

Machine Id  
**NO UNIT PC0080578**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA HYDREX MV 46 (--- LTR)**



**DIAGNOSIS**

**Recommendation**  
The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as PETRO CANADA HYDREX MV 46, however, a fluid match indicates that this fluid is ISO 32 Environmental Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

**Wear**  
All component wear rates are normal.

**Contamination**  
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**  
Additive levels indicate the addition of a different brand, or type of oil. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PC0080578</b>	---	---
Sample Date	Client Info	<b>20 Jan 2024</b>	---	---
Machine Age	hrs Client Info	<b>10941</b>	---	---
Oil Age	hrs Client Info	<b>250</b>	---	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

**CONTAMINATION**

method	limit/base	current	history1	history2
Water	WC Method >0.1	<b>NEG</b>	---	---

**WEAR METALS**

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >20	<b>2</b>	---	---
Chromium	ppm ASTM D5185(m) >10	<b>0</b>	---	---
Nickel	ppm ASTM D5185(m) >10	<b>&lt;1</b>	---	---
Titanium	ppm ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm ASTM D5185(m)	<b>0</b>	---	---
Aluminum	ppm ASTM D5185(m) >10	<b>&lt;1</b>	---	---
Lead	ppm ASTM D5185(m) >10	<b>&lt;1</b>	---	---
Copper	ppm ASTM D5185(m) >75	<b>&lt;1</b>	---	---
Tin	ppm ASTM D5185(m) >10	<b>0</b>	---	---
Antimony	ppm ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm ASTM D5185(m)	<b>0</b>	---	---

**ADDITIVES**

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0	<b>&lt;1</b>	---	---
Barium	ppm ASTM D5185(m) 0	<b>0</b>	---	---
Molybdenum	ppm ASTM D5185(m) 0	<b>0</b>	---	---
Manganese	ppm ASTM D5185(m) 1	<b>0</b>	---	---
Magnesium	ppm ASTM D5185(m) 0	<b>2</b>	---	---
Calcium	ppm ASTM D5185(m) 50	<b>▲ 2</b>	---	---
Phosphorus	ppm ASTM D5185(m) 330	<b>454</b>	---	---
Zinc	ppm ASTM D5185(m) 430	<b>▲ 18</b>	---	---
Sulfur	ppm ASTM D5185(m) 760	<b>1236</b>	---	---
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	---	---

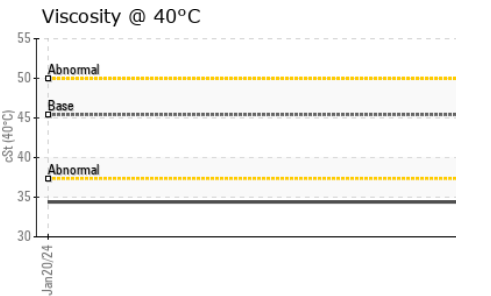
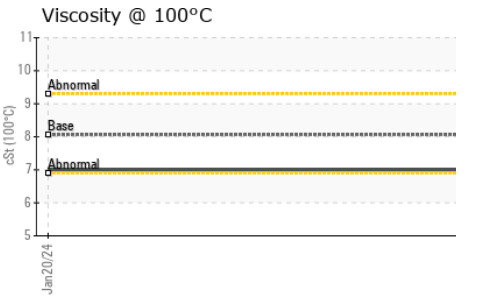
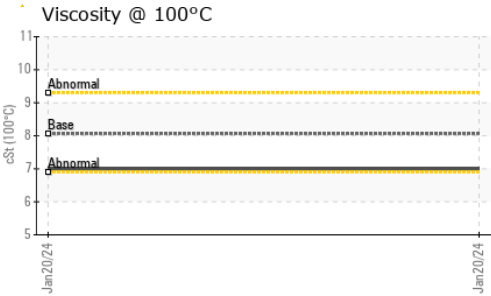
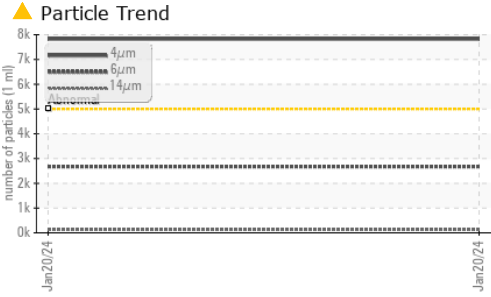
**CONTAMINANTS**

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	<b>&lt;1</b>	---	---
Sodium	ppm ASTM D5185(m)	<b>2</b>	---	---
Potassium	ppm ASTM D5185(m) >20	<b>&lt;1</b>	---	---

**FLUID CLEANLINESS**

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 7828</b>	---	---
Particles >6µm	ASTM D7647 >1300	<b>▲ 2674</b>	---	---
Particles >14µm	ASTM D7647 >160	<b>126</b>	---	---
Particles >21µm	ASTM D7647 >40	<b>21</b>	---	---
Particles >38µm	ASTM D7647 >10	<b>3</b>	---	---
Particles >71µm	ASTM D7647 >3	<b>1</b>	---	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 20/19/14</b>	---	---

# OIL ANALYSIS REPORT



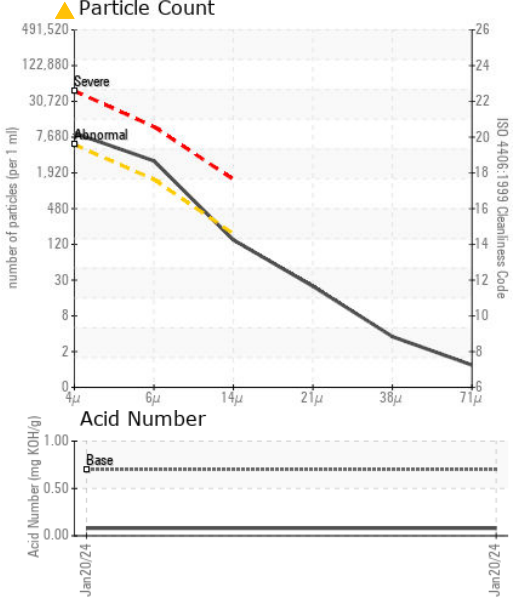
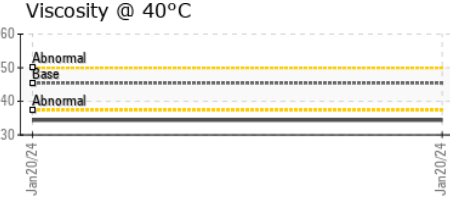
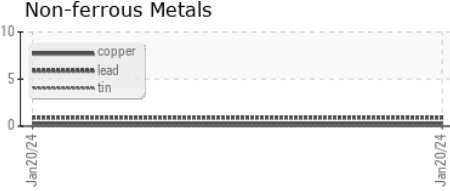
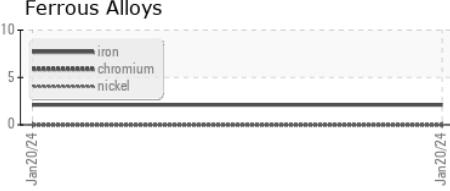
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	<b>0.08</b>	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	45.4	<b>34.4</b>	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	8.06	<b>7</b>	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	151	<b>170</b>	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	
Bottom				no image	no image	

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations  
**Sample No.** : PC0080578 **Received** : 01 Feb 2024 **151 Ram Forest Rd,**  
**Lab Number** : 02612822 **Diagnosed** : 03 Feb 2024 **Stouffville, ON**  
**Unique Number** : 5721917 **Diagnostician** : Bill Quesnel **CA L4A 2G8**  
**Test Package** : IND 2 ( Additional Tests: KV100, VI ) **Contact: Shannon Abbott**  
*To discuss this sample report, contact Customer Service at 1-800-268-2131.* **sabbott@gipi.com**  
*Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.* **T: (905)750-5900**  
*Validity of results and interpretation are based on the sample and information as supplied.* **F:**