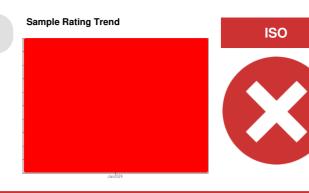


**PROBLEM SUMMARY** 

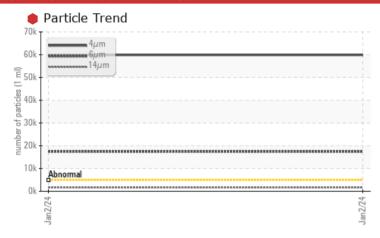
NO UNIT PC321169

**Hydraulic System** 

AW HYDRAULIC OIL ISO 32 (--- GAL)



### **COMPONENT CONDITION SUMMARY**



#### RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use offline filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Customer Id: ELEBAR Sample No.: PC321169 Lab Number: 02613439 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS, OMA II, MLA-III, LLA-I +1 (289)291-4641 x4641

Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

| PROBLEMATION     | C TEST | RESULT       | S         |                 |      |
|------------------|--------|--------------|-----------|-----------------|------|
| Sample Status    |        |              |           | SEVERE          | <br> |
| Particles >4µm   |        | ASTM D7647   | >5000     | <b>9</b> 59883  | <br> |
| Particles >6µm   |        | ASTM D7647   | >1300     | <b>17453</b>    | <br> |
| Particles >14µm  |        | ASTM D7647   | >160      | <b>1679</b>     | <br> |
| Particles >21µm  |        | ASTM D7647   | >40       | <b>359</b>      | <br> |
| Oil Cleanliness  |        | ISO 4406 (c) | >19/17/14 | <b>23/21/18</b> | <br> |
| Appearance       | scalar | Visual*      | NORML     | ▲ WGOIL         | <br> |
| Emulsified Water | scalar | Visual*      | >0.05     | <b>.2</b> %     | <br> |
| Free Water       | scalar | Visual*      |           | <b>5</b> %      | <br> |

| RECOMMENDED ACTIONS  |        |      |         |   |  |  |  |
|----------------------|--------|------|---------|---|--|--|--|
| Action               | Status | Date | Done By | Description   |  |  |  |
| Change Filter        |        |      | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.  |  |  |  |
| Resample             |        |      | ?       | Resample in 30-45 days to monitor this situation.   |  |  |  |
| Alert                |        |      | ?       | Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. |  |  |  |
| Information Required |        |      | ?       | NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.  |  |  |  |
| Check Breathers      |        |      | ?       | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.  |  |  |  |
| Check Dirt Access    |        |      | ?       | We advise that you check all areas where contaminants can enter the system.   |  |  |  |
| Check Seals          |        |      | ?       | Check seals and/or filters for points of contaminant entry.   |  |  |  |
| Filter Fluid         |        |      | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.  |  |  |  |

# HISTORICAL DIAGNOSIS



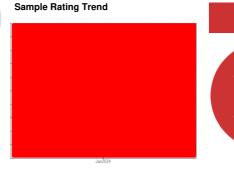
# **OIL ANALYSIS REPORT**

**NO UNIT PC321169** 

Component

**Hydraulic System** 

AW HYDRAULIC OIL ISO 32 (--- GAL)





## **DIAGNOSIS**

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a moderate concentration of water present in the oil. Free water present.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFOR   | MATIO <u>N</u>  | method  | limit/base  | current   | history1          | history2          |
|--|---|---|---|---|-------------------|-------------------|
| Sample Number  |   | Client Info   |   | PC321169  |                   |                   |
| Sample Date  |   | Client Info   |   | 02 Jan 2024   |                   |                   |
| Machine Age  | hrs   | Client Info   |   | 0   |                   |                   |
| Oil Age  | hrs   | Client Info   |   | 0   |                   |                   |
| Oil Changed  |   | Client Info   |   | N/A   |                   |                   |
| Sample Status  |   |   |   | SEVERE  |                   |                   |
| CONTAMINAT   | ION   | method  | limit/base  | current   | history1          | history2          |
| Water  |   | WC Method   | >0.05   | NEG   |                   |                   |
| WEAR METAL   | S   | method  | limit/base  | current   | history1          | history2          |
| Iron   | ppm   | ASTM D5185(m)   | >20   | 14  |                   |                   |
| Chromium   | ppm   | ASTM D5185(m)   | >20   | 0   |                   |                   |
| Nickel   | ppm   | ASTM D5185(m)   | >20   | 0   |                   |                   |
| Titanium   | ppm   | ASTM D5185(m)   |   | 0   |                   |                   |
| Silver   | ppm   | ASTM D5185(m)   |   | 0   |                   |                   |
| Aluminum   | ppm   | ASTM D5185(m)   | >20   | <1  |                   |                   |
| Lead   | ppm   | ASTM D5185(m)   | >20   | 1   |                   |                   |
| Copper   | ppm   | ASTM D5185(m)   | >20   | 4   |                   |                   |
| Tin  | ppm   | ASTM D5185(m)   | >20   | 0   |                   |                   |
| Antimony   | ppm   | ASTM D5185(m)   |   | 0   |                   |                   |
| Vanadium   | ppm   | ASTM D5185(m)   |   | 0   |                   |                   |
| Beryllium  | ppm   | ASTM D5185(m)   |   | 0   |                   |                   |
| Cadmium  | ppm   | ASTM D5185(m)   |   | 0   |                   |                   |
|  | 1-1-  |   |   | •   |                   |                   |
| ADDITIVES  | 1-1-  | method  | limit/base  | current   | history1          | history2          |
| ADDITIVES<br>Boron   | ppm   |   | limit/base  |   | history1          | history2          |
|  |   | method  |   | current   | · ·               | ,                 |
| Boron  | ppm   | method<br>ASTM D5185(m)   | 5   | current   |                   | ,                 |
| Boron<br>Barium  | ppm   | method  ASTM D5185(m)  ASTM D5185(m)  | 5<br>5  | current<br><1<br>0  |                   | ,                 |
| Boron<br>Barium<br>Molybdenum  | ppm<br>ppm  | method  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)   | 5<br>5  | current <1 0  |                   |                   |
| Boron<br>Barium<br>Molybdenum<br>Manganese   | ppm<br>ppm<br>ppm   | method  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  | 5<br>5<br>5   | current <1 0 0 0  |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium  | ppm<br>ppm<br>ppm<br>ppm                                    | method  ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)   | 5<br>5<br>5<br>25   | current <1 0 0 0 1  |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | method  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  | 5<br>5<br>5<br>25<br>200  | current <1 0 0 1 1 19   |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | method  ASTM D5185(m)  | 5<br>5<br>5<br>25<br>200<br>300   | current <1 0 0 1 1 19 310   |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370  | current <1 0 0 1 1 19 310 252   |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370  | current <1 0 0 0 1 19 310 252 908   |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500  | current <1 0 0 0 1 19 310 252 908 <1 current <1   |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500  | current  <1 0 0 0 1 19 310 252 908 <1 current   |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon  | ppm                     | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500  | current <1 0 0 0 1 19 310 252 908 <1 current <1   |                   | history2          |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium   | ppm                     | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500  | current <1 0 0 0 1 19 310 252 908 <1 current <1 4   |                   | history2          |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium   | ppm                     | method  ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500<br>limit/base<br>>15   | current <1 0 0 0 1 19 310 252 908 <1 current <1 4 <1  |                   |                   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINAN Silicon Sodium Potassium FLUID CLEANI   | ppm                     | method  ASTM D5185(m)  METHOD  | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500<br>limit/base<br>>15<br>>20  | current  <1 0 0 0 1 19 310 252 908 <1 current <1 4 <1                                       |                   | history2          |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINAN Silicon Sodium Potassium FLUID CLEANI Particles >4µm                                  | ppm                     | method  ASTM D5185(m)  method  ASTM D5185(m) ASTM D5185(m)  ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)   | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500<br>limit/base<br>>15<br>>20<br>limit/base                                  | current  <1 0 0 0 1 19 310 252 908 <1 current <1 4 <1 current  59883                        | history1          | history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANI Particles >4µm Particles >6µm                    | ppm                     | method  ASTM D5185(m)  method  ASTM D5185(m) ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m) ASTM D5185(m)  ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)                                      | 5 5 5 25 200 300 370 2500  limit/base >15 >20 limit/base >5000 >1300  | current  <1 0 0 0 1 19 310 252 908 <1 current <1 4 <1 current  59883 17453                  | history1 history1 | history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINAN Silicon Sodium Potassium  FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm  | ppm                     | method  ASTM D5185(m)  method  ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647                       | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500<br>limit/base<br>>15<br>>20<br>limit/base<br>>5000<br>>1300<br>>160        | current  <1 0 0 0 1 19 310 252 908 <1 current <1 4 <1 current  59883 17453 1679             | history1          | history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINAN Silicon Sodium Potassium  FLUID CLEANI Particles >4µm Particles >14µm Particles >21µm | ppm                     | method  ASTM D5185(m)  METHOD  METHOD  ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 | 5<br>5<br>5<br>25<br>200<br>300<br>370<br>2500<br>limit/base<br>>15<br>>20<br>limit/base<br>>5000<br>>1300<br>>160<br>>40 | current  <1 0 0 0 1 19 310 252 908 <1 current <1 4 <1 current  \$59883 \$17453 \$1679 \$359 | history1          | history2 history2 |

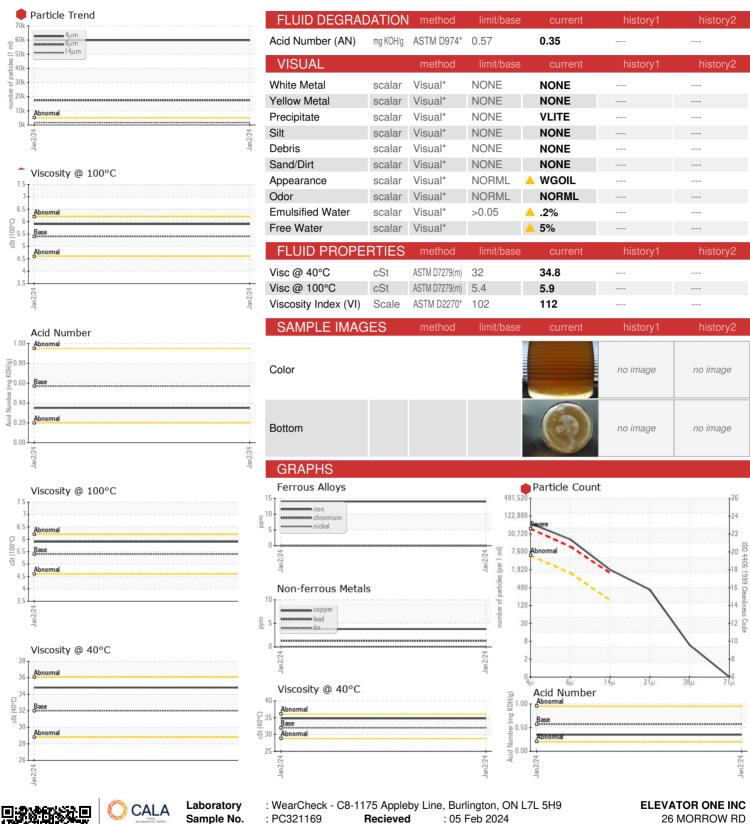
ISO 4406 (c) >19/17/14 **23/21/18** 

Oil Cleanliness

Contact/Location: Detlef Janssen - ELEBAR



# OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Sample No. Lab Number **Unique Number** 

: PC321169

: 02613439

Recieved Diagnosed : 5722534

: 06 Feb 2024 : Bill Quesnel Diagnostician

Test Package : IND 2 (Additional Tests: KV100, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

26 MORROW RD BARRIE, ON

CA L4N 3V8 Contact: Detlef Janssen djanssen@elevatorone.ca

T: (800)465-7069 F: (705)728-2733