

## **OIL ANALYSIS REPORT**

Sample Rating Trend

### ADDITIVES



#### DIAGNOSIS

#### Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as PETRO CANADA HYDREX MV 46, however, a fluid match indicates that this fluid is ISO 46 R&O Hydraulic Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Jan2024				
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2		
Sample Number		Client Info		PC0080462				
Sample Date		Client Info		27 Jan 2024				
	hrs	Client Info		468				
-	hrs	Client Info		250				
Oil Changed		Client Info		Not Changd				
Sample Status				ATTENTION				
· · · · · ·		method	limit/base	current	history1	history2		
Water W		WC Method	>0.1	NEG				
WEAR METALS	;	method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185(m)	>20	<1				
Chromium	ppm	ASTM D5185(m)	>10	0				
Nickel	ppm	ASTM D5185(m)	>10	0				
	ppm	ASTM D5185(m)		0				
	ppm	ASTM D5185(m)		0				
	ppm	ASTM D5185(m)	>10	<1				
	ppm	ASTM D5185(m)	>10	<1				
	ppm	ASTM D5185(m)	>75	1				
	ppm	ASTM D5185(m)	>10	0				
	ppm	ASTM D5185(m)		0				
	ppm	ASTM D5185(m)		0				
	ppm	ASTM D5185(m)		0				
	ppm	ASTM D5185(m)		0				
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185(m)	0	<1				
Barium	ppm	ASTM D5185(m)	0	0				
	ppm	ASTM D5185(m)	0	0				
Molybdenum								
,	ppm	ASTM D5185(m)	1	0				
Manganese		,		0 <1				
Manganese Magnesium	ppm	ASTM D5185(m)	1	-				
Manganese Magnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	1 0	<1				
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50	<1 ▲ 8				
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330	<1				
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430	<1 8 76 19				
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430	<1 8 76 19 305 <1				
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760	<1 8 76 19 305 <1	  	   		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 Limit/base	<1 8 76 19 305 <1 current	  	    history2		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm <b>S</b>	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 Limit/base	<1 8 76 19 305 <1 current 4	    history1 	    history2 		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 limit/base >20	<1 8 76 19 305 <1 <u>current</u> 4 <1 <1	    history1 	    history2 		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 <b>limit/base</b> >20	<1 8 76 19 305 <1 <u>current</u> 4 <1 <1	    history1  	    history2  		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 imit/base >20	<1 <ul> <li>&lt;1</li> <li>8</li> <li>76</li> <li>19</li> <li>305</li> <li>&lt;1</li> </ul> Current <ul> <li>4</li> <ul> <li>&lt;1</li> <li>&lt;1</li> <li>Current</li> </ul></ul>	    history1  	   history2   history2		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 <b>limit/base</b> >20 <b>limit/base</b> >20	<1 ▲ 8 ▲ 76 ▲ 19 ▲ 305 <1 Current 4 <1 <1 Current 944	   history1   history1  history1	   history2  history2  history2		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m)	1 0 50 330 430 760 //////////////////////////////////	<1	    history1   history1 	    history2   history2		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	1 0 50 330 430 760 //////////////////////////////////	<1 <ul> <li></li> <li>76</li> <li>19</li> <li>305</li> <li>&lt;1</li> </ul> <ul> <li><ul> <li><ul> <li><ul> <li><ul> <li><ul></ul></li></ul></li></ul></li></ul></li></ul></li></ul>	    history1   history1  history1	   history2   history2  history2		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	1 0 50 330 430 760 //////////////////////////////////	<1 <ul> <li>&lt;1</li> <li>8</li> <li>76</li> <li>19</li> <li>305</li> <li>&lt;1</li> </ul> <ul> <li>current</li> <li>4</li> <li>&lt;1</li> <li>current</li> </ul> <ul> <li><ul> <li>current</li> <li><ul> <li><ul></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul></li></ul>	    history1  history1  history1 	    history2  history2  history2		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm S ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	1 0 50 330 430 760 //////////////////////////////////	<1 <ul> <li></li> <li>8</li> <li>76</li> <li>19</li> <li>305</li> <li>&lt;1</li> </ul> <li>current</li> <li>4</li> <li>&lt;1</li> <li>&lt;1</li> <li>current</li> <li>944</li> <li>173</li> <li>16</li> <li>6</li> <li>1</li>	    history1   history1   	    history2  history2  history2  		



# **OIL ANALYSIS REPORT**

140	, ladier ob	FLUID DEGRA		method	limit/base	current	history1	history2
120	calcium phosphorus	Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.14		
100	sesses zinc	VISUAL		method	limit/base	current	history1	history2
E 60		White Metal	scalar	Visual*	NONE	NONE		
40		Yellow Metal	scalar	Visual*	NONE	NONE		
20		Precipitate	scalar	Visual*	NONE	NONE		
0	/24 + /24 +	Silt	scalar	Visual*	NONE	NONE		
	Jan 27/24	Debris	scalar	Visual*	NONE	NONE		
	Viscosity @ 100°C	Sand/Dirt	scalar	Visual*	NONE	NONE		
11 10		Appearance	scalar	Visual*	NORML	NORML		
	Abaamad	Odor	scalar	Visual*	NORML	NORML		
() 9	Abnormal	Emulsified Water	scalar	Visual*	>0.1	NEG		
cSt (100°C)	Base General	Free Water	scalar	Visual*	11	NEG		
1	- Aboomal	FLUID PROPE	RHES	method	limit/base	current	history1	history2
6		Visc @ 40°C	cSt	ASTM D7279(m)	45.4	47.6		
5	Jan 27/24 -	Visc @ 100°C	cSt	ASTM D7279(m)	8.06	8.3		
	Jan í Jan 2	Viscosity Index (VI)	Scale	ASTM D2270*	151	149		
	Particle Trend	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
of particles (1 ml) 38 38 38 38	<sup>20παππα</sup> <sup>4</sup> μm	Color					no image	no image
aquinu 1k Ok	Jan 27/24	Bottom					no image	no image
	تو ب ب	GRAPHS						
11	Viscosity @ 100°C	Ferrous Alloys			491,520	Particle Count		т26
11		E _			122,880			-24
0	Abnormal	E 5 - nickel			30,720	Severe		-22
:(100°C)	Base	24 L			호 宣 7,680	Abnormal		20 50
75 T	Abnormal	lan 27//			Jan 27/24 (per 1 ml) 167			-20 0 4406:1999 0
6		⊸ Non-ferrous Metal	\$		ີ <u>ສ</u> ວ: 11 480	N		16 Cle
5		<sup>10</sup> T			ba			14 In
	Jan 27/24	E 5-			to 120			-12 Ode
	2 T							-10
52	Viscosity @ 40°C	724 0						8
50	Abnormal	Jan 27/24			Jan27/24			6
48		Viscosity @ 40°C			(B	<sup>4μ</sup> 6μ 1 Acid Number	4μ 21μ	38µ 71µ
(0-046 44 42 42	- Base	Abnormal			( <sup>D</sup> /H0.00 <sup>W</sup>			
		(3 50 - <b>6</b> <b>Base</b> 45 - <b>Base</b>			j 0.50	-		
40 38	Abnormal	40 35			Acid Number (			
36	4				Jan 27/24	7/24		7/24 -
	an 27/2	Jan 27/24			Jan 2	Jan 27/24		Jan27/2 <sup>,</sup>
	Laboratory Sample No. Lab Number Unique Number Test Package To discuss this sample report, Test denoted (*) outside scope Validity of results and interpret	: 02612821 : 5721916 : IND 2 ( Additional To contact Customer Service of accreditation, (m) m	Recieved Diagnost Diagnost ests: KV1 ice at 1-8 ethod mo	d : 01   ed : 03   ician : Bill 100, VI ) 200-268-213 20dified, (e) te	Feb 2024 Feb 2024 Quesnel 1. sted at extern	nal lab.	151 F Contact: S sab	286-Shoring & Foundations tam Forest Rd, Stouffville, ON CA L4A 2G8 hannon Abbott bott@gipi.com (905)750-5900 F: