

PROBLEM SUMMARY

Sample Rating Trend



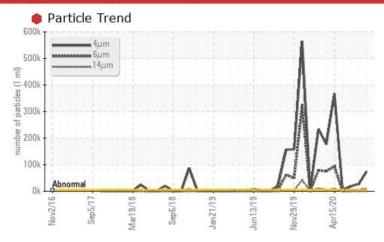
Fwd Machinery Space [450231348]

Thruster Fwd Aft - Seal Oil System (S/N Sample Tag CL-06004-S3)

Sealing System

PETRO CANADA ENERGOL GR-XP ISO 150 (65 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS								
Sample Status		SEVERE	ABNORMAL	ABNORMAL				
Particles >4µm	ASTM D7647 >5000	14465	<u>^</u> 26105	<u>▲</u> 18144				
Particles >6µm	ASTM D7647 >1300	7220	▲ 4918	▲ 3453				
Oil Cleanliness	ISO 4406 (c) >19/17/	14 23/20/15	22/19/15	<u>^</u> 21/19/14				

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Customer Id: TERHAM Sample No.: PC Lab Number: 02605588 Test Package: MAR 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description ? Change Filter We recommend you service the filters on this component. Resample Resample in 30-45 days to monitor this situation. The air breather requires service. If unrated, we recommend that you replace with a **Check Breathers** ? suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather Check Seals Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

09 Nov 2023 Diag: Kevin Marson



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



06 Jul 2020 Diag: Kevin Marson



We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.



08 Jun 2020 Diag: Kevin Marson





Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.





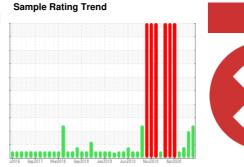
OIL ANALYSIS REPORT

Fwd Machinery Space [450231348]

Thruster Fwd Aft - Seal Oil System (S/N Sample Tag CL-06004-S3)

Sealing System

PETRO CANADA ENERGOL GR-XP ISO 150 (65 LTR)





DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

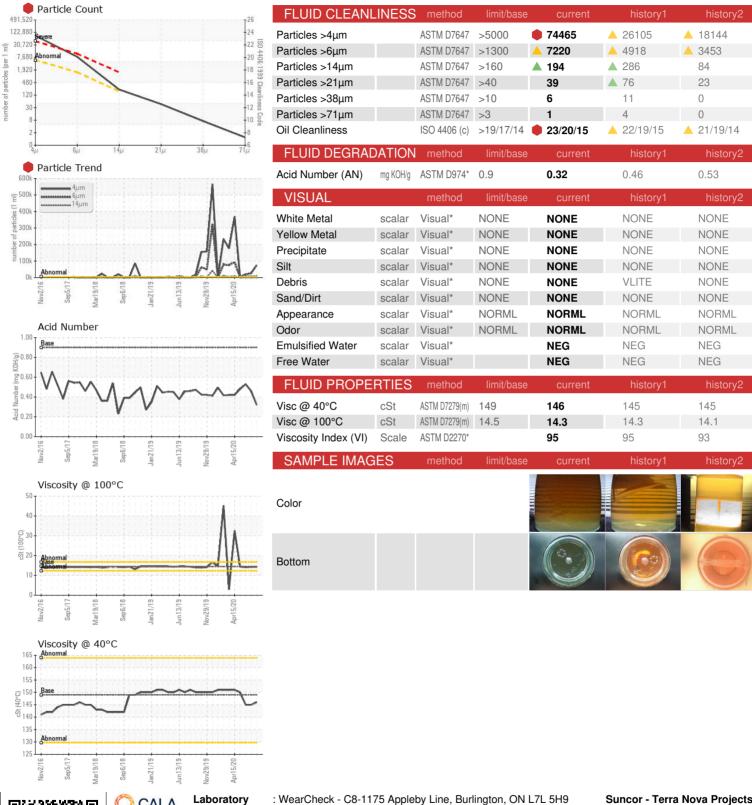
Fluid Condition

The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION method Imit/base current history1 history2	` ,		v2016 Sep20	017 Mar2018 Sep2018	Jan2019 Jun2019 Nov2019	Apr2020	
Sample Date	SAMPLE INFOR	OITAMS	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status SEVERE ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2 Water WC Method NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8185(m) >10 0 0 Iron ppm ASTM D8185(m) >3 1 0 0 Iron ppm ASTM D8185(m) >8 1 0 0 1 Iron ppm ASTM D8185(m) >8 1 0 <1 1 <1 0 PQ ASTM D8185(m) >3 <1 0 0 <1 <1 <1 0 Nickel	Sample Number		Client Info		PC	PC0076466	PC
Oil Age hrs Client Info N/A N/A N/A N/A Sample Status SEVERE ABNORMAL ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2 Water WC Method NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 0 0 0 0 Iron ppm ASTM D8185(m) >3 1 0 0 Chromium ppm ASTM D8185(m) >3 1 0 0 Nickel ppm ASTM D8185(m) >8 1 0 -1 -1 Siliver ppm ASTM D8185(m) >3 <1 0 0 Siliver ppm ASTM D8185(m) >3 <1 0 0 Copper ppm ASTM D8185(m) >3 <1 <1 1 <1	Sample Date		Client Info		02 Dec 2023	09 Nov 2023	06 Jul 2020
Oil Changed Sample Status Client Info N/A SEVERE N/A ABNORMAL AB	Machine Age	hrs	Client Info		0	0	0
Sample Status	Oil Age	hrs	Client Info		0	0	0
CONTAMINATION method limit/base current history1 history2 Water WC Method NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D5185/m 0 0 0 Iron DPM ASTM D5185/m >3 1 0 Chromium ppm ASTM D5185/m >3 1 0 0 Nickel ppm ASTM D5185/m 8 1 0 <1 1 Titanium ppm ASTM D5185/m 8 1 0 <1 <1 Aluminum ppm ASTM D5185/m 3 <1 0 <1 <1 Lead ppm ASTM D5185/m 3 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	Oil Changed		Client Info		N/A	N/A	N/A
WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 0 0 0 Iron ppm ASTM D5185(m) >100 13 1 0 Chromium ppm ASTM D5185(m) >3 1 0 0 Nickel ppm ASTM D5185(m) 8 1 0 <1	Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 0 0 0 Iron ppm ASTM D5185(m) >100 13 1 0 Chromium ppm ASTM D5185(m) >3 1 0 0 Nickel ppm ASTM D5185(m) 8 1 0 <1	CONTAMINA	TION	method	limit/base	current	history1	history2
PQ	Water		WC Method		NEG	NEG	NEG
Iron	WEAR META	LS	method	limit/base	current	history1	history2
Chromium ppm ASTM D5185(m) >3 1 0 0 Nickel ppm ASTM D5185(m) >8 1 0 <1 Titanium ppm ASTM D5185(m) 0 0 0 0 Silver ppm ASTM D5185(m) 0 <1 <1 <1 Aluminum ppm ASTM D5185(m) >3 <1 0 0 Lead ppm ASTM D5185(m) >3 <1 <1 0 Copper ppm ASTM D5185(m) >3 <1 <1 <1 <1 Copper ppm ASTM D5185(m) 3 <1 <1 <1 <1 Tin ppm ASTM D5185(m) 0 0 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 <td>PQ</td> <td></td> <td>ASTM D8184*</td> <td></td> <td>0</td> <td>0</td> <td>0</td>	PQ		ASTM D8184*		0	0	0
Nickel	Iron	ppm	ASTM D5185(m)	>100	13	1	0
Nickel	Chromium		. ,	>3	1	0	0
Titanium	Nickel		ASTM D5185(m)	>8	1	0	<1
Aluminum ppm ASTM D5185(m) >3 <1 0 0 Lead ppm ASTM D5185(m) <1	Titanium	ppm	ASTM D5185(m)		0	0	0
Aluminum ppm ASTM D5185(m) >3 <1 0 0 Lead ppm ASTM D5185(m) <1	Silver	ppm	ASTM D5185(m)		0	<1	<1
Lead ppm ASTM D5185(m) <1 <1 0 Copper ppm ASTM D5185(m) >3 <1	Aluminum		ASTM D5185(m)	>3	<1	0	0
Copper ppm ASTM D5185(m) >3 <1 <1 <1 Tin ppm ASTM D5185(m) 0 0 0 0 Antimony ppm ASTM D5185(m) 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 13 11 Barium ppm ASTM D5185(m) 0 <1	Lead		ASTM D5185(m)		<1	<1	0
Tin	Copper		ASTM D5185(m)	>3	<1	<1	<1
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Boron ppm ASTM D5185(m) 5 13 11 Barium ppm ASTM D5185(m) 0 <1 0 Molybdenum ppm ASTM D5185(m) 0 0 0 Manganese ppm ASTM D5185(m) 0 0 0 Magnesium ppm ASTM D5185(m) 1 <1 <1 <1 Calcium ppm ASTM D5185(m) 31 29 <1 Phosphorus ppm ASTM D5185(m) 157 165 336 Zinc ppm ASTM D5185(m) 10 9 2 Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m)			. ,		0		
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Manganese ppm ASTM D5185(m) 0 0 0 Magnesium ppm ASTM D5185(m) 1 <1	Barium		ASTM D5185(m)		0	<1	0
Magnesium ppm ASTM D5185(m) 1 <1 <1 Calcium ppm ASTM D5185(m) 31 29 <1 Phosphorus ppm ASTM D5185(m) 157 165 336 Zinc ppm ASTM D5185(m) 10 9 2 Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1	Molybdenum		ASTM D5185(m)		0	0	0
Magnesium ppm ASTM D5185(m) 1 <1 <1 Calcium ppm ASTM D5185(m) 31 29 <1 Phosphorus ppm ASTM D5185(m) 157 165 336 Zinc ppm ASTM D5185(m) 10 9 2 Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1	Manganese	ppm	ASTM D5185(m)		0	0	0
Calcium ppm ASTM D5185(m) 31 29 <1 Phosphorus ppm ASTM D5185(m) 157 165 336 Zinc ppm ASTM D5185(m) 10 9 2 Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1	Magnesium	ppm			1	<1	<1
Phosphorus ppm ASTM D5185(m) 157 165 336 Zinc ppm ASTM D5185(m) 10 9 2 Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1	-	ppm	ASTM D5185(m)		31	29	<1
Zinc ppm ASTM D5185(m) 10 9 2 Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1	Phosphorus		ASTM D5185(m)		157	165	336
Sulfur ppm ASTM D5185(m) 12325 11235 7429 Lithium ppm ASTM D5185(m) <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1					10	9	2
Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1	Sulfur		ASTM D5185(m)		12325	11235	7429
Silicon ppm ASTM D5185(m) >25 3 3 1 Sodium ppm ASTM D5185(m) 3 1 <1	Lithium		. ,		<1	<1	<1
Sodium ppm ASTM D5185(m) 3 1 <1	CONTAMINA	NTS	method	limit/base	current	history1	history2
Sodium ppm ASTM D5185(m) 3 1 <1	Silicon	ppm	ASTM D5185(m)	>25	3	3	1
			, ,	>20			



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number **Unique Number**

Test Package

: PC : 02605588

Recieved : 5698673

Diagnosed : 02 Jan 2024 Diagnostician : Kevin Marson : MAR 2 (Additional Tests: KV100, PQ, PrtCount, VI)

: 28 Dec 2023

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects Scotia Centre, 235 Water Strret St. John's, NL

> CA A1C 1B6 Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575

F: (709)724-2835