSt	ASTM D7279(m)	110	103		
Aug 11/15 + May 18/16 +	🛛 Visc @ 100°C	cSt	ASTM D7279(m)	15.0	14.1	15.4	14.4
May18/16	Visc @ 100°C Viscosity Index (VI)	Scale	ASTM D2270*	140	139		
	GRAPHS						
scosity @ 100°C	Iron (ppm)				Lead (ppm)		
normal	150 Severe			60	Severe		
	100			e ⁴⁰			
ase	Abnormal			^E 20	Abnormal		
	0						
normal	Aug11/15	May18/16		Nov21/23	Aug 11/15	May18/16	
	Aug	May		Nová	Augi	May	
May18/16	Aluminum (ppm))			Chromium (p	pm)	
May18/16	³⁰ Severe			15			
'iscosity @ 40°C	E Abnormal			10 E	Severe		
Nonormal	¹ 0-			5	_ Abnormal		
				0			
	11/15	May18/16		Nov21/23	Aug11/15	May18/16	
2				6			
Base	Au	Ma		Ž		Ma	
3889	₹ Copper (ppm)	Wa			Silicon (ppm)	W W	
bnomal	Copper (ppm)	W		2 60	Silicon (ppm)	Wa	
bnormal Upnormal	400 300 E 200	Ma		60 40	Silicon (ppm)	eW	
	400	Ma			Silicon (ppm)	eW	
May16/16	400 300 5 200 100 0 4 Abnormal			60 40 20	Silicon (ppm)		
May18.16	400 300 5 200 100 0 4 Abnormal			60 40 20	Silicon (ppm)		
May18.16	400 300 400 100 0 55/11 Bmy	May18/16		60 40	Silicon (ppm)	May18/16	
May18.16	400 300 5 200 100 0 4 Abnormal	May18/16		60 40 20	Silicon (ppm)	May18/16	т0.30
uminum (ppm)	400 300 E 200 Abnormal 0 Viscosity @ 100° 20 Abnormal	May18/16		60 40 Edd 20 62/12/00 1500	Silicon (ppm)	May18/16	
Uminum (ppm)	400 300 E 200 Abnormal 0 Viscosity @ 100° 20 Abnormal	May18/16		60 40 20 62/17/00 1500	Silicon (ppm)	May18/16	0.20
	400 300 E 200 B 200 S Viscosity @ 100° Viscosity @ 100° Cool) 15 Base Abnormal Base Abnormal	May18/16		60 40 Edd 20 62/12/00 1500	Silicon (ppm)	May18/16	0.20
uminum (ppm)	400 300 E 200 Abnormal 0 Viscosity @ 100° 20 Abnormal	May18/16		60 40 20 62/17/00 1500	Silicon (ppm)	May18/16	0.20