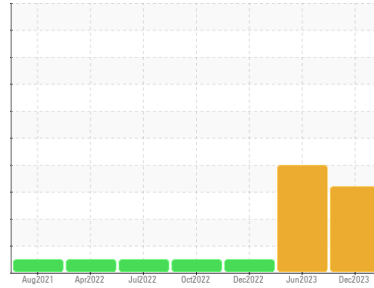




# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**400573**  
Component  
**Diesel Engine**  
Fluid  
**CASTROL 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

Chromium and iron ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. Ring wear is indicated.

### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>GFL0093118</b>	GFL0070456	GFL0070452
Sample Date	Client Info	<b>12 Dec 2023</b>	16 Jun 2023	20 Dec 2022
Machine Age	kms Client Info	<b>690048</b>	662055	639470
Oil Age	kms Client Info	<b>0</b>	0	15014
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	ABNORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Fuel	WC Method >5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184* >65	<b>4</b>	9	---
Iron	ppm ASTM D5185(m) >80	<b>▲ 113</b>	▲ 123	31
Chromium	ppm ASTM D5185(m) >5	<b>▲ 6</b>	▲ 7	3
Nickel	ppm ASTM D5185(m) >2	<b>&lt;1</b>	<1	<1
Titanium	ppm ASTM D5185(m)	<b>0</b>	<1	<1
Silver	ppm ASTM D5185(m) >3	<b>0</b>	0	0
Aluminum	ppm ASTM D5185(m) >30	<b>29</b>	▲ 35	11
Lead	ppm ASTM D5185(m) >30	<b>&lt;1</b>	0	<1
Copper	ppm ASTM D5185(m) >150	<b>10</b>	10	4
Tin	ppm ASTM D5185(m) >5	<b>1</b>	1	<1
Antimony	ppm ASTM D5185(m)	<b>0</b>	0	<1
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	<b>7</b>	12	15
Barium	ppm ASTM D5185(m)	<b>0</b>	<1	0
Molybdenum	ppm ASTM D5185(m)	<b>51</b>	36	40
Manganese	ppm ASTM D5185(m)	<b>&lt;1</b>	2	<1
Magnesium	ppm ASTM D5185(m)	<b>780</b>	555	612
Calcium	ppm ASTM D5185(m)	<b>1353</b>	1603	1560
Phosphorus	ppm ASTM D5185(m)	<b>998</b>	1023	1077
Zinc	ppm ASTM D5185(m)	<b>1195</b>	1201	1195
Sulfur	ppm ASTM D5185(m)	<b>2606</b>	2723	2827
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	<b>▲ 33</b>	▲ 32	14
Sodium	ppm ASTM D5185(m) >406	<b>5</b>	6	3
Potassium	ppm ASTM D5185(m) >20	<b>5</b>	5	2

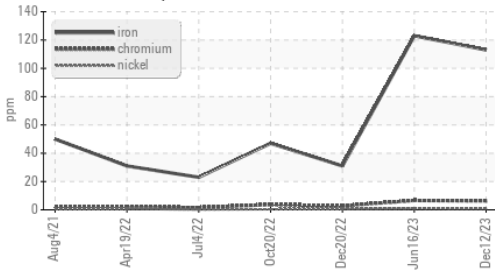
## INFRA-RED

method	limit/base	current	history1	history2
Soot %	% ASTM D7844* >3	<b>0.7</b>	0.5	0
Nitration	Abs/cm ASTM D7624* >20	<b>11.3</b>	10.9	5.2
Sulfation	Abs./1mm ASTM D7415* >30	<b>23.6</b>	23.0	15.8



# OIL ANALYSIS REPORT

### ▲ Ferrous Alloys



### FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation	Abs./1mm ASTM D7414*	>25	17.6	8.4

### VISUAL

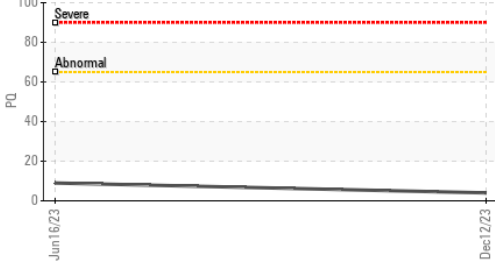
method	limit/base	current	history1	history2
Emulsified Water	scalar Visual*	>0.2	NEG	NEG
Free Water	scalar Visual*	NEG	NEG	NEG

### FLUID PROPERTIES

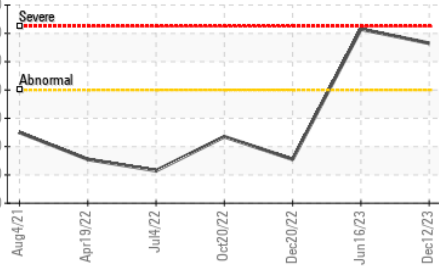
method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D7279(m)	14.9	14.8	14.8

### GRAPHS

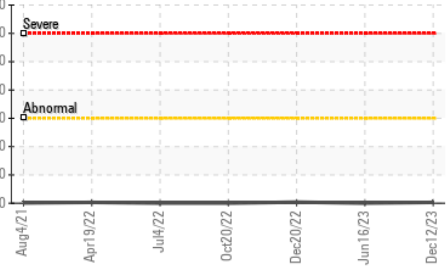
### PQ



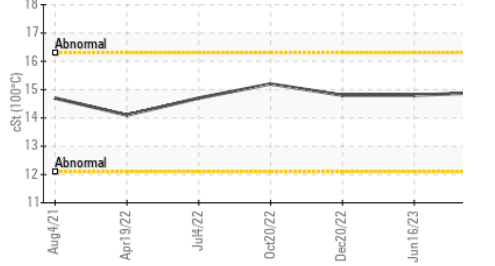
### ▲ Iron (ppm)



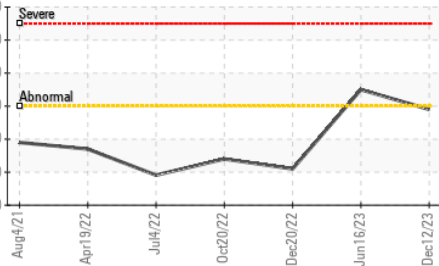
### Lead (ppm)



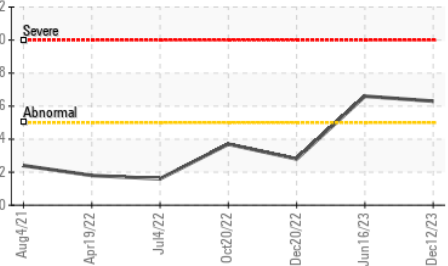
### Viscosity @ 100°C



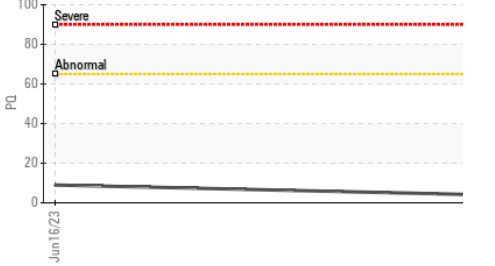
### Aluminum (ppm)



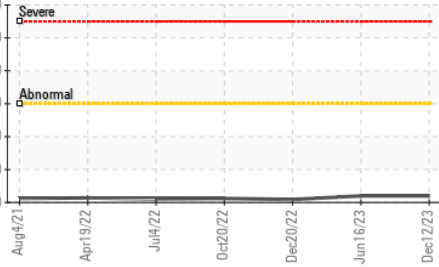
### ▲ Chromium (ppm)



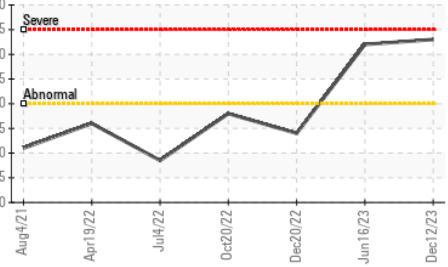
### PQ



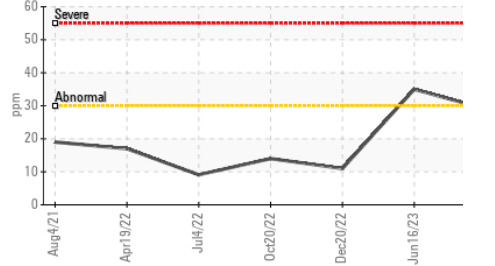
### Copper (ppm)



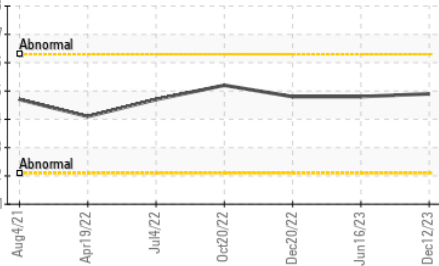
### ▲ Silicon (ppm)



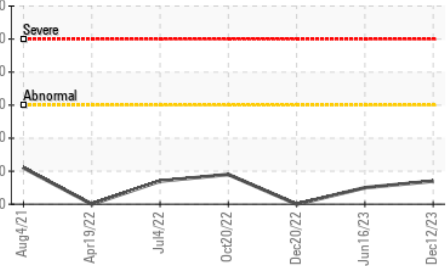
### Aluminum (ppm)



### Viscosity @ 100°C



### Soot %



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **GFL Environmental - 860 - Fredericton**  
**Sample No.** : GFL0093118 **Received** : 24 Jan 2024  
**Lab Number** : 02610843 **Diagnosed** : 25 Jan 2024  
**Unique Number** : 5719938 **Diagnostician** : Kevin Marson  
**Test Package** : MOB 1 ( Additional Tests: PQ )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.