

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id SPARTAN 25044 (P215) Component

Right Diesel Engine

CASTROL HYPURON 15W40 (25 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2				
Sample Number		Client Info		PC0075199	AP105600	AP104327				
Sample Date		Client Info		05 Dec 2023	12 Apr 2018	07 Mar 2017				
Machine Age	hrs	Client Info		0	5028	77267				
Oil Age	hrs	Client Info		0	0	0				
Oil Changed		Client Info		Changed	Changed	Changed				
Sample Status				NORMAL	NORMAL	NORMAL				
CONTAMINATI	ON	method	limit/base	current	history1	history2				
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0				
Water		WC Method	>0.2	NEG	NEG	NEG				
Glycol		WC Method		NEG	0.0	0.0				
WEAR METALS	S	method	limit/base	current	history1	history2				
Iron	ppm	ASTM D5185(m)	>75	40	35	22				
Chromium	ppm	ASTM D5185(m)		1	<1	<1				
Nickel	ppm	ASTM D5185(m)	>4	- <1	<1	0				
Titanium	ppm	ASTM D5185(m)		0	<1	<1				
Silver	ppm	ASTM D5185(m)	>2	۰ <1	<1	<1				
Aluminum	ppm	ASTM D5185(m)		4	8	5				
Lead	ppm	ASTM D5185(m)	>25	2	3	5				
Copper	ppm	ASTM D5185(m)	>100	5	6	11				
Tin	ppm	ASTM D5185(m)	>4	ر 1	<1	<1				
Antimony		ASTM D5185(m)	24	0	2	2				
Vanadium	ppm	ASTM D5185(m)		0	<1	0				
Beryllium	ppm	ASTM D5185(m)		0	0	0				
Cadmium	ppm ppm	ASTM D5185(m)		0	0	0				
ADDITIVES	ppm	method	limit/base	current	history1	history2				
			mmbase							
Boron	ppm	ASTM D5185(m)		2	26	24 <1				
Barium	ppm	ASTM D5185(m)		0	0					
Molybdenum	ppm	ASTM D5185(m)		63	4	<1				
Manganese	ppm	ASTM D5185(m)		<1	<1	<1				
Magnesium	ppm	ASTM D5185(m)		991	10 2331	12 2473				
Calcium	ppm	ASTM D5185(m)		1070						
Phosphorus	ppm	ASTM D5185(m)		968	948 1182	1009				
Zinc	ppm	ASTM D5185(m)		1191		1250				
Sulfur Lithium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		2456 <1	3227 <1	3403 <1				
CONTAMINAN	TS	method	limit/base	current	history1	history2				
Silicon	ppm	ASTM D5185(m)	>25	9	7	5				
Sodium	ppm	ASTM D5185(m)		6	2	2				
Potassium	ppm	ASTM D5185(m)	>20	6	20	9				
INFRA-RED		method	limit/base	current	history1	history2				
Soot %	%	ASTM D7844*	>6	1	0.7	0.7				
Nitration	Abs/cm	ASTM D7624*	>20	12.6	10.8	11.8				
Sulfation	Abs/.1mm	ASTM D7415*	>30	29.5	25.4	29.1				



an25/12

140 130 120 (20 (120 (110 (110 (100)) (120)

> 90 Abno 80 Jan 25/12

Viscosity @ 40°C

Jan 1 Viscosity @ 40°C

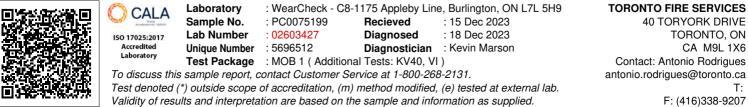
Ian17/13

Feb10/14

eb10/14

OIL ANALYSIS REPORT

				FLUID DE	GRAD	ATION	method	limit/b	oase	current	his	tory1	his	story2
				Oxidation		Abs/.1mm	ASTM D7414*	>25		30.5	21.8		22.6	3
				VISUAL			method	limit/k	base	current	his	tory1	his	story2
				Emulsified Wa Free Water	ter	scalar scalar	Visual* Visual*	>0.2		NEG NEG	NEG		NEC	
-	11	-	13	FLUID PR	OPE	RTIES	method	limit/k	oase	current	his	tory1	his	story2
Jan 26/15	Mar7/17	Apr12/18	Dec5/23	Visc @ 40°C Visc @ 100°C Viscosity Inde	x (VI)	cSt cSt Scale	ASTM D7279(m) ASTM D7279(m) ASTM D2270*			103 13.8 134	 14.5 		 14.1	1
				GRAPHS										
V15	//13	81/		Iron (ppm)					60 - 50 - 40 - 팀 30 - 20 -	Lead (ppm)				
Jan 26/15 Mar 7/17	Apr12		Aluminum (Feb10/14	Jan 26/15	Mar7/17 Apr12/18	Dec5/23	10· 0·	Chromium (r		Jan 26/15	April 2/18	Dec5/23	
	Шd	30 25 Severe 20 15 Abnormal 10 5				/	12- 10- 8- Ed. 6- 4- 2-	Abnormal						
			Copper (ppr	u)	Jan 26/15	Mar7/17 + Apr1 2/18 +	Dec5/23	0.	Silicon (ppm)		- din 26/13	Apr12/18	Dec5/23	
		mq	200 Severe 150 Abnormal					60 - 50 - 40 - 팀 30 - 20 -	Bevere Benerication					
			50 0 Ell/21/22/life Viscosity @	Do001	Jan26/15	Mar7/17 Apr12/18	Dec5/23	10. 0.	Jan 25/12 Jan 17/13	Feb10/14	Jan 26/1 5	Apr12/18	Dec5/23	
	cSt (100°C)	20 18 Abnormal 16 Base 14 Abnormal					8.0 - 6.0 - 55 4.0 - 2.0 -							
				Jan 17/13 10 Jan 17/13	Feb10/14	Jan26/15	Mar7/17	Dec5/23	0.0	Jan 25/12	Feb10/14 -	Jan 26/15	Apr12/18	Dec5/23



Validity of results and interpretation are based on the sample and information as supplied.

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