

## **PROBLEM SUMMARY**

## Sample Rating Trend

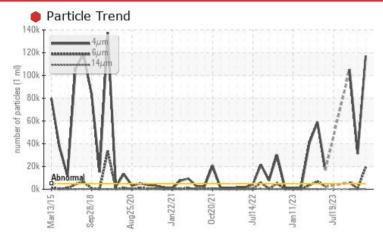
ISO

# TEAM 3 Machine Id 166125

Component **Hydraulic System** 

PETRO CANADA HYDREX AW 46 (3900 LTR)

### **COMPONENT CONDITION SUMMARY**



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status		SEVERE	ABNORMAL	SEVERE			
Particles >4µm	ASTM D7647 >5	<b>117059</b>	△ 31217	105211			
Particles >6µm	ASTM D7647 >1	300 <b>19330</b>	811	<u></u>			
Oil Cleanliness	ISO 4406 (c) >1	9/17/14 <b>24/21/15</b>	<u>^</u> 22/17/12	<b>2</b> 4/20/12			

Customer Id: CANDRY Sample No.: PC0077048 Lab Number: 02604426 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

#### **RECOMMENDED ACTIONS** Action **Status** Date Done By Description ? Change Filter We recommend you service the filters on this component. Resample ? Resample in 30-45 days to monitor this situation. The air breather requires service. If unrated, we recommend that you replace with a ? **Check Breathers** suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather Check Seals Check seals and/or filters for points of contaminant entry.

### HISTORICAL DIAGNOSIS

#### 05 Oct 2023 Diag: Wes Davis



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 27 Sep 2023 Diag: Wes Davis



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 08 Aug 2023 Diag: Wes Davis





Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.



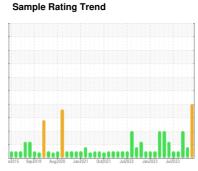


## **OIL ANALYSIS REPORT**

TEAM 3 166125

Component **Hydraulic System** 

PETRO CANADA HYDREX AW 46 (3900 LTR)





#### **DIAGNOSIS**

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

,		w2015 Sep20	018 Aug2020 Jan2021	0ct2021 Jul2022 Jan2023	Jul2023	
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0077048	PC0069913	PC0069890
Sample Date		Client Info		13 Dec 2023	05 Oct 2023	27 Sep 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	SEVERE
CONTAMINA	TION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR META	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	0
Lead	ppm	ASTM D5185(m)	>20	0	<1	0
Copper	ppm	ASTM D5185(m)	>20	1	1	1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	0
Calcium	ppm	ASTM D5185(m)	50	10	13	13
Phosphorus 	ppm	ASTM D5185(m)	330	327	324	325
Zinc	ppm	ASTM D5185(m)	430	262	280	290
Sulfur	ppm	ASTM D5185(m)	760	853	898	825
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0
FLUID CLEAN	ILINESS		limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>5000	117059	<u>▲</u> 31217	105211
Particles >6µm		ASTM D7647	>1300	19330	811	<u>▲</u> 5634
Particles >14μm		ASTM D7647	>160	<b>257</b>	33	37
Particles >21µm		ASTM D7647	>40	38	6	11
Particles >38µm		ASTM D7647	>10	1	1	1
D :: 1 1		AOTA DEGAT	_		4	0

Particles >71µm

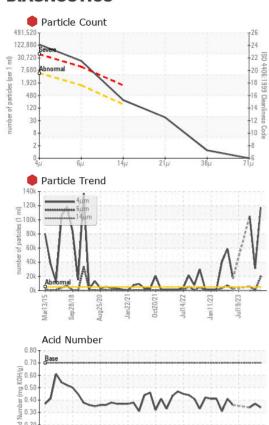
Oil Cleanliness

ASTM D7647 >3

ISO 4406 (c) >19/17/14 **24/21/15** 

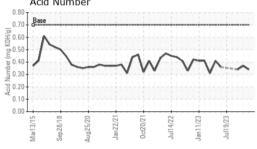


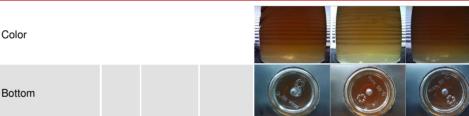
## **OIL ANALYSIS REPORT**

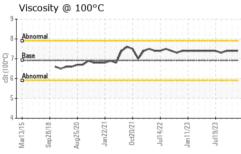


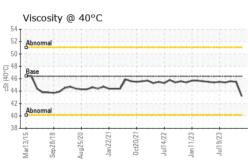
FLUID DEGRA	NOITAC	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.34	0.37	0.34
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	43.2	45.5	45.6
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SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Viscosity Index (VI)	Scale	ASTM D2270*	104	136	126	125
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	7.4	7.4	7.4
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	43.2	45.5	45.6











CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5697511

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0077048 : 02604426

Recieved Diagnosed

: 21 Dec 2023 Diagnostician : Wes Davis Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

: 20 Dec 2023

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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