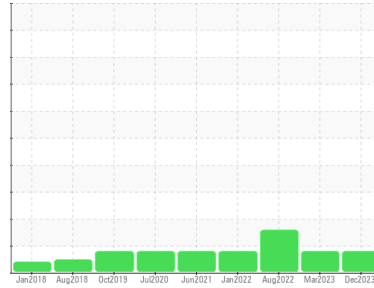


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
JOHN DEERE 644K 6816 (S/N 1DW644KZTGF675568)
Component
Hydraulic System
Fluid
JOHN DEERE HYDRAU (80 LTR)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Chromium ppm levels are abnormal. Ring wear is indicated.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | PC0052726 | PC0030508 | PC0030460 |
| Sample Date | Client Info | 14 Dec 2023 | 21 Mar 2023 | 04 Aug 2022 |
| Machine Age | hrs | 10339 | 9462 | 8676 |
| Oil Age | hrs | 0 | 0 | 0 |
| Oil Changed | Client Info | Not Chngd | Not Chngd | Not Chngd |
| Sample Status | | ABNORMAL | ABNORMAL | ABNORMAL |

CONTAMINATION

| method | limit/base | current | history1 | history2 | |
|--------|------------|---------|------------|----------|-----|
| Water | WC Method | >0.075 | NEG | NEG | NEG |

WEAR METALS

| method | limit/base | current | history1 | history2 | |
|-----------|------------|-------------------|--------------|----------|------|
| Iron | ppm | ASTM D5185(m) >71 | 20 | 18 | 19 |
| Chromium | ppm | ASTM D5185(m) >11 | ▲ 18 | ▲ 19 | ▲ 19 |
| Nickel | ppm | ASTM D5185(m) >6 | 2 | 2 | 2 |
| Titanium | ppm | ASTM D5185(m) | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185(m) | <1 | <1 | <1 |
| Aluminum | ppm | ASTM D5185(m) >11 | 3 | 2 | 2 |
| Lead | ppm | ASTM D5185(m) >13 | <1 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) >21 | 7 | 7 | 8 |
| Tin | ppm | ASTM D5185(m) >5 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 | |
|------------|------------|--------------------|--------------|----------|------|
| Boron | ppm | ASTM D5185(m) | 3 | 3 | 4 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 2 | 3 | 3 |
| Manganese | ppm | ASTM D5185(m) | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185(m) | 30 | 33 | 37 |
| Calcium | ppm | ASTM D5185(m) 87 | 316 | 343 | 360 |
| Phosphorus | ppm | ASTM D5185(m) 727 | 702 | 755 | 684 |
| Zinc | ppm | ASTM D5185(m) 900 | 857 | 875 | 871 |
| Sulfur | ppm | ASTM D5185(m) 1500 | 1749 | 1733 | 1787 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

CONTAMINANTS

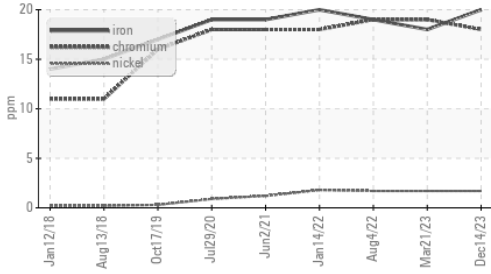
| method | limit/base | current | history1 | history2 | |
|-----------|------------|-------------------|----------|----------|---|
| Silicon | ppm | ASTM D5185(m) >24 | 4 | 3 | 3 |
| Sodium | ppm | ASTM D5185(m) >21 | 6 | 6 | 6 |
| Potassium | ppm | ASTM D5185(m) >20 | 3 | 2 | 2 |

FLUID CLEANLINESS

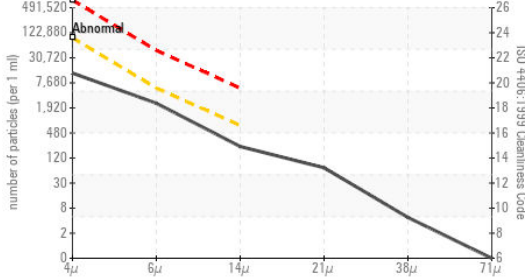
| method | limit/base | current | history1 | history2 | |
|-----------------|--------------|-----------|-----------------|----------|------------|
| Particles >4µm | ASTM D7647 | >80000 | 11471 | 13446 | 33510 |
| Particles >6µm | ASTM D7647 | >5000 | 2173 | 1141 | ▲ 6934 |
| Particles >14µm | ASTM D7647 | >640 | 200 | 106 | 260 |
| Particles >21µm | ASTM D7647 | >160 | 62 | 33 | 37 |
| Particles >38µm | ASTM D7647 | >40 | 4 | 2 | 1 |
| Particles >71µm | ASTM D7647 | >10 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >23/19/16 | 21/18/15 | 21/17/14 | ▲ 22/20/15 |

OIL ANALYSIS REPORT

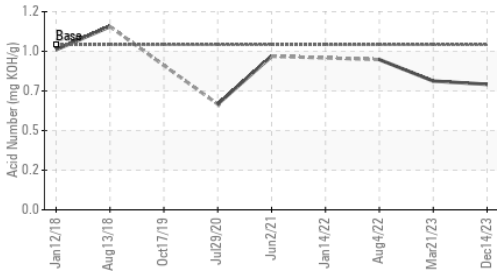
▲ Ferrous Alloys



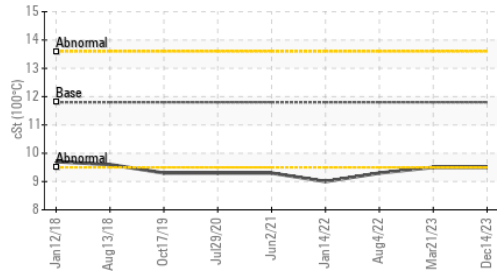
Particle Count



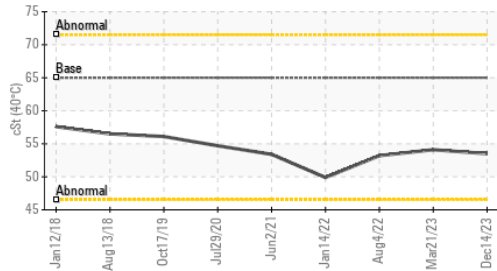
Acid Number



Viscosity @ 100°C



Viscosity @ 40°C



FLUID DEGRADATION method limit/base current history1 history2

| | | | | | | |
|------------------|----------|------------|-----|-------------|------|------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 1.0 | 0.76 | 0.78 | 0.91 |
|------------------|----------|------------|-----|-------------|------|------|

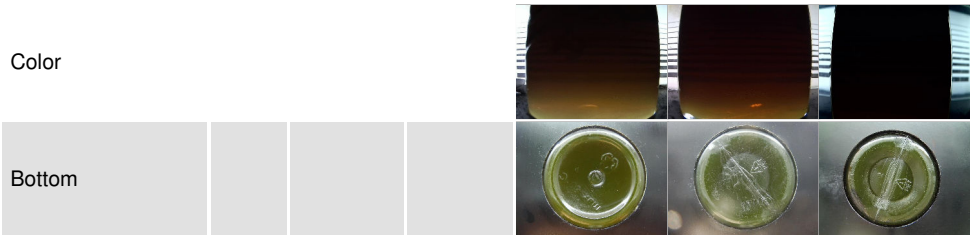
VISUAL method limit/base current history1 history2

| | | | | | | |
|------------------|--------|---------|--------|--------------|-------|-------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | VLITE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | VLITE | NONE | VLITE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.075 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

FLUID PROPERTIES method limit/base current history1 history2

| | | | | | | |
|----------------------|-------|---------------|------|-------------|------|------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 65 | 53.5 | 54.1 | 53.2 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 11.8 | 9.5 | 9.5 | 9.3 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 178 | 162 | 160 | 158 |

SAMPLE IMAGES method limit/base current history1 history2



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **TRUCK AND EQUIPMENT SOLUTION**
Sample No. : PC0052726 **Received** : 22 Dec 2023
Lab Number : **02604952** **Diagnosed** : 27 Dec 2023
Unique Number : 5698037 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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